

Superfund Records Center

SITE: SUTTON BROOK

BREAK: 11.29

OTHER: 10/87

T

0908-3926

SECTION I - IDENTIFICATION**EMERGENCY DIRECTORY**

413-543-3381 (EASTERN TIME) 8:00AM-5:00PM
800-424-9300 (OFF HOURS) CHEMTREC

HMIS HEALTH 2
HMIS FLAMMABILITY 0
HMIS REACTIVITY 0
HMIS PROTECTION X

HEATBATH CORPORATION
107 FRONT STREET
INDIAN ORCHARD, MASS. 01151

PREPARED BY: THOMAS A. NADEAU
DATE: 10/6/89

PRODUCT NAME..... TEMPERING A
DESCRIPTION..... Heat treating salt.
DOT CLASS: SODIUM NITRITE MIXTURE (SODIUM NITRATE, SODIUM NITRITE AND
POTASSIUM NITRATE) OXIDIZER NA 1487 RQ

SECTION II - HAZARDOUS INGREDIENTS

| HAZARDOUS COMPONENT | CAS NUMBER | PEL(MG/M3) | TLV(MG/M3) | |
|---------------------|------------|------------|------------|-------|
| POTASSIUM NITRATE | 7757-79-1 | N.E. | N.E. | 40-50 |
| SODIUM NITRATE | 7631-99-4 | N.E. | N.E. | 1-10 |
| SODIUM NITRITE | 7632-00-0 | N.E. | N.E. | 40-50 |

N.E.-NOT ESTABLISHED

N.A.-NOT APPLICABLE

SECTION III - PHYSICAL DATA

BOILING Point(F)..... decomposes SPECIFIC GRAVITY (H2O-1)..... 2.15
VAPOR PRESSURE (mm Hg)..... N.A. MELTING POINT..... 280 F
VAPOR DENSITY (Air=1)..... N.A. EVAPORATION RATE..... N.A.
SOLUBILITY IN H2O..... complete. PH..... N.A.
APPEARANCE/ODOR..... odorless, pink powder.

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

FLASH POINT..... None. FLAMMABLE LIMITS..... None.
LOWER FLAME LIMIT..... N.A. HIGHER FLAME LIMIT..... N.A.
IN CASE OF FIRE: Use flooding amounts of water.
SPECIAL FIREFIGHTING PROCEDURES: If salt is molten, use dry sand. Wear
protective clothing with self-contained breathing apparatus.
UNUSUAL FIRE HAZARDS: Decomposes rapidly when heated over 1100 F.
Oxidizer-increases the flammability of organics, combustibles and easily
oxidizable materials. Contact of hot salt with combustibles may cause fire.
Hazardous fumes may be released under thermal decomposition.

SECTION V - REACTIVITY DATA

CHEMICAL STABILITY: STABLE CONDITIONS TO AVOID: temperatures >1100 F
INCOMPATIBLE MATERIALS: ammonium salts, cyanides, reducing agents, strong
acids, combustibles.
DECOMPOSITION PRODUCTS: oxides of nitrogen under thermal decomposition.
HAZARDOUS POLYMERIZATION: WILL NOT OCCUR

SECTION VI - HEALTH HAZARD DATA

ROUTES OF ENTRY: Inhalation, ingestion.

TRW-02545

HEALTH HAZARDS (ACUTE,CHRONIC): Contains OXIDIZER. Contact with other material may cause fire. May cause eye, skin and respiratory tract irritation. May be harmful or fatal if swallowed. Avoid contact with eyes, skin or clothing. Avoid breathing dust.

CARCINOGENICITY: None. NTP?: No. IARC?: No. OSHA REGULATED?: No.

SYMPTOMS OF EXPOSURE: eye, skin and respiratory tract irritation. If ingested, may cause nausea, vomiting, cyanosis, headache and loss of consciousness. May react with secondary amines to form nitrosamines a potential carcinogen. MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE: not known.

FIRST AID: INHALATION: Move victim to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention. EYES: Hold eyelids apart and flush with running water for at least 15 minutes. Get medical attention. SKIN: Wash affected area with soap and water. Remove contaminated clothing. If irritation persists, see a physician. INGESTION: If conscious, give plenty of water. Induce vomiting. Get medical attention.

SECTION VII - PRECAUTIONS/PROCEDURES

IN CASE OF SPILL: Sweep up material into a chemical waste container. Flush spill area with water. WASTE DISPOSAL METHOD: Dispose in accordance with federal, state and local regulations. PRECAUTIONS: Use with adequate ventilation. Store in a cool, dry place away from combustibles. Wear proper protective clothing when using this product. Wash thoroughly after handling.

OTHER PRECAUTIONS: Emptied containers of this product may contain hazardous vapors and residue. Clean thoroughly before reusing or discarding. Do not use a welding torch to cut container. Do not use for water or food storage.

SECTION VIII - SPECIAL PROTECTION

RESPIRATORY PROTECTION: Use NIOSH/MSHA approved respirator if dust, fumes or vapors are excessive. VENTILATION: provide good air dilution. MECHANICAL EXHAUST..... X. PROTECTIVE GLOVES: heat-resistant type. LOCAL EXHAUST..... X. EYE PROTECTION: face shield. OTHER PROTECTIVE EQUIPMENT..... apron, boots, full cover work clothes. WORK/HYGIENIC PRACTICES..... wash thoroughly after handling, launder clothes.

SECT IX -SARA TITLE III INFORMATION

| HAZARDOUS COMPONENT | CERCLA RQ LBS. | SECT 302 TPQ LBS. | SECT 313 TOXIC | SECT.311/312 HAZARDS |
|---------------------|----------------|-------------------|----------------|----------------------|
| POTASSIUM NITRATE | N.A. | N.A. | NO | A,C |
| SODIUM NITRATE | N.A. | N.A. | NO | A,C |
| SODIUM NITRITE | 100 | N.A. | NO | A,C |

A-IMMEDIATE (ACUTE) HEALTH HAZARD

B-DELAYED (CHRONIC) HEALTH HAZARD

C-FIRE HAZARD

D-SUDDEN RELEASE OF PRESSURE HAZARD

E-REACTIVE HAZARD

TRW-02546

SECTION I - IDENTIFICATION**EMERGENCY DIRECTORY**

413-843-3381 (EASTERN TIME) 8:00AM-5:00PM

800-424-9300 (OFF HOURS) CHEMTREC

| | |
|-------------------|---|
| HMIS HEALTH | 2 |
| HMIS FLAMMABILITY | 0 |
| HMIS REACTIVITY | 0 |
| HMIS PROTECTION | X |

HEALTH HAZARD INFORMATION

107 FRONT STREET

INDIAN ORCHARD, MASS. 01151

PREPARED BY: THOMAS A. NADEAU

DATE: 10/6/87

PRODUCT NAME..... TEMPERING A
DESCRIPTION..... Heat treating salt
DOT CLASS: SODIUM NITRITE MIXTURE (SODIUM NITRATE, SODIUM NITRITE AND POTASSIUM NITRATE) OXIDIZER NA 1487 RQ

SECTION II - HAZARDOUS INGREDIENTS

| HAZARDOUS COMPONENT | CAS NUMBER | PEL(MG/M3) | TLV(MG/M3) | |
|---------------------|------------|------------|------------|-------|
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| SODIUM NITRATE | 7631-99-4 | N.E. | N.E. | 1-10 |
| SODIUM NITRITE | 7632-00-0 | N.E. | N.E. | 40-50 |

N.E.-NOT ESTABLISHED

N.A.-NOT APPLICABLE

SECTION III - PHYSICAL DATA

BOILING Point(F)..... decomposes SPECIFIC GRAVITY (H2O=1).... 2.15
VAPOR PRESSURE (mm Hg).....N.A. MELTING POINT..... 280 F
VAPOR DENSITY (AIR=1)..... N.A. EVAPORATION RATE.....N.A.
SOLUBILITY IN H2O..... complete. PH.....N.A.
APPEARANCE/ODOR.....odorless, pink powder.

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

FLASH POINT..... None. FLAMMABLE LIMITS.....None.
LOWER FLAME LIMIT..... N.A. HIGHER FLAME LIMIT..... N.A.
IN CASE OF FIRE: Use flooding amounts of water.
SPECIAL FIREFIGHTING PROCEDURES: If salt is molten, use dry sand. Wear protective clothing with self-contained breathing apparatus.
UNUSUAL FIRE HAZARDS: Decomposes rapidly when heated over 1100 F.
Oxidizer-increases the flammability of organics, combustibles and easily oxidizable materials. Contact of hot salt with combustibles may cause fire.
Hazardous fumes may be released under thermal decomposition.

SECTION V - REACTIVITY DATA

CHEMICAL STABILITY: STABLE CONDITIONS TO AVOID: temperatures >1100 F
INCOMPATIBLE MATERIALS: ammonium salts, cyanides, reducing agents, strong acids, combustibles.
DECOMPOSITION PRODUCTS: oxides of nitrogen under thermal decomposition.
HAZARDOUS POLYMERIZATION: WILL NOT OCCUR

SECTION VI - HEALTH HAZARD DATA

ROUTES OF ENTRY: Inhalation, ingestion.

TRW-02547

HEALTH HAZARDS (ACUTE,CHRONIC): Contains OXIDIZER. Contact with other material may cause fire. May cause eye, skin and respiratory tract irritation. May be harmful or fatal if swallowed. Avoid contact with eyes, skin or clothing. Avoid breathing dust.

CARCINOGENICITY: None. NTP?: No. IARC?: No. OSHA REGULATED?: No.

SYMPTOMS OF EXPOSURE: eye, skin and respiratory tract irritation. If ingested, may cause nausea, vomiting, cyanosis, headache and loss of consciousness. May react with secondary amines to form nitrosamines a potential carcinogen. MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE: not known.

FIRST AID: INHALATION: Move victim to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention. EYES: Hold eyelids apart and flush with running water for at least 15 minutes. Get medical attention. SKIN: Wash affected area with soap and water. Remove contaminated clothing. If irritation persists, see a physician. INGESTION: If conscious, give plenty of water. Induce vomiting. Get medical attention.

SECTION VII - PRECAUTIONS/PROCEDURES

IN CASE OF SPILL: Sweep up material into a chemical waste container. Flush spill area with water.

WASTE DISPOSAL METHOD: Dispose in accordance with federal, state and local regulations.

PRECAUTIONS: Use with adequate ventilation. Store in a cool, dry place away from combustibles. Wear proper protective clothing when using this product. Wash thoroughly after handling.

OTHER PRECAUTIONS: Emptied containers of this product may contain hazardous vapors and residue. Clean thoroughly before reusing or discarding. Do not use a welding torch to cut container. Do not use for water or food storage.

SECTION VIII - SPECIAL PROTECTION

RESPIRATORY PROTECTION: Use NIOSH/MSHA approved respirator if dust, fumes or vapors are excessive. VENTILATION: provide good air dilution.

MECHANICAL EXHAUST..... X. PROTECTIVE GLOVES: heat-resistant type.

LOCAL EXHAUST..... X. EYE PROTECTION: face shield.

OTHER PROTECTIVE EQUIPMENT..... apron, boots, full cover work clothes.

WORK/HYGIENIC PRACTICES..... wash thoroughly after handling, launder clothes.

SECT IX -SARA TITLE III INFORMATION

| HAZARDOUS COMPONENT | CERCLA RQ LBS. | SECT 302 TPQ LBS. | SECT 313 TOXIC | SECT.311/312 HAZARDS |
|------------------------|-------------------|----------------------|-------------------|-------------------------|
| POTASSIUM NITRATE | N.A. | N.A. | NO | A,C |
| SODIUM NITRATE | N.A. | N.A. | NO | A,C |
| SODIUM NITRITE | 100 | N.A. | NO | A,C |

A-IMMEDIATE (ACUTE) HEALTH HAZARD

B-DELAYED (CHRONIC) HEALTH HAZARD

C-FIRE HAZARD

D-SUDDEN RELEASE OF PRESSURE HAZARD

E-REACTIVE HAZARD

TRW-02548

| MSDS IDENTIFICATION NUMBER | DATE ISSUED | ISSUED BY | EMERGENCY PHONE NUMBER |
|---|---------------|--|--|
| TA-008 | March 1, 1989 | Environmental Engineering Department | Ulbrich 203-239-4481 Chemtrec 800-424-9300 |
| TRADE NAME: High performance, heat resistant alloys | | FORMULA: Alloy composed of varying concentrations of elements listed in Section II. | |
| I. PRODUCT IDENTIFICATION CHEMICAL NAME: See Section II for Alloy Designations | | CHEMICAL FAMILY: Alloy | |

II. HAZARDOUS CONSTITUENTS

TITANIUM AND TITANIUM BASED ALLOYS GROUP VIII

Titanium Grade I A25/A35; Grade II A40; Grade III A55; Grade IV A70/A75; 6Al-4V; 3Al-2.5V.

DANGER

INHALATION OF DUST OR FUME MAY CAUSE SERIOUS LUNG INJURY. SKIN, EYE AND MUCOUS IRRITATION MAY OCCUR.

- The titanium and titanium based alloy products identified above may contain in varying concentrations, the following elemental constituents: aluminum, iron, titanium and vanadium. For specific concentrations of these and other elements present, refer to the Material Safety Data Sheet (MSDS) for this product.
- Inhalation of metal dust or fume generated by the use of these alloys may cause adverse health effects such as reduced lung function, nasal and mucous membrane irritation. Exposure to dust or fume generated by the use of these alloys may also cause eye irritation, skin rash and effects on other organ systems.
- Chrome, nickel and some of their compounds are listed in the 3rd Annual Report on Carcinogens as prepared by the National Toxicology Program (NTP) as well as the International Agency for Research on Cancer (IARC) Monograph Series. The following information is a summary of findings reported to date:

| Determination/Evaluation Evidence of carcinogenicity to humans: Evidence of carcinogenicity to animals: | Element or Certain Compounds Evaluated or Both (Identified by Element Shown) | |
|--|--|------------|
| | CHROME | NICKEL |
| | Sufficient | Limited |
| | Sufficient | Sufficient |

- Avoid breathing dust or fume. If the use of this material produces dust or fume, use appropriate ventilation controls, personal protective equipment or both. For additional information refer to the Material Safety Data Sheet (MSDS) for this product.

NOTICE: SECTION 313

Some of the previously listed chemicals are subject to annual reporting of releases into the environment under Section 313 of the Emergency Planning and Community Right-To-Know-Act of 1986. It is the responsibility of the user to verify whether or not his or her facility is in compliance with all Federal and State Environmental regulations.

NOTICE: CALIFORNIA LIST

Our Material Safety Data Sheets (MSDS) have been reviewed for inclusion of any chemicals listed under the Safe Drinking Water and Toxic Enforcement Act of 1986 (California Proposition 65). We at this time do not report any of the "listed" chemicals as constituent components in any alloys currently processed by our company.

| ALLOY | UNS No. | CONSTITUENT(S) | | % Maximum unless otherwise shown. | | | | | Other | DENSITY lbs/cu in | (approx.) MELTING PT. degree (F) |
|-------------------------------|---------|----------------|------------|-----------------------------------|------------|------------|---|-----------------|-----------|----------------------|--|
| | | C | N | Fe | H | O | V | Al | | | |
| GRADE I A25/A35 | N/L | .10 | .03 | .20 | .015 | .18 | | | BAL | .163 | 3000 |
| GRADE II A 40 | R50400 | .08 | .03 | .30 | .0125 | .20 | | | BAL | .163 | 3000 |
| GRADE III A 55 | R50550 | .08 | .05 | .30 | .015 | .30 | | | BAL | .163 | 3000 |
| GRADE IV A70/A75 | R50700 | .08 | .05 | .50 | .015 | .40 | | | BAL | .164 | 3000 |
| 6Al-4V | R56400 | .08 | .05 | .25 | .015 | .20 | 3.5/4.5 | 5.75/6.75 | BAL | .160 | 3000 |
| 3Al-2.5V | R56320 | .05 | .02 | .30 | .015 | .18 | 2.0/3.0 | 2.5/3.5 | BAL | .160 | 3000 |
| CAS Number | | 7440-44-0 | 7727-37-9 | 7439-89-6 | 1333-74-0 | 7782-44-7 | 7440-62-2 | 7429-90-5 | 7440-32-6 | | |
| Contaminant & Exposure Limits | | Not Listed | Not Listed | As FeO Fume As Fe | Not Listed | Not Listed | Dust (V ₂ O ₅) Fume (V ₂ O ₅) | As Dust As Fume | NONE | | |
| (mg/m3) TLV PEL | | | | 10 5 | | | 0.5 .1 | .05 .05 | 0 0 | 10 5 | NONE |

| MSDS IDENTIFICATION NUMBER | DATE ISSUED | ISSUED BY | EMERGENCY PHONE NUMBER |
|---|---------------|--|--|
| AA-009 | March 1, 1989 | Environmental Engineering Department | Ulbrich 203-239-4481 Chemical 203-424-9300 |
| TRADE NAME: Aluminum Alloys | | FORMULA: Alloy composed of varying concentrations of elements listed in Section II. | |
| I. PRODUCT IDENTIFICATION CHEMICAL NAME: See Section II for Alloy Designations | | CHEMICAL FAMILY: Alloy | |

II. HAZARDOUS CONSTITUENTS

COMMON WROUGHT ALUMINUM ALLOYS GROUP IX

Aluminum 1100; 3003; 5005; 5052.

DANGER

**INHALATION OF DUST OR FUME MAY CAUSE
SERIOUS LUNG INJURY. SKIN, EYE AND
MUCOUS IRRITATION MAY OCCUR.**

- The common wrought aluminum alloy products identified above may contain, in varying concentrations, the following elemental constituents: aluminum, chromium, copper, magnesium, manganese and silicon. For specific concentrations of these and other elements present, refer to the Material Safety Data Sheet (MSDS) for this product.
- Inhalation of metal dust or fume generated by the use of these alloys may cause adverse health effects such as reduced lung function, nasal and mucous membrane irritation. Exposure to dust or fume generated by the use of these alloys may also cause eye irritation, skin rash and effects on other organ systems.
- Chrome, nickel and some of their compounds are listed in the 3rd Annual Report on Carcinogens as prepared by the National Toxicology Program (NTP) as well as the International Agency for Research on Cancer (IARC) Monograph Series. The following information is a summary of findings reported to date:

| Determination/Evaluation | Element or Certain Compounds Evaluated or Both (Identified by Element Shown) | |
|---|--|------------|
| | CHROME | NICKEL |
| Evidence of carcinogenicity to humans: | Sufficient | Limited |
| Evidence of carcinogenicity to animals: | Sufficient | Sufficient |

- Avoid breathing of dust or fume. If the use of this material produces dust or fume, use appropriate ventilation controls, personal protective equipment or both. For additional information refer to the Material Safety Data Sheet (MSDS) for this product.

NOTICE: SECTION 313

Some of the previously listed chemicals are subject to annual reporting of releases into the environment under Section 313 of the Emergency Planning and Community Right-To-Know-Act of 1986. It is the responsibility of the user to verify whether or not his or her facility is in compliance with all Federal and State Environmental regulations.

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| ALLOY AA Number | UNS No. | CONSTITUENT(S) | | % Maximum unless otherwise shown. | | | | Al | Other | DENSITY lbs/cu in | (approx.) MELTING PT. degree (F) |
|----------------------------------|---------|----------------|---------------------|--|--------------------|--|--|--------------------|-------|----------------------|--|
| | | Mg | Mn | Cr | Cu | | | | | | |
| 1100 | A91100 | | | | 0.12 | | | 99.00 min | | .098 | 1215 |
| 3003 | A93003 | | 1.2 | | 0.12 | | | 98.6 min. | | .099 | 1210 |
| 5005 | A95005 | 0.8 | | | | | | 99.2 min. | | .097 | 1205 |
| 5052 | A95052 | 2.5 | | 0.25 | | | | 97.2 min. | | .097 | 1200 |
| CAS Number | | 1309-48-4 | 7439-96-5 | 7740-47-3 | 7440-50-8 | | | 7429-90-5 | | | |
| Contaminant & Exposure Limits | | As Fume MgO | As Dust As Fume | As Soluble Salts As Insoluble Salts | As Dust As Fume | | | As Dust As Fume | | | |
| (mg/m3) PEL TLV | | 15 10 | 5(c) 5(c) 5(c) 1 | 0.5 0.5(VI) 1 0.5 | 1 1 0.1 0.2 | | | 0 10 0 5 | | | |

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MATERIAL SAFETY DATA SHEET

PLANT JERSEY CITY, N.J.
CABLE NANTAHALA, NEW YORK



Note
Our
New
Address

CHARLES D. CRYSTAL CO., INC.
25 ANN ST., NEW YORK, N.Y. 10038
TELEX: 420803 (CBCC UI)
TELEPHONE: 312/887-2100

TELEX: 420803

6/89
MSL

8/7/86

SECTION 1. PRODUCT IDENTIFICATION

Product Name
Trade Name
Chemical Family non-metallic hydrated magnesium silicate minera
Formula SiO_2 56%, MgO , 42%
Cas no. 14807-96-6

SECTION II. HAZARDOUS INGREDIENTS

Preservatives & Solvents none
Other liquids, solids, or gases none

SECTION III. PHYSICAL DATA

Percent, Volatile none
Solubility in water none
Vapor pressure not applicable
Specific gravity 2.6
Appearance white or off white fine powder
Odor none

SECTION IV. FIRE AND EXPLOSION HAZARD DATA

Flash point none
Extinguishing media will not burn
HMIS rating 0

SECTION V. REACTIVITY DATA

Stability stable at all temperatures
Incompatibility none
Decomposition products... none
Hazardous polymerization. none
HMIS rating 0

SECTION VI**HEALTH HAZARD DATA**

OSHA Exposure limits - 20 Mppcf (Silicates, Talc, non-asbestos-form)

Effects of overexposure

short term minor irritation to lungs & eyes
long term potential for talcosis, lung disease

TOXICITY DATA

Oral LD Rat greater than 5000 mg/kg
Dermal LD Rabbit greater than 5000 mg/kg
Inhalation LD Rat greater than 10000 ppm
Skin irritation none
Eye irritation slightly irritating immediately reversible

FIRST AID and EMERGENCY PROCEDURES

wash and/or flush with water

ACUTE HMIS rating 1

CHRONIC EFFECTS INFORMATION DO NOT breath dust for prolonged periods

SECTION VII**SPILL, LEAK, AND DISPOSAL**

Spills and Leaks sweep with broom, reclaim if possible
Disposal any land fill or dump


SECTION VIII**SPECIAL PROTECTION**

Respiratory may wear filter mask or respirator
Ventilation work on well ventilated area
Protective gloves not needed
Eye protection may wear goggles
Other protections none

SECTION IX**SPECIAL PRECAUTIONS**

NONE NEEDED

TRW-02552

MATERIAL SAFETY DATA SHEET

Product/Material Talc
Manufacturer/Distributor Whittaker, Clark & Daniels, Inc.
Address 1000 Coolidge Street
South Plainfield, NJ 07080
Emergency Telephone No. (201) 561-6100

Section I - Product Identification

Trade Name Talc
Synonym Soapstone
Chemical Family Mangesium Silicate Hydrate
Formula $3\text{MgO} \cdot 4\text{SiO}_2 \cdot \text{H}_2\text{O}$
CAS Number 14807-96-6
HMIS Health 0
Flammability 0
Reactivity 0

Section II - Hazardous Ingredients

None

Section III - Physical Data

Boiling Point (°F) Not Applicable
Vapor Pressure (mmHg) Not Applicable
Vapor Density Not Applicable
Solubility in Water Insoluble
Specific Gravity 2.5 - 2.8
Percent Volatile by Weight 0
Evaporation Rate 0
Appearance and Odor White to off-white powder,
Odorless.

TRW-02553

Section IV - Fire and Explosion Hazard Data

| | |
|------------------------------------|--|
| Flash Point | Non-flammable |
| Flammable Limits | LEL - Non-flammable UEL - Non-flammable |
| Extinguishing Media | Water |
| Special Fire Fighting Procedures | None |
| Unusual Fire and Explosion Hazards | None |

Section V - Health Hazard Data

| | |
|-------------------------|---|
| Threshold Limit Values | 20mppcf (OSHA) 2mg/M3, respirable dust (ACGIH) |
| Effects of Overexposure | May cause mechanical irritation to eyes and respiratory tract. |
| Emergency and First Aid | Wash dust from skin with soap and water. Flush out eyes with generous amounts of water for at least 15 minutes. See a physician if irritation persists. |

Section VI - Reactivity Data

| | |
|----------------------------------|--|
| | Product is stable. |
| Incompatibility | None |
| Hazardous Decomposition Products | None Hazardous polymerization will not occur. |

Section VII - Spill or Leak Procedures

| | |
|---|---|
| Steps to take in case material is released or spilled | Normal cleanup procedures. Care should be taken to avoid causing dust to become airborne. Vacuum cleaning systems are recommended. Do not flush to sewer. |
| Waste Disposal Method | Disposal must be made in accordance with federal, state and local regulations. |

TRW-02554

Section VIII - Special Protection Information

Eye Protection (use most appropriate)

Safety glasses, goggles, face shield

Skin Protection

Leather or rubber gloves.

Respiratory Protection

Use of dust respirator is recommended when exposure limits may be exceeded.

Ventilation

Local exhaust ventilation to collector or containment recommended to control dust to below exposure limits.

Section IX - Special Precautions

Good industrial hygiene practice requires that employee exposure be maintained below the recommended TLV. This is preferably achieved through the provision of adequate ventilation where necessary. Where dust cannot be controlled in this way, personal respiratory protection should be employed.

Issued: 12/02/85

TRW-02555

0908-3937



Cyprus Minerals Company

MATERIAL SAFETY DATA SHEET

Talcum powder

| | |
|---------------------|---|
| Health | 1 |
| Flammability | 0 |
| Reactivity | 0 |
| Personal Protection | E |

I. IDENTIFICATION

Product Name: SUPRA

Chemical Name: TALC; HYDROUS MAGNESIUM SILICATE Chemical Family: SILICATES

Formula: 3MgO • 4SiO₂ • H₂O

II. INGREDIENTS

| Mineral or Chemical Name(s) | Weight % | CAS # |
|--|--------------|------------|
| TALC - A NATURAL HYDROUS MAGNESIUM SILICATE MINERAL | .90-99% | 14807-96-6 |
| DOLOMITE - A NATURAL MAGNESIUM CALCIUM CARBONATE MINERAL | less than 5% | None |
| CALCITE - A NATURAL CALCIUM CARBONATE MINERAL | less than 5% | 1317-65-3 |
| CHLORITE - A NATURAL HYDROUS MAGNESIUM ALUMINUM SILICATE MINERAL | less than 5% | None |
| QUARTZ - A NATURAL CRYSTALLINE SILICA MINERAL | less than 1% | 14808-60-7 |

III. PHYSICAL DATA

| | |
|---|---|
| Boiling Point: NOT APPLICABLE | Freezing Point: NOT APPLICABLE |
| Vapor Pressure: NOT APPLICABLE | Vapor Density: NOT APPLICABLE |
| Evaporation Rate: NOT APPLICABLE | % Volatile: NOT APPLICABLE |
| Specific Gravity (water = 1): 2.7 - 2.8 | Solubility in Water: NEGLIGIBLE pH: 7.5 - 9.5 |
| Appearance and Odor: A WHITE POWDER WITH AN EARTHY ODOR | |

IV. FIRE AND EXPLOSION HAZARD DATA

| | |
|--|----------------------------------|
| Flash Point: NOT APPLICABLE | Flammable Limits: NOT APPLICABLE |
| Extinguishing Media: NOT APPLICABLE | |
| Special Fire Fighting Procedures: NOT APPLICABLE | |
| Unusual Fire and Explosion Hazards: NOT APPLICABLE | |

V. HEALTH HAZARD DATA

Threshold Limit Value: 2 mg/M³ RESPIRABLE DUST OVER AN 8 HOUR EXPOSURE PERIOD

Possible Effects of a Single Overexposure

| | |
|--------------|--|
| Inhalation | ACUTE ACCIDENTAL EXPOSURE WOULD BE NON-SPECIFIC AND SIMILAR TO THE INHALATION OF ANY DUST. SI SYMPTOMS MIGHT INCLUDE COUGHING, WHEEZING, DIFFICULT BREATHING AND UPPER RESPIRATORY TRACT IRRITATION. |
| Skin Contact | NO ADVERSE EFFECTS ARE KNOWN AS A CONSEQUENCE OF APPLICATION TO UNBROKEN SKIN. |
| Eye Contact | AS WITH ANY PARTICULATE MATERIAL, TALC CAN CAUSE TEMPORARY DISCOMFORT AND IRRITATION IF ACCIDENTALLY INTRODUCED INTO THE EYE. |
| Ingestion | NO KNOWN HAZARD. |

Cyprus Industrial Minerals Company/Talc Division
Box 3419, Englewood, CO 80155/(303) 740-5440

54-1003T (Rev. 10-85)

CYPRUS

TRW-02556

0908-3938

Possible Effects of Repeated Overexposure

THERE ARE REPORTS THAT A RELATIVELY MILD PNEUMOCONIOSIS CAN DEVELOP OVER 10-40 YEARS OF OCCUPATIONAL EXPOSURE TO MIXED DUSTS CONTAINING TALC. THE PULMONARY DISEASE WHICH DEVELOPS AFTER SUCH PROLONGED EXPOSURE MAY EXIST WITH OR WITHOUT IMPAIRMENT IN LUNG FUNCTION. PROLONGED INHALATION MAY PROVOKE A FIBROTIC RESPONSE SIMPLY BECAUSE OF THE INSOLUBLE NATURE OF THE MINERAL TALC.

Emergency and First Aid Procedures

| | |
|--------------|---|
| Inhalation | REMOVE TO FRESH AIR. IF BREATHING IS DIFFICULT, GIVE OXYGEN AND CALL A PHYSICIAN. |
| Skin Contact | OF NO GENERAL CONCERN. BROKEN SKIN CAN BE CLEANSED WITH SOAP AND WATER. |
| Eye Contact | FOR ACUTE EXPOSURE, FLUSH WITH WATER. IF IRRITATION OR DISCOMFORT PERSISTS, CALL A PHYSICIAN. |
| Ingestion | NO TREATMENT NECESSARY. |

Notes to Physician

THERE ARE NO SPECIFIC ANTIDOTES TO ACUTE OVEREXPOSURE. TREATMENT SHOULD BE DIRECTED AT THE CONTROL OF THE SYMPTOMS AND THE CLINICAL CONDITION. INDIVIDUALS WITH ACTIVE PULMONARY DISEASE SHOULD NOT BE ASSIGNED TO A HEAVY TALC DUST ENVIRONMENT.

VI. REACTIVITY DATA

Stability: TALC IS STABLE AND INERT

Incompatibility: NONE

Hazardous Decomposition Products: NONE

Hazardous Polymerization: NONE

Conditions to Avoid: NONE

VII. SPILL OR LEAK PROCEDURES

| | |
|--|--|
| Steps to be Taken if Material is Released or Spilled | VACUUM CLEAN OR WET SWEEP SPILLAGE |
| Waste Disposal Method | WASTE SHOULD BE DISPOSED OF IN CLOSED CONTAINERS TO PREVENT DUST |

VIII. SPECIAL PROTECTION INFORMATION

| | | | |
|----------------------------|---|----------------|----------------|
| Respiratory Protection | NIOSH APPROVED DUST RESPIRATORS FOR EXPOSURE TO POTENTIALLY HIGH TALC DUST ENVIRONMENT. | | |
| Ventilation | LOCAL EXHAUST VENTILATION RECOMMENDED | | |
| Protective Gloves | NOT REQUIRED | Eye Protection | SAFETY GLASSES |
| Other Protective Equipment | NOT REQUIRED | | |

IX. SPECIAL PRECAUTIONS

Precautions to be Taken in Handling and Storage

- AS WITH ALL POWDERS, LIMIT THE CREATION AND INHALATION OF DUST
- WET FLOORS MAY BECOME EXTREMELY SLIPPERY WHEN TALC IS PRESENT

X. ADDITIONAL INFORMATION

EMERGENCY TELEPHONE NUMBERS

Medical: (303) 740-5440

Technical: (303) 740-5700

FEDERAL HAZARD CLASSIFICATION NUMBERS

- DOT Hazard Classification - Talc not listed.
- RCRA Hazardous Waste No. - Talc not listed
- CERCLA (Superfund) Reportable Quantity - Talc not listed

Dept 231

U.S. DEPARTMENT OF LABOR
Occupational Safety and Health Administration

Form Approved
OMB No. 44-R1387

MATERIAL SAFETY DATA SHEET

Required under USDL Safety and Health Regulations for Ship Repairing,
Shipbuilding, and Shipbreaking (29 CFR 1915, 1916, 1917)

SECTION I

| | | |
|--|--|--|
| MANUFACTURER'S NAME VERMONT TALC | | EMERGENCY TELEPHONE NO. 802-875-2136 |
| ADDRESS (Number, Street, City, State, and ZIP Code) P. O. Box 117, Chester, VT 05143 | | |
| CHEMICAL NAME AND SYNONYMS Talc | | TRADE NAME AND SYNONYMS Vertal 15 |
| CHEMICAL FAMILY Hydrous Magnesium Silicate | FORMULA Mg₃Si₄O₁₀(OH)₂ | |

SECTION II - HAZARDOUS INGREDIENTS

| PAINTS, PRESERVATIVES, & SOLVENTS | % | TLV (Units) | ALLOYS AND METALLIC COATINGS | % | TLV (Units) |
|---|---|-------------|--|---|-------------|
| PIGMENTS | | N/A | BASE METAL | | N/A |
| CATALYST | | N/A | ALLOYS | | N/A |
| VEHICLE | | N/A | METALLIC COATINGS | | N/A |
| SOLVENTS | | N/A | FILLER METAL PLUS COATING OR CORE FLUX | | N/A |
| ADDITIVES | | N/A | OTHERS | | |
| OTHERS | | | | | |
| HAZARDOUS MIXTURES OF OTHER LIQUIDS, SOLIDS, OR GASES | | | | % | TLV (Units) |
| Non-toxic material | | | | | Does |
| | | | | | not |
| | | | | | apply |
| | | | | | |

SECTION III - PHYSICAL DATA

| | | | |
|------------------------|-------------------------|---------------------------------------|-----|
| BOILING POINT (°F.) | Does not apply | SPECIFIC GRAVITY (H ₂ O=1) | 2.8 |
| VAPOR PRESSURE (mm Hg) | Does not apply | PERCENT, VOLATILE BY VOLUME (%) | |
| VAPOR DENSITY (AIR=1) | Does not apply | EVAPORATION RATE (_____ = 1) | |
| SOLUBILITY IN WATER | Insoluble | | |
| APPEARANCE AND ODOR | White powder - Odorless | | |

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

| | | | | |
|--|------------------|-----|-----|-----|
| FLASH POINT (Method used) | FLAMMABLE LIMITS | N/A | LeI | UeI |
| EXTINGUISHING MEDIA Does not apply | | | | |
| SPECIAL FIRE FIGHTING PROCEDURES Does not apply | | | | |
| UNUSUAL FIRE AND EXPLOSION HAZARDS | | | | |

TRW-02558

| SECTION V - HEALTH HAZARD DATA | |
|---|-----------------------------------|
| THRESHOLD LIMIT VALUE | 20 MPPCF of airborne contaminants |
| EFFECTS OF OVEREXPOSURE | None |
| EMERGENCY AND FIRST AID PROCEDURES | |
| Skin Contact: Remove dust with cold water. | |
| Eyes: Flush with water or eyewash product in eyewash cup. | |

| SECTION VI - PEACTIVITY DATA | | | |
|--------------------------------------|----------------|---|---------------------|
| STABILITY | UNSTABLE | | CONDITIONS TO AVOID |
| | STABLE | X | |
| INCOMPATIBILITY (Materials to avoid) | | | |
| HAZARDOUS DECOMPOSITION PRODUCTS | | | |
| HAZARDOUS POLYMERIZATION | MAY OCCUR | | CONDITIONS TO AVOID |
| | WILL NOT OCCUR | X | |

| SECTION VII - SPILL OR LEAK PROCEDURES | |
|--|--|
| STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED | |
| Non-hazardous material, sweep into container | |
| WASTE DISPOSAL METHOD | |
| Handle as any nuisance dust. No special requirements for disposal. | |

| SECTION VIII - SPECIAL PROTECTION INFORMATION | | |
|---|----------------------|--|
| RESPIRATORY PROTECTION (Specify type) Suggest any acceptable dust mask. | | |
| VENTILATION | LOCAL EXHAUST | SPECIAL |
| | MECHANICAL (General) | OTHER Normal air circulator. |
| PROTECTIVE GLOVES | If desired | EYE PROTECTION Safety glasses recommended. |
| OTHER PROTECTIVE EQUIPMENT | | |

| SECTION IX - SPECIAL PRECAUTIONS | |
|---|--|
| PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING | |
| Decomposition at 1800°C | |
| OTHER PRECAUTIONS | |
| No special precautions - Non-toxic material. | |



METALWORKING PRODUCTS DIVISION

Castrol TLC-925

H.D. Cutting Oil

TLC-925 is one of the most highly compounded cutting oils in the Castrol line. It contains special additives providing active sulfur, chlorine and fat thereby enabling TLC-925 to handle the toughest metals, particularly those involving threading and tapping operations.

Castrol TLC-925 may be used as received or as a concentrate for blending cutting oils used in less severe operations.

Advantages

- Contains anti-mist additive to enhance work place safety.
- Exhibits marked improvements with respect to tool life and finish.
- Helps eliminate inventory problems.
- Handles toughest materials and operations.

Typical Test Data

| | |
|-------------------------|------------------|
| Specific Gravity @ 60°F | 0.900 |
| SSU @ 100°F | 160 |
| Pour Point | 5°F |
| Lbs. per gallon | 7.5 |
| Appearance | Dark brown fluid |
| Flash Point | >300°F |
| Copper Corrosion | Positive |

These are typical figures and do not constitute a specification.



Burmah-Castrol Inc.

RARITAN PLAZA II, RARITAN CENTER, EDISON, N.J. 08837

Telex: 219894 (CASED UR)

Telephone: (201) 225-6392

Telecopier: (201) 225-1069

December 11, 1986

RECEIVED

JAN 07 1987

D. F. BORSUK

T R W Control & Fasteners Group
265 3rd Street
Cambridge, MA 02142

Attn: Mr. Vincent Juliana

Dear Mr. Vincent:

At the request of our sales engineer, Mr. John McCormack, we are happy to provide you with technical data and material safety data sheets on CASTROL TLC-925.

Also, please be advised that we have arranged to ship you, under separate cover, a five-gallon sample of CASTROL TLC-925 for trial purposes at no charge.

Thank you for your interest in CASTROL products. We trust the enclosed information is of assistance, however, should you require any further information or help, please do not hesitate to contact either Mr. McCormack or myself.

Cordially,
BURMAH-CASTROL INC.

Robert P. Phelan/cb.

Robert P. Phelan
Manager/Metalworking Products Div.

RPP/gg
Encls.

cc: Mr. John McCormack
Mr. Dennis Borsuk

CASTROL
MATERIAL SAFETY DATA SHEET

SECTION 1-IDENTITY

BURMAN-CASTROL INC. Emergency
RARITAN PLAZA II, RARITAN CENTER Telephone No. 201-225-6392
EDISON, NEW JERSEY 08837-

Name of Person Responsible for Preparation: MICHAEL P. SHEEHAN Date: 11/11/85

Trade Name: CASTROL TLC-925 Chemical Name: NA
Chemical Family: NEAT METALWORKING OIL

SECTION 2-HAZARDOUS INGREDIENTS

| Principal Hazardous Component(s) Chemical & Common Names | % | TLV(Units) | CAS# |
|---|---|------------|------|
| NONE | | | |
| | | | |
| | | | |
| | | | |
| | | | |

SECTION 3-PHYSICAL & CHEMICAL CHARACTERISTICS

| | | | |
|-----------------------|-----------|-------------------------------|------|
| Boiling Point(F) | NA | Specific Gravity(H2O=1) | 0.90 |
| Vapor Pressure(mm Hg) | NA | Percent Volatile by Volume(%) | NA |
| | Q25 DEG C | | |
| Vapor Density(AIR=1) | NA | Evaporation Rate | NA |
| | | N-BUTYL ACETATE = | 1 |
| Solubility in Water | INSOLUBLE | | |
| Appearance and Odor | | | |

SECTION 4-FIRE and EXPLOSION DATA

| | | | |
|------------------------------------|--|-------|-------|
| Flash Point (Method Used) | Flammable Limits | Lower | Upper |
| COC 320 DEG F | In Air %Vol. | NA | NA |
| Extinguishing Media | FOAM, CARBON DIOXIDE AND DRY CHEMICAL. | | |
| Special Fire Fighting Procedures | USE SELF CONTAINED BREATHING APPARATUS IN ENCLOSED FIRE AREAS. | | |
| Unusual Fire and Explosion Hazards | NA | | |

APPROVED

JAN 08 1987

ENVIRONMENTAL
ENGINEERING

CASTROL
MATERIAL SAFETY DATA SHEET

page 2

SECTION 5-PHYSICAL HAZARDS

Stability (Stable/Unstable) | Conditions NA
STABLE | to avoid

Incompatibility (Materials to Avoid) AVIOD STRONG OXIDANTS.

Hazardous CARBON MONOXIDE, SMOKE, HCL AND OXIDES OF
Decomposition Products SULFUR.

Hazardous Polymerization (Will/Will Not Occur) WILL NOT OCCUR

Conditions to Avoid NA

SECTION 6-HEALTH HAZARDS

Threshold Limit Value NA

Signs and Symptoms of Exposure

Acute Overexposure: PROLONGED SKIN EXPOSURE MAY CAUSE MILD
SKIN IRRITATION.

Chronic Overexposure: SAME AS ABOVE.

Emergency First Aid Procedures

1. Inhalation: REMOVE FROM AREA OF VAPORS TO FRESH AIR ENVIRON-
MENT.
2. Eyes: FLUSH EYES WITH CLEAR WATER UNTIL IRRITATION SUBSIDES,
CONTACT A PHYSICIAN.
3. Skin: REMOVE ANY CONTAMINATED CLOTHING, WASH SKIN WITH SOAP
AND WATER.
4. Ingestion: DO NOT INDUCE VOMITING, CONTACT A PHYSICIAN.

SECTION 7-SPECIAL PROTECTION INFORMATION

Respiratory Protection USE HYDROCARBON VAPOR CANISTER OR AIR
(specify type) SUPPLIED RESPIRATORY PROTECTION IN CONFINED AREAS.

Ventilation| Local Exhaust | Special USE ONLY WITH ADE-
| FACE VELOCITY > 60 FPM | QUATE VENTILATION.
| Mechanical (General) | Other NO SMOKING OR OPEN
| USE EXPLOSION PROOF | FLAMES.
EQUIPMENT.

Protective USE CHEMICALLY RESIST- Eye USE SPLASH GOGGLES.
Gloves ANT GLOVES, IF NEEDED TO Protection
AVIOD PROLONGED SKIN CONTACT.

Other Protective USE CHEMICAL RESISTANT APRON OR OTHER CLOTHING IF
Clothing or Equipment NEEDED TO AVIOD REPEATED OR PROLONGED SKIN
CONTACT.

TRW-02563

CASTROL
MATERIAL SAFETY DATA SHEET

page 3

SECTION 8-SPECIAL PRECAUTIONS AND SPILL/LEAK PROCEDURES

KEEP CONTAINERS CLOSED WHEN NOT IN USE. DO
Precautions to be Taken NOT HANDLE OR STORE NEAR HEAT, SPARKS,
in Handling and Storage FLAME OR STRONG OXIDANTS. ADEQUATE
VENTILATION REQUIRED.

Other Precautions AVOID BREATHING VAPORS. AVOID PROLONGED OR
REPEATED CONTACT WITH SKIN.

Steps to be Taken in Case RECOVER FREE LIQUID. ADD ABSORBANT (SAND,
Material is Released or Spilled EARTH, SAWDUST, ETC.) TO SPILL AREA
AVOID BREATHING VAPORS. VENTILATE CONFINED SPACES. KEEP PETROLEUM
PRODUCTS OUT OF SEWERS AND WATERCOURSES BY DIKING OR IMPOUNDING.
ADVISE AUTHORITIES IF PRODUCT HAS ENTERED OR MAY ENTER SEWERS,
WATERCOURSES, OR EXTENSIVE LAND AREAS.

Waste disposal method ASSURE CONFORMITY WITH APPLICABLE REGULATIONS

DISCLAIMER

The information contained herein is believed to be accurate
and is offered in good faith. Because product use is beyond our
control, no warranty is given, expressed or implied. Burmah-Castrol
Inc. cannot assume any liability for the use of information
contained herein.

"This product contains a chlorinated paraffin."

CHLORINATED PARAFFINS ARE A CLASS OF COMPOUNDS THAT ARE SIMILARLY
MANUFACTURED BUT VARY IN MOLECULAR STRUCTURE BY CARBON CHAIN LENGTH
AND THE DEGREE OF CHLORINATION. THIS PARTICULAR PRODUCT HAS NOT BEEN
SHOWN TO HAVE ADVERSE HEALTH EFFECTS. HOWEVER THE CHLORINATED PARA-
FFINS C12/60 PERCENT CHLORINE AND C24/40 PERCENT CHLORINE IN RECENT
NATIONAL TOXICOLOGY PROGRAM BIOASSAYS CAUSE TUMORS IN LABORATORY
ANIMALS TO WHICH THOSE CHEMICALS WERE FED AT HIGH DOSES IN COMBIN-
ATION WITH CORN OIL. IN ANOTHER STUDY C14 TO 17 52 PERCENT CHLORIN-
ATED PARAFFIN WHEN FED TO PREGNANT RATS RESULTED IN DEATH OF OFF-
SPRING SOON AFTER BIRTH. THE RELEVANCE OF THESE STUDIES IF ANY,
HAS NOT BEEN DETERMINED.

MSDS 968-140228
date prepared:
03-03-86

U.S. DEPARTMENT OF LABOR
Occupational Safety and Health Administration

Form Approved
OMB No. 44-R1387

HMIS:
Health; 2
Flamm.; 1
Reactivity; 0
Special; ----

DoALL MATERIAL SAFETY DATA SHEET

Required under USDL Safety and Health Regulations for Ship Repairing,
Shipbuilding, and Shipbreaking (29 CFR 1915, 1916, 1917)

| DISTRIBUTOR'S | | SECTION I |
|---|---------|-------------------------|
| NAME | | EMERGENCY TELEPHONE NO. |
| DoALL Company | | (312)824-1122 |
| ADDRESS (Number, Street, City, State, and ZIP Code) | | |
| 254 N. Laurel Ave., Des Plaines, IL 60016 | | |
| CHEMICAL NAME AND SYNONYMS | | TRADE NAME AND SYNONYMS |
| DOT: Nonhazardous, NO label | | Tapping Cream |
| CHEMICAL FAMILY | FORMULA | |
| Inverted petroleum emulsion | NA | |

| SECTION II - HAZARDOUS INGREDIENTS | | | | | |
|---|---|-------------|--|---|-------------|
| PAINTS, PRESERVATIVES, & SOLVENTS | % | TLV (Units) | ALLOYS AND METALLIC COATINGS | % | TLV (Units) |
| PIGMENTS | | | BASE METAL | | |
| CATALYST | | | ALLOYS | | |
| VEHICLE | | | METALLIC COATINGS | | |
| SOLVENTS | | | FILLER METAL PLUS COATING OR CORE FLUX | | |
| ADDITIVES | | | OTHERS | | |
| OTHERS | | | | | |
| HAZARDOUS MIXTURES OF OTHER LIQUIDS, SOLIDS, OR GASES | | | | | |
| | | | CAS No. | % | TLV (Units) |
| Butyl Cellosolve, 2-Butoxyethanol | | | 111-76-2 | 2 | 25ppm |
| No component is listed as a carcinogen on recognized lists. | | | | | |
| Pre-existing eye and skin disorders may be aggravated by exposure to product. | | | | | |

| SECTION III - PHYSICAL DATA | | | |
|---|-------------|---------------------------------------|-------------|
| BOILING POINT (°F.) | 212 | SPECIFIC GRAVITY (H ₂ O=1) | less than 1 |
| VAPOR PRESSURE (mm Hg.) | ND | PERCENT VOLATILE BY VOLUME (%) | as water 65 |
| VAPOR DENSITY (AIR=1) | ND | EVAPORATION RATE (H ₂ O=1) | 1 |
| SOLUBILITY IN WATER | appreciable | | |
| APPEARANCE AND ODOR Viscous white invert emulsion, slight pet. oil odor | | | |

| SECTION IV - FIRE AND EXPLOSION HAZARD DATA | | | |
|---|------------------|-----|-----|
| FLASH POINT (Method used) | FLAMMABLE LIMITS | | |
| NA - water in composition | NA | LEL | UEL |
| EXTINGUISHING MEDIA | | | |
| CO ₂ , Dry chemical, Foam | | | |
| SPECIAL FIRE FIGHTING PROCEDURES | | | |
| Keep containers cool. Product will not burn unless all water is evaporated. Then Fl. Pt. above 300 F. | | | |
| UNUSUAL FIRE AND EXPLOSION HAZARDS | | | |
| Dehydrated product will float on water. Oxides of carbon and hydrogen chloride may be formed during combustion. | | | |

Tapping Cream

| SECTION V - HEALTH HAZARD DATA | |
|---|----------------|
| THRESHOLD LIMIT VALUE | see SECTION II |
| EFFECTS OF OVEREXPOSURE May cause eye and skin irritation. Swallow: G.I. irritation possible. | |
| Breath: NA | |
| EMERGENCY AND FIRST AID PROCEDURES Eyes: Flush with water. Skin: Wash with mild soap and warm water. | |
| If swallowed: Get medical attention. | |
| Routes of Entry: Eyes, Skin, ingestion. | |

| SECTION VI - REACTIVITY DATA | | | |
|--|----------------|---|---------------------|
| STABILITY | UNSTABLE | | CONDITIONS TO AVOID |
| | STABLE | X | NA |
| INCOMPATIBILITY (Materials to avoid) Strong oxidizers | | | |
| HAZARDOUS DECOMPOSITION PRODUCTS Oxides of carbon and hydrogen chloride | | | |
| HAZARDOUS POLYMERIZATION | MAY OCCUR | | CONDITIONS TO AVOID |
| | WILL NOT OCCUR | X | NA |

| SECTION VII - SPILL OR LEAK PROCEDURES | |
|--|--|
| STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED Large spills: Scoop into liquid tight container. Follow with action for small spills. Keep product out of sewers, waterways, etc. | |
| Small spills: Mop up and wash with soap and hot water. | |
| WASTE DISPOSAL METHOD Treat as oily waste. Do not discard into sewers, waterways, or onto soil. | |

| SECTION VIII - SPECIAL PROTECTION INFORMATION | | | |
|---|----------------------------|----------------------|--|
| RESPIRATORY PROTECTION (Specify type) NA | | | |
| VENTILATION NA | LOCAL EXHAUST NA | SPECIAL NA | |
| | MECHANICAL (General) NA | OTHER NA | |
| PROTECTIVE GLOVES NA | | EYE PROTECTION NA | |
| OTHER PROTECTIVE EQUIPMENT NA | | | |

| SECTION IX - SPECIAL PRECAUTIONS | |
|--|--|
| PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING Avoid extreme temperatures in storage area. Keep between 40 & 120 F | |
| OTHER PRECAUTIONS Use reasonable personal hygiene practices. | |
| Laundry product-soaked clothes before rewearing. | |

PAGE (2) Submitted for DoALL COMPANY by R. R. Rogers, Product Manager, Chemical Products

Form OSHA-20
Rev. May 72

BOWMAN DISTRIBUTION MATERIAL SAFETY DATA SHEET

SECTION I

| | | |
|--|-------------------------------------|--|
| PRODUCT NAME TEFLON® SEALANT TAPE | | BOWMAN PART NO. 21463, 21464 (page 1 of 2) |
| SUPPLIER Bowman Distribution, Barnes Group Inc. | | EMERGENCY TELEPHONE NO. (216) 391-7200 |
| ADDRESS 850 East 72nd Street, Cleveland, OH 44103 | | DATE 1/15/88 |
| HAZARDOUS MATERIAL DESCRIPTION, PROPER SHIPPING NAME, HAZARD CLASS, HAZARD ID NO. (49 CFR 172.101) | | |
| ADDITIONAL HAZARD CLASSES (as applicable) | | |
| CHEMICAL FAMILY Fluorocarbon | FORMULA Carbon - fluorine | |

SECTION II - HAZARDOUS INGREDIENTS

| CAS REGISTRY NO. | %W | %V | CHEMICAL NAME(S) | Listed as a Carcinogen in NTP, IARC or OSHA 1910(z) (specify) |
|------------------|----|----|--|---|
| | | | Chemical name and synonyms: Polytetrafluorethylene | |
| | | | | |
| | | | | |
| | | | | |
| | | | Material gasses off at 610°F — ablates — leaving fluorine gas | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |

SECTION III - PHYSICAL DATA

| | | | |
|---|---|------------|-----------------------------|
| BOILING POINT None °F °C | SPECIFIC GRAVITY (H ₂ O = 1) | 2.0 | |
| VAPOR PRESSURE @ °F °C None mm Hg psi | PERCENT VOLATILE BY VOLUME (%) | 0 | PERCENT SOLID BY WEIGHT (%) |
| VAPOR DENSITY (AIR = 1) | EVAPORATION RATE (= 1) | | |
| SOLUBILITY IN WATER | pH = | | |
| APPEARANCE AND ODOR White color, pungent odor at 610°F. | | | MATERIAL IS: |

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

| | | | |
|--|------------------|-----|-----|
| FLASH POINT None °F °C method used | FLAMMABLE LIMITS | LEL | UEL |
| EXTINGUISHING MEDIA Does not burn. | | | |
| SPECIAL FIRE FIGHTING PROCEDURES Dry extinguisher — use 0° mask. | | | |
| UNUSUAL FIRE AND EXPLOSION HAZARDS None | | | |

21463, 21464 (page 1 of 2)

MATERIAL SAFETY DATA SHEET



Lab Experimental

APPROVED

PRODUCT NAME:

~~Tellurium Chloride~~

JAN 26 1987

CHEMICAL NATURE:

Inorganic non-metallic compound

ENVIRONMENTAL

% ACTIVITY:

99%

ENGINEERING

PHYSICAL DATA

| | | | |
|------------------------------|--|--------------------------------|----------------------------|
| BOILING POINT, 760 mm. Hg | 380°C | FREEZE POINT | 224°C |
| SPECIFIC GRAVITY | 3.26 ¹⁸ | VAPOR PRESSURE AT 233°C | 10 mm Hg |
| VAPOR DENSITY | No data | SOLUBILITY IN H ₂ O | Soluble with decomposition |
| PER CENT VOLATILES BY WEIGHT | Not pertinent | IONIC NATURE | No |
| APPEARANCE AND ODOR | White to yellow crystals - acrid odor. | | |

HAZARDOUS INGREDIENTS

| MATERIAL | % | TLV (Units) |
|--------------------|-----|---|
| Tellurium chloride | 99% | Te and compounds 0.1 mg/m ³ |
| | | |
| | | |
| | | |

FIRE AND EXPLOSION HAZARD DATA

| | | | |
|--------------------------------------|---|--------------------------|---------|
| FLASH POINT (test method) | Not pertinent | AUTOIGNITION TEMPERATURE | No data |
| FLAMMABLE LIMITS IN AIR, % by volume | No data | LOWER | UPPER |
| EXTINGUISHING MEDIA | Dry chemical extinguishing agents, dry sand. If fire is massive, then use water spray or fog. | | |
| SPECIAL FIRE FIGHTING PROCEDURES | If without risk, remove from fire scene. Wear NIOSH/MSHA approved self-contained breathing apparatus and protective clothing. | | |
| UNUSUAL FIRE AND EXPLOSION HAZARDS | Material will evolve toxic vapors of HCl if heated to decomposition or if in contact with moisture. | | |

6/82

IV. HEALTH HAZARD DATA

| | |
|------------------------------------|--|
| THRESHOLD LIMIT VALUE | Te compounds 0.1 mg/m ³ |
| EFFECTS OF OVEREXPOSURE | Irritation of eyes, skin and respiratory tract. Possible garlic odor to breath and perspiration. |
| EMERGENCY AND FIRST AID PROCEDURES | Remove from exposure. Eyes: Flush with large volumes of water for at least 15 min. Skin: Brush off, rinse affected area with water, then wash thoroughly with soap and water. Ingestion/Inhalation: Consult a physician as soon as possible. |

V. REACTIVITY DATA

| | | | |
|--------------------------------------|----------------|---|--|
| STABILITY | | CONDITIONS TO AVOID | Exposure to moist air (material is hygroscopic). |
| UNSTABLE | STABLE | | |
| | X | | |
| INCOMPATIBILITY (materials to avoid) | | Water, bases, alkali and alkaline earth metals .. | |
| HAZARDOUS DECOMPOSITION PRODUCTS | | Hydrochloric acid and its vapors. | |
| HAZARDOUS POLYMERIZATION | | CONDITIONS TO AVOID | ----- |
| May Occur | Will not Occur | | |
| | X | | |

VI. SPILL OR LEAK PROCEDURES

| | |
|--|--|
| STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED | Wearing protective equipment (See Sect. VII) cover with dry sand or ground limestone, mix well, transfer to a glass or plastic container, close tightly, and retain for proper disposal. Wash spill area with strong soap and water. |
| WASTE DISPOSAL METHOD | In accordance with local, state, and federal regulations for the disposal of water reactive chemicals. |

VII. SPECIAL PROTECTION INFORMATION

| | | | |
|---------------------------------------|---------------|---|--|
| RESPIRATORY PROTECTION (specify type) | | NIOSH/MSHA approved chemical cartridge respirator for acid gases or self-contained breathing apparatus. | |
| VENTILATION | LOCAL EXHAUST | Barely acceptable | SPECIAL : Preferred - Glove box or bag with dry atmosphere. |
| | MECHANICAL | Not acceptable | |
| PROTECTIVE GLOVES | | Rubber | EYE PROTECTION Face shield and/or safety goggles & safety glasses. |
| OTHER PROTECTIVE EQUIPMENT | | Laboratory coat and rubber or plastic apron. | |

VIII. SPECIAL PRECAUTIONS

| | |
|---------------------------------------|---|
| PRECAUTIONARY LABELING | WARNING! AVOID CONTACT WITH SKIN AND EYES. DO NOT SWALLOW. DO NOT INHALE VAPORS OF THIS MATERIAL. WASH THOROUGHLY AFTER HANDLING. KEEP CONTAINER TIGHTLY CLOSE WHEN NOT IN USE. |
| OTHER HANDLING AND STORAGE CONDITIONS | Protect container from physical damage. Store in a cool, dry, well ventilated area, away from bases and reactive metals. |

TEMPERING A PINK W/PETRO AG

SECTION I - IDENTIFICATION

EMERGENCY DIRECTORY

413-543-3381 (EASTERN TIME) 8:00AM-5:00PM

800-424-9300 (OFF HOURS) CHEMTREC

| | |
|-------------------|---|
| HMIS HEALTH | 2 |
| HMIS FLAMMABILITY | 0 |
| HMIS REACTIVITY | 0 |
| HMIS PROTECTION | X |

HEATBATH CORPORATION
107 FRONT STREET
INDIAN ORCHARD, MASS. 01151

PREPARED BY: THOMAS A. NADEAU
DATE: 10/6/89

PRODUCT NAME..... TEMPERING A PINK W/PETRO AG

DESCRIPTION..... Heat treating salt.

DOT CLASS: SODIUM NITRITE MIXTURE (SODIUM NITRATE, SODIUM NITRITE AND POTASSIUM NITRATE) OXIDIZER NA 1487 RQ

SECTION II - HAZARDOUS INGREDIENTS

| HAZARDOUS COMPONENT | CAS NUMBER | PEL(MG/M3) | TLV(MG/M3) | |
|---------------------|------------|------------|------------|-------|
| POTASSIUM NITRATE | 7757-79-1 | N.E. | N.E. | 40-50 |
| SODIUM NITRATE | 7631-99-4 | N.E. | N.E. | 1-10 |
| SODIUM NITRITE | 7632-00-0 | N.E. | N.E. | 40-50 |

N.E.-NOT ESTABLISHED

N.A.-NOT APPLICABLE

SECTION III - PHYSICAL DATA

BOILING Point(F)..... decomposes SPECIFIC GRAVITY (H2O-1).... 2.15
VAPOR PRESSURE (mm Hg)..... N.A. MELTING POINT..... 280 F
VAPOR DENSITY (Air=1)..... N.A. EVAPORATION RATE..... N.A.
SOLUBILITY IN H2O..... complete. PH..... N.A.
APPEARANCE/ODOR..... odorless, pink powder.

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

FLASH POINT..... None. FLAMMABLE LIMITS..... None.
LOWER FLAME LIMIT..... N.A. HIGHER FLAME LIMIT..... N.A.
IN CASE OF FIRE: Use flooding amounts of water.
SPECIAL FIREFIGHTING PROCEDURES: If salt is molten, use dry sand. Wear protective clothing with self-contained breathing apparatus.
UNUSUAL FIRE HAZARDS: Decomposes rapidly when heated over 1100 F.
Oxidizer-increases the flammability of organics, combustibles and easily oxidizable materials. Contact of hot salt with combustibles may cause fire.
Hazardous fumes may be released under thermal decomposition.

SECTION V - REACTIVITY DATA

CHEMICAL STABILITY: STABLE CONDITIONS TO AVOID: temperatures >1100 F
INCOMPATIBLE MATERIALS: ammonium salts, cyanides, reducing agents, strong acids, combustibles.
DECOMPOSITION PRODUCTS: oxides of nitrogen under thermal decomposition.
HAZARDOUS POLYMERIZATION: WILL NOT OCCUR

SECTION VI - HEALTH HAZARD DATA

ROUTES OF ENTRY: Inhalation, ingestion.

**MATERIAL SAFETY DATA SHEET
TEMPERING A PINK W/PETRO AG**

HEALTH HAZARDS (ACUTE,CHRONIC): Contains OXIDIZER. Contact with other material may cause fire. May cause eye, skin and respiratory tract irritation. May be harmful or fatal if swallowed. Avoid contact with eyes, skin or clothing. Avoid breathing dust.

CARCINOGENICITY: None. **NTP?** No. **IARC?** No. **OSHA REGULATED?** No.

SYMPTOMS OF EXPOSURE: eye, skin and respiratory tract irritation. If ingested, may cause nausea, vomiting, cyanosis, headache and loss of consciousness. May react with secondary amines to form nitrosamines a potential carcinogen.
MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE: not known.

FIRST AID: INHALATION: Move victim to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention. **EYES:** Hold eyelids apart and flush with running water for at least 15 minutes. Get medical attention. **SKIN:** Wash affected area with soap and water. Remove contaminated clothing. If irritation persists, see a physician. **INGESTION:** If conscious, give plenty of water. Induce vomiting. Get medical attention.

SECTION VII - PRECAUTIONS/PROCEDURES

IN CASE OF SPILL: Sweep up material into a chemical waste container. Flush spill area with water.

WASTE DISPOSAL METHOD: Dispose in accordance with federal, state and local regulations.

PRECAUTIONS: Use with adequate ventilation. Store in a cool, dry place away from combustibles. Wear proper protective clothing when using this product. Wash thoroughly after handling.

OTHER PRECAUTIONS: Emptied containers of this product may contain hazardous vapors and residue. Clean thoroughly before reusing or discarding. Do not use a welding torch to cut container. Do not use for water or food storage.

SECTION VIII - SPECIAL PROTECTION

RESPIRATORY PROTECTION: Use NIOSH/MSHA approved respirator if dust, fumes or vapors are excessive. **VENTILATION:** provide good air dilution.

MECHANICAL EXHAUST..... X. PROTECTIVE GLOVES: heat-resistant type.

LOCAL EXHAUST..... X. EYE PROTECTION: face shield.

OTHER PROTECTIVE EQUIPMENT..... apron, boots, full cover work clothes.

WORK/HYGIENIC PRACTICES..... wash thoroughly after handling, launder clothes.

SECT IX -SARA TITLE III INFORMATION

| HAZARDOUS COMPONENT | CERCLA RQ LBS. | SECT 302 TPQ LBS. | SECT 313 TOXIC | SECT.311/312 HAZARDS |
|------------------------|-------------------|----------------------|-------------------|-------------------------|
| POTASSIUM NITRATE | N.A. | N.A. | NO | A,C |
| SODIUM NITRATE | N.A. | N.A. | NO | A,C |
| SODIUM NITRITE | 100 | N.A. | NO | A,C |

A-IMMEDIATE (ACUTE) HEALTH HAZARD

B-DELAYED (CHRONIC) HEALTH HAZARD

C-FIRE HAZARD

D-SUDDEN RELEASE OF PRESSURE HAZARD

E-REACTIVE HAZARD

EXXON COMPANY, U.S.A.

A DIVISION OF EXXON CORPORATION

DATE ISSUED 4/10/86

MATERIAL SAFETY DATA SHEET

EXXON COMPANY, U.S.A. P.O. BOX 2180 HOUSTON, TX 77252-2180

A. IDENTIFICATION AND EMERGENCY INFORMATION**PRODUCT NAME**
TERESSTIC 100**PRODUCT CODE**
376045 - 01180**CHEMICAL NAME**
Petroleum Lubricating Oil**CAS NUMBER**
Complex Mixture
CAS Number not applicable**PRODUCT APPEARANCE AND ODOR**
Clear liquid, light orange color
Faint petroleum hydrocarbon odor**EMERGENCY TELEPHONE NUMBER**
(713) 656-3424**B. COMPONENTS AND HAZARD INFORMATION**

| COMPONENTS | CAS NO. OF COMPONENTS | APPROXIMATE CONCENTRATION |
|----------------------------|--------------------------------|---------------------------|
| Lubricating Oil Base Stock | 64742-54-7 or 64742-65-0 | Greater than 99% |
| Proprietary additives | Mixture | Less than 1% |

See Section E for Health and Hazard Information

HAZARDOUS MATERIALS IDENTIFICATION SYSTEM (HMIS)
Health Flammability Reactivity BASIS
1 1 0 Recommended by Exxon**EXPOSURE LIMIT FOR TOTAL PRODUCT BASIS**
5 mg/m3 for oil mist in air OSHA Regulation 29 CFR 1910.1000**C. EMERGENCY AND FIRST AID PROCEDURES****EYE CONTACT**

If splashed into the eyes, flush with clear water for 15 minutes or until irritation subsides. If irritation persists, call a physician.

SKIN CONTACT

In case of skin contact, remove any contaminated clothing and wash skin thoroughly with soap and water.

INHALATION

Vapor pressure is very low. Vapor inhalation under ambient conditions is normally not a problem. If overcome by vapor from hot product, immediately remove from exposure and call a physician. If breathing is irregular or has stopped, start resuscitation; administer oxygen, if available. If overexposed to oil mist, remove from further exposure until excessive oil mist condition subsides.

INGESTION

If ingested, DO NOT induce vomiting; call a physician immediately.

D. FIRE AND EXPLOSION HAZARD INFORMATION

FLASH POINT (MINIMUM)

244°C (471°F)

ASTM D 92, Cleveland Open Cup

AUTOIGNITION TEMPERATURE

Greater than 260°C (500°F)

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA) - HAZARD IDENTIFICATION

Health Flammability Reactivity

BASIS

1

1

0

Recommended by Exxon

HANDLING PRECAUTIONS

Use product with caution around heat, sparks, pilot lights, static electricity, and open flame.

FLAMMABLE OR EXPLOSIVE LIMITS (APPROXIMATE PERCENT BY VOLUME IN AIR)

Estimated values: Lower Flammable Limit 0.9% Upper Flammable Limit 7%

EXTINGUISHING MEDIA AND FIRE FIGHTING PROCEDURES

Foam, water spray (fog), dry chemical, carbon dioxide and vaporizing liquid type extinguishing agents may all be suitable for extinguishing fires involving this type of product, depending on size or potential size of fire and circumstances related to the situation. Plan fire protection and response strategy through consultation with local fire protection authorities or appropriate specialists.

The following procedures for this type of product are based on the recommendations in the National Fire Protection Association's "Fire Protection Guide on Hazardous Materials", Eighth Edition (1984):

Use water spray, dry chemical, foam or carbon dioxide. Use water to keep fire-exposed containers cool. If a leak or spill has not ignited, use water spray to disperse the vapors and to provide protection for men attempting to stop a leak. Water spray may be used to flush spills away from exposures. Minimize breathing gases, vapor, fumes or decomposition products. Use supplied-air breathing equipment for enclosed or confined spaces or as otherwise needed.

DECOMPOSITION PRODUCTS UNDER FIRE CONDITIONS

Fumes, smoke, carbon monoxide, sulfur oxides, aldehydes and other decomposition products, in the case of incomplete combustion.

"EMPTY" CONTAINER WARNING

"Empty" containers retain residue (liquid and/or vapor) and can be dangerous. DO NOT PRESSURIZE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS OR OTHER SOURCES OF IGNITION; THEY MAY EXPLODE AND CAUSE INJURY OR DEATH. Do not attempt to clean since residue is difficult to remove. "Empty" drums should be completely drained, properly bunged and promptly returned to a drum reconditioner. All other containers should be disposed of in an environmentally safe manner and in accordance with governmental regulations. For work on tanks refer to Occupational Safety and Health Administration regulations, ANSI Z49.1, and other governmental and industrial references pertaining to cleaning, repairing, welding, or other contemplated operations.

E. HEALTH AND HAZARD INFORMATION

VARIABILITY AMONG INDIVIDUALS

Health studies have shown that many petroleum hydrocarbons and synthetic lubricants pose potential human health risks which may vary from person to person. As a precaution, exposure to liquids, vapors, mists or fumes should be minimized.

EFFECTS OF OVEREXPOSURE (Signs and symptoms of exposure)

Prolonged or repeated skin contact may cause skin irritation.

NATURE OF HAZARD AND TOXICITY INFORMATION

Prolonged or repeated skin contact with this product tends to remove skin oils possibly leading to irritation and dermatitis; however, based on human experience and available toxicological data, this product is judged to be neither a "corrosive" nor an "irritant"

by OSHA criteria.

Product contacting the eyes may cause eye irritation.

Product has a low order of acute oral and dermal toxicity, but minute amounts aspirated into the lungs during ingestion may cause mild to severe pulmonary injury and possibly death.

This product is judged to have an acute oral LD50 (rat) greater than 5 g/kg of body weight, and an acute dermal LD50 (rabbit) greater than 3.16 g/kg of body weight.

F. PHYSICAL DATA

The following data are approximate or typical values and should not be used for precise design purposes.

BOILING RANGE

IBP Approximately 377°C (710°F)
by ASTM D 2887

VAPOR PRESSURE

Less than 0.01 mm Hg @ 20°C

SPECIFIC GRAVITY (15.6 C/15.6 C)

0.88

VAPOR DENSITY (AIR = 1)

Greater than 5

MOLECULAR WEIGHT

Not determined

PERCENT VOLATILE BY VOLUME

Negligible from open container
in 4 hours @ 38°C (100°F)

pH

Essentially neutral

EVAPORATION RATE @ 1 ATM. AND 25 C (77 F) (n-BUTYL ACETATE = 1)

Less than 0.01

POUR, CONGEALING OR MELTING POINT

-18°C (0°F)
Pour Point by ASTM D 97

SOLUBILITY IN WATER @ 1 ATM. AND 25 C (77 F)

Negligible; less than 0.1%

VISCOSITY

105 cSt @ 40°C

G. REACTIVITY

This product is stable and will not react violently with water. Hazardous polymerization will not occur. Avoid contact with strong oxidants such as liquid chlorine, concentrated oxygen, sodium hypochlorite or calcium hypochlorite.

H. SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED

Recover free product. Add sand, earth or other suitable absorbent to spill area. Minimize breathing vapors. Minimize skin contact. Open all windows and doors. Keep product out of sewers and watercourses by diking or impounding. Advise authorities if product has entered or may enter sewers, watercourses, or extensive land areas. Assure conformity with applicable governmental regulations.

I. PROTECTION AND PRECAUTIONS

VENTILATION

Use local exhaust to capture vapor, mists or fumes, if necessary. Provide ventilation sufficient to prevent exceeding recommended exposure limit or buildup of explosive concentrations of vapor in air. Use explosion-proof equipment. No smoking or open lights.

RESPIRATORY PROTECTION

Use supplied-air respiratory protection in confined or enclosed spaces, if needed.

PROTECTIVE GLOVES

Use chemical-resistant gloves, if needed, to avoid prolonged or repeated skin contact.

EYE PROTECTION

Use splash goggles or face shield when eye contact may occur.

OTHER PROTECTIVE EQUIPMENT

Use chemical-resistant apron or other impervious clothing, if needed, to avoid contaminating regular clothing which could result in prolonged or repeated skin contact.

WORK PRACTICES / ENGINEERING CONTROLS

Keep containers and storage containers closed when not in use. Do not store near heat, sparks, flame or strong oxidants.

PERSONAL HYGIENE

Minimize breathing vapor, mist or fumes. Avoid prolonged or repeated contact with skin. Remove contaminated clothing; launder or dry-clean before reuse. Remove contaminated shoes and thoroughly clean before reuse; discard if oil-soaked. Cleanse skin thoroughly after contact, before breaks and meals, and at end of work period. Product is readily removed from skin by waterless hand cleaners followed by washing thoroughly with soap and water.

J. TRANSPORTATION INFORMATION

TRANSPORTATION INCIDENT INFORMATION

For further information relative to spills resulting from transportation incidents, refer to latest Department of Transportation Emergency Response Guidebook for Hazardous Materials Incidents, DOT P 5800.3.

DOT IDENTIFICATION NUMBER

Not applicable

The information and recommendations contained herein are, to the best of Exxon's knowledge and belief, accurate and reliable as of the date issued. Exxon does not warrant or guarantee their accuracy or reliability, and Exxon shall not be liable for any loss or damage arising out of the use thereof.

The information and recommendations are offered for the user's consideration and examination, and it is the user's responsibility to satisfy itself that they are suitable and complete for its particular use.

The Hazardous Materials Identification System (HMIS) and National Fire Protection Association (NFPA) ratings have been included by Exxon Company, U.S.A. in order to provide additional health and hazard classification information. The ratings recommended are based upon the criteria supplied by the developers of these rating systems, together with Exxon's interpretation of the available data.

FOR ADDITIONAL INFORMATION ON HEALTH EFFECTS CONTACT:

DIRECTOR OF INDUSTRIAL HYGIENE
EXXON COMPANY, U.S.A.
P. O. BOX 2180 ROOM 2737
HOUSTON, TX 77252-2180
(713) 656-2443

FOR OTHER PRODUCT INFORMATION CONTACT:

MANAGER, MARKETING TECHNICAL SERVICES
EXXON COMPANY, U.S.A.
P. O. BOX 2180 ROOM 2455
HOUSTON, TX 77252-2180
(713) 656-5949

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MATERIAL SAFETY DATA SHEET

Date of Prep.

5/15/90

For Coatings, Resins and Related Materials

This MSDS Complies with 29 CFR 1910.1200 (The Hazard Communication Standard)

SECTION I

Manufacturer's Name BEE CHEMICAL COMPANY SAFETY/ENVIRONMENTAL DEPARTMENT

Street Address 2700 E. 170th STREET City, State and Zip LANSING, ILLINOIS 60438

Emergency Telephone No. (708) 868-7402 Customer Code #:

Product Class THINNER

Manufacturer's Code Id.

T 390

FG01150

Appearance: THINNER

VOC - 7.18 lbs/gal

SECTION II - INGREDIENTS

| Hazardous Ingredients | Percent By Wt | TLV PPM | PEL PPM | LEL | Vapor Pressure MM HG |
|--------------------------|------------------|------------|------------|------|----------------------------|
| TOLUENE * | | | | | |
| CAS# 108-88-3 | 100+/-4 | 100.00 | 100.00 | 1.00 | 24.00 |

* This chemical subject to the reporting requirements of Section 313, SARA Title III

SECTION III - PHYSICAL DATA

Boiling Range 231 - 231 F Vapor Density (X)Heavier ()Lighter. Than Air
Evaporation Rate ()Faster Percent Volatile Weight Per
(X)Slower, Than Ether by Volume 100+/-4 Gallon 7.2

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

DOT Category FLAMMABLE LIQUID Flash Point 45 F TCC LEL* See Section II
DOT Shipping Name: PAINT RELATED MATERIAL

EXTINGUISHING MEDIA Use carbon dioxide or dry chemical extinguishers for small
fires. Use foam for large fires.

SPECIAL FIRE FIGHTING PROCEDURE Cool closed containers with water spray.

UNUSUAL FIRE AND EXPLOSION HAZARDS Closed containers may build explosive pressure
from heat. Vapors are heavier than air and may
travel considerable distances to a source of
ignition such as a spark, pilot light.
cigarette or unprotected electrical device.
Not sensitive to explosion upon mechanical impact.

HAZARDOUS DECOMPOSITION PRODUCTS Carbon dioxide, carbon monoxide, possibly
hydrogen chloride.

TRW-02577

SECTION V - HEALTH HAZARDS DATA

PERMISSIBLE LIMITS See Section II - Hazardous Ingredients

POTENTIAL EFFECTS OF OVEREXPOSURE

EYE CONTACT

CAN CAUSE EYE IRRITATION FROM VAPORS AND/OR LIQUID CONTACT, OBTAIN MEDICAL ATTENTION IMMEDIATELY

INHALATION

EXCESSIVE INHALATION OF VAPORS CAN CAUSE NASAL & RESPIRATORY IRRITATION, DIZZINESS, WEAKNESS, FATIGUE, NAUSEA, HEADACHE, POSSIBLE UNCONSCIOUSNESS, & ASPHYXIATION

SKIN CONTACT

REPEATED OR PROLONGED CONTACT CAUSES IRRITATION

REPEATED OR PROLONGED CONTACT MAY CAUSE DEFATTING AND DERMATITIS

INGESTION

CAN CAUSE GASTROINTESTINAL IRRITATION, NAUSEA, VOMITTING, AND DIARRHEA

ASPIRATION OF MATERIAL INTO LUNGS MAY CAUSE CHEMICAL PNEUMONITIS WHICH CAN BE FATAL

OTHER

ROUTES OF ENTRY: Skin contact, eye contact, inhalation, ingestion.

Toxicity testing on the product has not been conducted. See SECTION XI for further toxicity information on the components of the product.

SECTION VI - EMERGENCY AND FIRST AID PROCEDURES

EYES: Flush immediately with large amounts of water for at least 15 minutes.
Obtain immediate medical attention.

SKIN: Wash thoroughly with soap and water. Remove contaminated clothing.
CONSULT PHYSICIAN IF IRRITATION PERSISTS

INGESTION: Thoroughly wash mouth with water.
Give two glasses of water if conscious.
DO NOT INDUCE VOMITING

INHALATION: Remove to fresh air. If breathing has stopped, give artificial
respiration. Obtain immediate medical attention.

SECTION VII - REACTIVITY DATA

STABILITY
STABLE

INCOMPATIBILITY (Materials to Avoid)
OXIDIZERS

HAZARDOUS POLYMERIZATION
WILL NOT OCCUR

EXPLOSION HAZARD
VAPORS MAY TRAVEL ALONG GROUND OR BE MOVED BY VENTILATION & IGNITED BY HEAT, PILOT
LIGHTS, FLAMES & IGNITION SOURCES AT LOCATIONS DISTANT FROM MATERIAL HANDLING POINT
AVOID STATIC CHARGE, GROUND AND BOND EQUIPMENT AGAINST STATIC BUILDUP WHEN POURING,
DISPENSING AND MIXING.

CONDITIONS TO AVOID
HIGH TEMPERATURE
IGNITION SOURCES

SECTION VIII - SPILL OR LEAK PROCEDURES

RESPONSE TO SMALL SPILLS: Stop discharge and contain spill. Recover with explosion proof pumping equipment, commercial sorbents, vermiculite or other inert absorbent materials. Place in appropriate container(s) for further handling.

RESPONSE TO LARGE SPILLS: Stop discharge and contain spill or contaminated material using dike, barrier, or other means. Recover with vacuum truck, sorbents or other inert absorbent materials. Place in appropriate container(s) for further handling.

HAZARDS TO BE AVOIDED: Flammable liquid -- avoid sources of ignition. Do not flush to stream, other bodies of water or sewer. Avoid contact with skin or clothing.

Other hazards see Section Nos. IV and V. Eliminate all ignition sources (FLARES, FLAMES including PILOT LIGHTS, ELECTRICAL SPARKS, and STATIC CHARGE BUILDUP).

Evacuate area. Persons not wearing protective equipment should be excluded from area of spill until clean-up has been completed. Wear appropriate protective

equipment. Stop spill at source. Dike area to prevent spreading. Liquid may be taken up on absorbent material and shoveled into containers for disposal.

Avoid breathing vapors.

DISPOSAL METHODS:

- (1) Recycle, if feasible.
- (2) Incinerate at authorized facility.
- (3) Treatment at Industrial or Liquid waste treatment facility.
- (4) Landfill after solidification in a facility authorized to receive waste in accordance with Federal, State, and Local regulations.

NOTE: THIS MATERIAL IF BEING DISCARDED WOULD BE CLASSIFIED A HAZARDOUS IGNITABLE WASTE AND SHOULD BE DISPOSED IN ACCORDANCE WITH LOCAL, STATE, & FEDERAL REGULATIONS.

SECTION IX - SPECIAL PROTECTION INFORMATION

VENTILATION

Air pollution controls may be required. Check local and state regulations.

PROVIDE SUFFICIENT MECHANICAL (GENERAL AND/OR LOCAL EXHAUST) VENTILATION TO MAINTAIN EXPOSURE BELOW PEL TLV(S)

RESPIRATORY PROTECTION

NONE NEEDED IF ADEQUATE VENTILATION IS PROVIDED OTHERWISE A NIOSH APPROVED RESPIRATOR WITH ORGANIC VAPOR CARTRIGES IS RECOMMENDED WITHIN RESPIRATOR TYPE LIMITATIONS.

EYE PROTECTION

USE CHEMICAL GOGGLES

GLOVES

USE CHEMICAL RESISTANT GLOVES

CLOTHES

TO PREVENT REPEATED OR PROLONGED SKIN CONTACT WEAR PROTECTIVE WORK CLOTHES

ADDITIONAL INFORMATION

HAVE EYE WASHES AND SAFETY SHOWERS READILY ACCESSIBLE

WASH CONTAMINATED CLOTHING BEFORE REUSE

TRW-02580

0908-3962

SECTION X - SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING Keep away from heat, sparks and flame. Use with adequate ventilation. Keep containers closed. Ground and bond equipment against static buildup when pouring, dispensing, and mixing.

OTHER PRECAUTIONS Avoid contact with skin or eyes. Avoid prolonged or repeated breathing of vapors. Do NOT take internally.

Overexposure to components has apparently been found to cause the following effects in laboratory animals:

LIVER ABNORMALITIES

KIDNEY DAMAGE

LUNG DAMAGE

SPLEEN DAMAGE

Overexposure to components has been suggested as a cause of the following effects in humans:

LIVER ABNORMALITIES

Persons with pre-existing skin disorders may be more susceptible to the effects of the product.

The information contained herein is to the best of our knowledge and belief accurate. However, since the conditions of handling and use are beyond our control, we make no guarantee of results, and assume no liability for damages incurred by use of this material. All chemicals may present unknown health hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards which exist. Final determination of suitability of the chemical is the sole responsibility of the user. Users of any chemical should satisfy themselves that the conditions and methods of use assure that the chemical is used safely. NO REPRESENTATIONS OR WARRANTIES, EITHER EXPRESSED OR IMPLIED, OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE OR ANY OTHER NATURE ARE MADE HEREUNDER WITH RESPECT TO THE INFORMATION CONTAINED HEREIN OR THE CHEMICAL TO WHICH THE INFORMATION REFERS. It is the responsibility of the user to comply with all applicable federal, state, and local laws and regulations.

Nothing contained herein is to be construed as a recommendation for use in violation of any patents or of applicable laws or regulations.

RECEIVED

Health 2
 Flammability 3
 Reactivity 0

JUN - 4 1992

MATERIAL SAFETY DATA SHEET

PRODUCT CODE: 38

DATE OF PREP. January 12, 1992

Section I

MANUFACTURER: RAFFI & SWANSON, INC.
 100 EAMES STREET
 WILMINGTON, MA 01887

MANUFACTURERS' CODE IDENTIFICATION:

Thinner 38

EMERGENCY TELEPHONE NO.: 617-933-4200

PRODUCT CLASS: Thinner

TRADE NAME: None

THIS PRODUCT IS A MIXTURE CONTAINING ONE OR MORE HAZARDOUS INGREDIENTS.

INFORMATION ON THE COMPOSITION OF RAFFI & SWANSON, INC. PRODUCTS IS CONFIDENTIAL PROPRIETARY INFORMATION AND IS PROVIDED SOLELY TO AID IN SAFE HANDLING OF THESE MATERIALS. USE OR DISCLOSURE FOR ANY OTHER PURPOSE IS EXPRESSLY FORBIDDEN.

Section II — HAZARDOUS INGREDIENTS

| INGREDIENTS | CAS NUMBER | APPROX PERCENT BY WEIGHT | TLV | | LEL % BY VOL | VAPOR PRESSURE mm Hg |
|------------------|------------|--------------------------------|-----|-------------------|-----------------|----------------------------|
| | | | PPM | mg/m ³ | | |
| Toluol † | 108-88-3 | 30 | 100 | | 1.2 | 22 |
| Xylol † | 1330-20-7 | 30 | 100 | | 1.0 | 5.9 |
| n-Butyl Acetate | 123-86-4 | 25 | 150 | | 1.7 | 8 |
| Isobutyl Alcohol | 78-83-1 | 15 | 50 | | 1.7 | 8 |

† Subject to the reporting requirements of EPA Reg. 40 CFR 372 (SARA Title III, Sec. 313).
 Mixture does not contain any known or suspect carcinogen according to ACGIH, OSHA, NTP or IARC.

Section III — PHYSICAL DATA

EVAPORATION RATE: ☐ FASTER ☒ SLOWER, THAN ETHERVAPOR DENSITY: ☒ HEAVIER ☐ LIGHTER, THAN AIR

BOILING RANGE: 212°-290°F PERCENT VOLATILE BY VOL: 100%

WEIGHT PER GAL: 7.1#

Section IV — FIRE AND EXPLOSION HAZARD DATA

FLAMMABILITY CLASSIFICATION:

FLASH POINT (closed cup): 40°F lowest
flashing component

LEL: 1.0%

DOT: Flammable Liquid

OSHA: Flammable Liquid-Class 1B

EXTINGUISHING MEDIA: Carbon dioxide, dry chemical or foam.

UNUSUAL FIRE AND EXPLOSION HAZARDS: Keep containers tightly closed. Isolate from heat, sparks and open flame. Do not apply to hot surfaces.
 Closed containers may explode when exposed to extreme heat.

SPECIAL FIRE FIGHTING PROCEDURES: Water may be ineffective. Water may be used to cool closed containers. Irritating or toxic gases may be present.
 Use self-contained breathing apparatus.

TRW-02582

Health 2
 Flammability 3
 Reactivity 0

MATERIAL SAFETY DATA SHEET

PRODUCT CODE: 70
 DATE OF PREP. January 11, 1989

Section I

MANUFACTURER: RAFFI & SWANSON, INC.
 100 EAMES STREET
 WILMINGTON, MA 01887

MANUFACTURER'S CODE IDENTIFICATION

Lacquer Thinner 70

EMERGENCY TELEPHONE NO.: 617-933-4200

PRODUCT CLASS: Thinner

TRADE NAME: None

THIS PRODUCT IS A MIXTURE CONTAINING ONE OR MORE HAZARDOUS INGREDIENTS.

INFORMATION ON THE COMPOSITION OF RAFFI & SWANSON, INC. PRODUCTS IS CONFIDENTIAL PROPRIETARY INFORMATION AND IS PROVIDED SOLELY TO AID IN SAFE HANDLING OF THESE MATERIALS. USE OR DISCLOSURE FOR ANY OTHER PURPOSE IS EXPRESSLY FORBIDDEN.

Section II — HAZARDOUS INGREDIENTS

| INGREDIENTS | CAS NUMBER | APPROX. PERCENT BY WEIGHT | TLV | | LEL % BY VOL. | VAPOR PRESSURE mm Hg |
|---|------------|---------------------------------|-----|-------------------|------------------|----------------------------|
| | | | PPM | mg/m ³ | | |
| Toluol † | ✓ 108-88-3 | 60 | 100 | | 1.2 | 22 |
| n-Butyl Acetate | 123-86-4 | 15 | 150 | | 1.7 | 8 |
| Isopropyl Alcohol | ✓ 67-63-0 | 15 | 400 | | 2.0 | 33 |
| Ethyl Acetate | 141-78-6 | 10 | 400 | | 2.5 | 74 |
| † Subject to the reporting requirements of EPA Reg. 40 CFR 372 (SARA Title III, Sec. 313). Mixture does not contain any known or suspect carcinogen according to ACGIH, OSHA, NTP or IARC. | | | | | | |

Section III — PHYSICAL DATA

EVAPORATION RATE: ☐ FASTER ☒ SLOWER, THAN ETHER

VAPOR DENSITY: ☒ HEAVIER ☐ LIGHTER, THAN AIR

BOILING RANGE: 171°-260°F PERCENT VOLATILE BY VOL: 100%

WEIGHT PER GAL: 7.1#

Section IV — FIRE AND EXPLOSION HAZARD DATA

FLAMMABILITY CLASSIFICATION:

FLASH POINT (closed cup): 24°F lowest

LEL: 1.2%

DOT: Flammable Liquid

flashing component

OSHA: Flammable Liquid-Class IB

EXTINGUISHING MEDIA: Carbon dioxide, dry chemical or foam.

USUAL FIRE AND EXPLOSION HAZARDS: Keep containers tightly closed. Isolate from heat, sparks and open flame. Do not apply to hot surfaces.
 Containers may explode when exposed to extreme heat.

SPECIAL FIRE FIGHTING PROCEDURES: Water may be ineffective. Water may be used to cool closed containers. Irritating or toxic gases may be present.
 Use self-contained breathing apparatus.

0908-3965

TRW-02583

PRODUCT CODE 70

Section V — HEALTH HAZARD DATA (Based on data for individual ingredients)**T** THOLD LIMIT VALUE See Section II**E** FFECTS OF OVEREXPOSURE**CHRONIC TOXICITY:** Not known to produce chronic or cumulative effects with exposures within recommended guidelines.**INHALATION:** Vapor irritating to eyes, nose, and throat. Can cause headache, dizziness, nausea, weakness, loss of consciousness. Prolonged overexposure may cause permanent injury.**SKIN:** Brief contact not expected to be harmful.

Prolonged and repeated contact may cause drying of the skin, and absorption of harmful amounts.

EYE CONTACT: Burning and irritation.**INGESTION:** Do not take internally. May cause nausea, vomiting, diarrhea and other toxic effects.**EMERGENCY AND FIRST AID PROCEDURES****INHALATION:** Provide fresh air. Give artificial respiration or oxygen if necessary. CALL A PHYSICIAN.**SKIN:** Wash thoroughly with soap and water. Remove contaminated clothing and shoes. Wash clothes thoroughly before re-use.**EYE CONTACT:** Flush with water for at least 15 minutes. SEE PHYSICIAN.**INGESTION:** DO NOT INDUCE VOMITING.

If vomiting occurs spontaneously, keep head below hips to prevent aspiration of liquid into lungs. CALL A PHYSICIAN.

Section VI — REACTIVITY DATA**STABILITY:** ☐ UNSTABLE ☒ STABLE**HAZARDOUS POLYMERIZATION:** ☐ MAY OCCUR ☒ WILL NOT OCCUR**HAZARDOUS DECOMPOSITION PRODUCTS:** Combustion produces carbon monoxide and carbon dioxide. Unidentified organic compounds may be formed.**MATERIALS AND CONDITIONS TO AVOID:** Strong acids, strong alkalis, strong oxidizers.**Section VII — SPILL OR LEAK PROCEDURES****STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:** Remove all sources of ignition. Avoid breathing vapors. Ventilate area. Remove with absorbent and non-sparking tools.**WASTE DISPOSAL METHOD:** Incinerate in approved facility. Do not incinerate closed containers. Dispose in accordance with local, state and federal regulations.**Section VIII — SPECIAL PROTECTION INFORMATION****RESPIRATORY PROTECTION:** Avoid breathing concentrated vapors or overspray particles if sprayed. In confined or poorly ventilated areas, use NIOSH approved mask with chemical canister or supplied air.**VENTILATION:** Provide general mechanical ventilation or local exhaust ventilation sufficient to keep concentration of solvent vapors below 100 PPM.**PROTECTIVE GLOVES:** Use chemical resistant, impervious gloves for prolonged or repeated contact.**EYE PROTECTION:** Safety goggles or face shield where splashes can occur.**OTHER PROTECTIVE EQUIPMENT:****Section IX — SPECIAL PRECAUTIONS****PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING:** ☒ FLAMMABLE ☐ COMBUSTIBLE

Keep in closed containers. Avoid sparks or flame when handling. Can be stored under ambient conditions. Keep closures tight and containers upright to prevent leakage.

OTHER PRECAUTIONS: Avoid prolonged and repeated contact with the skin. Use good personal hygiene practices. Wash hands thoroughly before eating/drinking/smoking/using toilet facilities.

TRW-02584

NFPA Code
Health 2
Flammability 3
Reactivity 0

JUN - 4 1992

RECEIVED

MATERIAL SAFETY
DATA SHEET

PRODUCT CODE: 2866

DATE OF PREP. ~~January 1992~~

Section I

MANUFACTURER: RAFFI & SWANSON, INC.
100 EAMES STREET
WILMINGTON, MA 01887

EMERGENCY TELEPHONE NO.: 617-933-4200

TRADE NAME: None

MANUFACTURERS CODE IDENTIFICATION:

Synthetic Enamel ~~2866~~

PRODUCT CLASS: Thinner

THIS PRODUCT IS A MIXTURE CONTAINING ONE OR MORE HAZARDOUS INGREDIENTS

INFORMATION ON THE COMPOSITION OF RAFFI & SWANSON, INC. PRODUCTS IS CONFIDENTIAL PROPRIETARY INFORMATION AND IS PROVIDED SOLELY TO AID IN SAFE HANDLING OF THESE MATERIALS. USE OR DISCLOSURE FOR ANY OTHER PURPOSE IS EXPRESSLY FORBIDDEN.

Section II — HAZARDOUS INGREDIENTS

| INGREDIENTS | CAS NUMBER | APPROX. PERCENT BY WEIGHT | TLV | | LEL % BY VOL | VAPOR PRESSURE mm of Hg |
|--|------------|---------------------------------|-----|-------------------|-----------------|-------------------------------|
| | | | PPM | mg/m ³ | | |
| Xylol † | 1330-20-7 | 100 | 100 | | 1.0 | 5 |
| † Subject to the reporting requirements of EPA Reg. 40 CFR 372 (SARA Title III, Sec. 313). Mixture does not contain any known or suspect carcinogen according to ACGIH, OSHA, NTP or IARC | | | | | | |

Section III — PHYSICAL DATA

EVAPORATION RATE: ☐ FASTER ☒ SLOWER, THAN ETHERVAPOR DENSITY: ☒ HEAVIER ☐ LIGHTER, THAN AIR

BOILING RANGE: 281°-291°F PERCENT VOLATILE BY VOL: 100%

WEIGHT PER GAL: 7.2#

Section IV — FIRE AND EXPLOSION HAZARD DATA

FLAMMABILITY CLASSIFICATION:

FLASH POINT (closed cup):

81°F

LEL: 1.0%

DOT: Flammable Liquid

OSHA: Flammable Liquid - Class IC

EXTINGUISHING MEDIA: Carbon dioxide, dry chemical or foam.

UNUSUAL FIRE AND EXPLOSION HAZARDS: Keep containers tightly closed. Isolate from heat, sparks and open flame. Do not apply to hot surfaces.
Closed containers may explode when exposed to extreme heat.SPECIAL FIRE FIGHTING PROCEDURES: Water may be ineffective. Water may be used to cool closed containers. Irritating or toxic gases may be present.
Use self-contained breathing apparatus.

TRW-02585

INFORMATION PRESENTED IS ACCURATE TO THE BEST KNOWLEDGE OF RAFFI & SWANSON, INC. RAFFI & SWANSON, INC. ASSUMES NO
LEGAL RESPONSIBILITY FOR LOSS OR INJURY RESULTING FROM THE USE OF THESE DATA ON ANY MATERIALS DESIGNATED.

PRODUCT CODE: 38

Section V — HEALTH HAZARD DATA (Based on data for individual ingredients)**THRESHOLD LIMIT VALUE** - See Section II**EFFECTS OF OVEREXPOSURE****CHRONIC TOXICITY:** Not known to produce chronic or cumulative effects with exposures within recommended guidelines.**INHALATION:** Vapor irritating to eyes, nose, and throat. Can cause headache, dizziness, nausea, weakness, loss of consciousness. Prolonged overexposure may cause permanent injury.**SKIN:** Brief contact not expected to be harmful.

Prolonged and repeated contact may cause drying of the skin, and absorption of harmful amounts.

EYE CONTACT: Burning and irritation.**INGESTION:** Do not take internally. May cause nausea, vomiting, diarrhea and other toxic effects.**EMERGENCY AND FIRST AID PROCEDURES****INHALATION:** Provide fresh air. Give artificial respiration or oxygen if necessary. CALL A PHYSICIAN.**SKIN:** Wash thoroughly with soap and water. Remove contaminated clothing and shoes. Wash clothes thoroughly before re-use.**EYE CONTACT:** Flush with water for at least 15 minutes. SEE PHYSICIAN.**INGESTION:** DO NOT INDUCE VOMITING.

If vomiting occurs spontaneously, keep head below hips to prevent aspiration of liquid into lungs. CALL A PHYSICIAN.

Section VI — REACTIVITY DATA**STABILITY:** ☐ UNSTABLE ☒ STABLE**HAZARDOUS POLYMERIZATION:** ☐ MAY OCCUR ☒ WILL NOT OCCUR**HAZARDOUS DECOMPOSITION PRODUCTS:** Combustion produces carbon monoxide and carbon dioxide. Unidentified organic compounds may be formed.**MATERIALS AND CONDITIONS TO AVOID:** Strong acids, strong alkalis, strong oxidizers.**Section VII — SPILL OR LEAK PROCEDURES****STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:** Remove all sources of ignition. Avoid breathing vapors. Ventilate area. Remove with inert absorbent and non-sparking tools.**WASTE DISPOSAL METHOD:** Incinerate in approved facility. Do not incinerate closed containers. Dispose in accordance with local, state and federal regulations.**Section VIII — SPECIAL PROTECTION INFORMATION****RESPIRATORY PROTECTION:** Avoid breathing concentrated vapors or overspray particles if sprayed. In confined or poorly ventilated areas, use NIOS approved mask with chemical canister or supplied air.**VENTILATION:** Provide general mechanical ventilation or local exhaust ventilation sufficient to keep concentration of solvent vapors below 50 PPM**PROTECTIVE GLOVES:** Use chemical resistant, impervious gloves for prolonged or repeated contact.**EYE PROTECTION:** Safety goggles or face shield where splashes can occur.**OTHER PROTECTIVE EQUIPMENT:****Section IX — SPECIAL PRECAUTIONS****PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING:** ☒ FLAMMABLE ☐ COMBUSTIBLE

Keep in closed containers. Avoid sparks or flame when handling. Can be stored under ambient conditions. Keep closures tight and containers upright to prevent leakage.

OTHER PRECAUTIONS: Avoid prolonged and repeated contact with the skin. Use good personal hygiene practices. Wash hands thoroughly before eating/drinking/smoking/using toilet facilities.

TRW-02586

PRODUCT CODE:

2866

Section V — HEALTH HAZARD DATA (Based on data for individual ingredients)**THRESHOLD LIMIT VALUE** - See Section II**EFFECTS OF OVEREXPOSURE****CHRONIC TOXICITY:** Not known to produce chronic or cumulative effects with exposures within recommended guidelines.**INHALATION:** Vapor irritating to eyes, nose, and throat. Can cause headache, dizziness, nausea, weakness, loss of consciousness. Prolonged overexposure may cause permanent injury.**SKIN:** Brief contact not expected to be harmful.

Prolonged and repeated contact may cause drying of the skin, and absorption of harmful amounts.

EYE CONTACT: Burning and irritation.**INGESTION:** Do not take internally. May cause nausea, vomiting, diarrhea and other toxic effects.**EMERGENCY AND FIRST AID PROCEDURES****INHALATION:** Provide fresh air. Give artificial respiration or oxygen if necessary. CALL A PHYSICIAN.**SKIN:** Wash thoroughly with soap and water. Remove contaminated clothing and shoes. Wash clothes thoroughly before re-use.**EYE CONTACT:** Flush with water for at least 15 minutes. SEE PHYSICIAN.**INGESTION:** DO NOT INDUCE VOMITING.

If vomiting occurs spontaneously, keep head below hips to prevent aspiration of liquid into lungs. CALL A PHYSICIAN.

Section VI — REACTIVITY DATA**STABILITY:** ☐ UNSTABLE ☒ STABLE**HAZARDOUS POLYMERIZATION:** ☐ MAY OCCUR ☒ WILL NOT OCCUR**HAZARDOUS DECOMPOSITION PRODUCTS:** Combustion produces carbon monoxide and carbon dioxide. Unidentified organic compounds may be formed.**MATERIALS AND CONDITIONS TO AVOID:** Strong acids, strong alkalis, strong oxidizers.**Section VII — SPILL OR LEAK PROCEDURES****STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:** Remove all sources of ignition. Avoid breathing vapors. Ventilate area. Remove with inert absorbent and non-sparking tools.**WASTE DISPOSAL METHOD:** Incinerate in approved facility. Do not incinerate closed containers. Dispose in accordance with local, state and federal regulations.**Section VIII — SPECIAL PROTECTION INFORMATION****RESPIRATORY PROTECTION:** Avoid breathing concentrated vapors or overspray particles if sprayed. In confined or poorly ventilated areas, use NIOSH approved mask with chemical canister or supplied air.**VENTILATION:** Provide general mechanical ventilation or local exhaust ventilation sufficient to keep concentration of solvent vapors below 100 PPM**PROTECTIVE GLOVES:** Use chemical resistant, impervious gloves for prolonged or repeated contact.**EYE PROTECTION:** Safety goggles or face shield where splashes can occur.**OTHER PROTECTIVE EQUIPMENT:****Section IX — SPECIAL PRECAUTIONS****PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING:** ☒ FLAMMABLE ☐ COMBUSTIBLE

Keep in closed containers. Avoid sparks or flame when handling. Can be stored under ambient conditions. Keep closures tight and containers upright to prevent leakage.

OTHER PRECAUTIONS: Avoid prolonged and repeated contact with the skin. Use good personal hygiene practices. Wash hands thoroughly before eating/drinking/smoking/using toilet facilities.

TRW-02587

Health 1
Flammability 3
Reactivity 0

NFPA Code

MATERIAL SAFETY
DATA SHEET

PRODUCT CODE: 6046

DATE OF PREP. September 15, 1989

Section I

MANUFACTURER: RAFFI & SWANSON, INC.
100 EAMES STREET
WILMINGTON, MA 01887

MANUFACTURERS' CODE IDENTIFICATION:

PRODUCT CLASS: Thinner

TRADE NAME: None

THIS PRODUCT IS A MIXTURE CONTAINING ONE OR MORE HAZARDOUS INGREDIENTS

INFORMATION ON THE COMPOSITION OF RAFFI & SWANSON, INC. PRODUCTS IS CONFIDENTIAL PROPRIETARY INFORMATION AND IS PROVIDED SOLELY TO AID IN SAFE HANDLING OF THESE MATERIALS. USE OR DISCLOSURE FOR ANY OTHER PURPOSE IS EXPRESSLY FORBIDDEN.

Section II — HAZARDOUS INGREDIENTS

| INGREDIENTS | CAS NUMBER | APPROX. PERCENT BY WEIGHT | TLV TWA | LEL % BY VOL | VAPOR PRESSURE mm Hg |
|-----------------------|------------|---------------------------------|------------|-----------------|----------------------------|
| Isobutyl Alcohol | 78-83-1 | 50 | 50 | 1.7 | 8 |
| Ethyl Alcohol | 64-17-5 | 47 | 1000 | 4.3 | 45 |
| Methyl Alcohol-Skin † | 67-56-1 | 3 | 200 | 6.0 | 96 |

† Subject to the reporting requirements of EPA Reg. 40 CFR 372 (SARA Title III, Sec. 313).
Mixture does not contain any known or suspect carcinogen according to ACGIH, OSHA, NTP or IARC.

Section III — PHYSICAL DATA

EVAPORATION RATE: ☐ FASTER ☒ SLOWER, THAN ETHER

VAPOR DENSITY: ☒ HEAVIER ☐ LIGHTER, THAN AIR

BOILING RANGE: 147°-225°F PERCENT VOLATILE BY VOL: 100%

WEIGHT PER GAL: 6.75#

Section IV — FIRE AND EXPLOSION HAZARD DATA

FLAMMABILITY CLASSIFICATION:

FLASH POINT (closed cup): 52°F lowest

LEL: 1.7%

DOT: Flammable Liquid

flashing component

OSHA: Flammable Liquid-Class IB

EXTINGUISHING MEDIA: Carbon dioxide, dry chemical or foam.

UNUSUAL FIRE AND EXPLOSION HAZARDS: Keep containers tightly closed. Isolate from heat, sparks and open flame. Do not apply to hot surfaces.
Closed containers may explode when exposed to extreme heat.

SPECIAL FIRE FIGHTING PROCEDURES: Water may be ineffective. Water may be used to cool closed containers. Irritating or toxic gases may be present.
Use self-contained breathing apparatus.

TRW-02588

Section V — HEALTH HAZARD DATA (Based on data for individual ingredients)

THRESHOLD LIMIT VALUE - See Section II

EFFECTS OF OVEREXPOSURE

CHRONIC TOXICITY: See Section IX.

INHALATION: Vapor irritating to eyes, nose, and throat. Can cause headache, dizziness, nausea, weakness, loss of consciousness. Prolonged overexposure may cause permanent injury.

SKIN: Penetrates skin.

Prolonged and repeated contact may cause drying of the skin, and absorption of harmful amounts.

EYE CONTACT: Burning and irritation.

INGESTION: Do not take internally. May cause nausea, vomiting, diarrhea and other toxic effects.

EMERGENCY AND FIRST AID PROCEDURES

INHALATION: Provide fresh air. Give artificial respiration or oxygen if necessary. CALL A PHYSICIAN.

SKIN: Wash thoroughly with soap and water. Remove contaminated clothing and shoes. Wash clothes thoroughly before re-use.

EYE CONTACT: Flush with water for at least 15 minutes. SEE PHYSICIAN.

INGESTION: If conscious, give several glasses of water and induce vomiting.

If vomiting occurs spontaneously, keep head below hips to prevent aspiration of liquid into lungs. CALL A PHYSICIAN.

Section VI — REACTIVITY DATA

STABILITY: ☐ UNSTABLE ☒ STABLEHAZARDOUS POLYMERIZATION: ☐ MAY OCCUR ☒ WILL NOT OCCUR

HAZARDOUS DECOMPOSITION PRODUCTS: Combustion produces carbon monoxide and carbon dioxide. Unidentified organic compounds may be formed.

MATERIALS AND CONDITIONS TO AVOID: Strong acids, strong alkalis, strong oxidizers.

Section VII — SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Remove all sources of ignition. Avoid breathing vapors. Ventilate area. Remove with inert absorbent and non-sparking tools.

WASTE DISPOSAL METHOD: Incinerate in approved facility. Do not incinerate closed containers. Dispose in accordance with local, state and federal regulations.

Section VIII — SPECIAL PROTECTION INFORMATION

RESPIRATORY PROTECTION: Avoid breathing concentrated vapors or overspray particles if sprayed. In confined or poorly ventilated areas, use NIOSH approved mask with chemical canister or supplied air.

VENTILATION: Provide general mechanical ventilation or local exhaust ventilation sufficient to keep concentration of solvent vapors below 50 PPM

PROTECTIVE GLOVES: Use chemical resistant, impervious gloves for contact.

EYE PROTECTION: Safety goggles or face shield where splashes can occur.

OTHER PROTECTIVE EQUIPMENT:

Section IX — SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING: ☒ FLAMMABLE ☐ COMBUSTIBLE

Keep in closed containers. Avoid sparks or flame when handling. Can be stored under ambient conditions. Keep closures tight and containers upright to prevent leakage.

OTHER PRECAUTIONS: Avoid contact with the skin. Use good personal hygiene practices. Wash hands thoroughly before eating/drinking/smoking/using toilet facilities.

Repeated overexposure to methanol may injure retina and optic nerve and cause blindness.

Label: Solvent
FlammableU.S. DEPARTMENT OF LABOR
Occupational Safety and Health AdministrationForm Approved
OMB No. 44-R1387**MATERIAL SAFETY DATA SHEET**Required under USDL Safety and Health Regulations for Ship Repairing,
Shipbuilding, and Shipbreaking (29 CFR 1915, 1916, 1917)**SECTION I**

| | | |
|---|-------------------------------|--|
| MANUFACTURER'S NAME <u>Providence Chemicals Distribution Corporation</u> | | EMERGENCY TELEPHONE NO. <u>(401) 770-1770</u> |
| ADDRESS (Number, Street, City, State, and ZIP Code) <u>King Philip Road, East Providence, Rhode Island 02916</u> | | |
| CHEMICAL NAME AND SYNONYMS <u>2-Butanone</u> | | TRADE NAME AND SYNONYMS <u>Proprietary</u> |
| CHEMICAL FAMILY <u>Ketones</u> | FORMULA <u>Proprietary</u> | |

SECTION II - HAZARDOUS INGREDIENTS

| PAINTS, PRESERVATIVES, & SOLVENTS | % | TLV (Units) | ALLOYS AND METALLIC COATINGS | % | TLV (Units) |
|---|---|-------------|--|-----|-------------|
| PIGMENTS | | | BASE METAL | | |
| CATALYST | | | ALLOYS | | |
| VEHICLE | | | METALLIC COATINGS | | |
| SOLVENTS | | | FILLER METAL PLUS COATING OR CORE FLUX | | |
| ADDITIVES | | | OTHERS | | |
| OTHERS | | | | | |
| HAZARDOUS MIXTURES OF OTHER LIQUIDS, SOLIDS, OR GASES | | | | % | TLV (Units) |
| 2-Butanone (Methyl Ethyl Ketone) CAS# 78-93-3 | | | | 100 | 200ppm |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |

SECTION III - PHYSICAL DATA

| | | | |
|--|-------------------|---------------------------------------|---------------------------|
| BOILING POINT (°F.) <u>760 mm. Hg.</u> | <u>79.6°C.</u> | SPECIFIC GRAVITY (H ₂ O=1) | <u>0.8061 at 20/20°C.</u> |
| VAPOR PRESSURE (mm Hg.) <u>@20°C.</u> | <u>74 mm. Hg.</u> | PERCENT VOLATILE BY VOLUME (%) | <u>100</u> |
| VAPOR DENSITY (AIR=1) | <u>2.5</u> | EVAPORATION RATE (—=1) | <u>5.7</u> |
| SOLUBILITY IN WATER: <u>miscible</u> | <u>24</u> | | |
| APPEARANCE AND ODOR: <u>Clear Liquid; Nonresidual Odor</u> | | | |

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

| | | | |
|--|------------------|----|----|
| FLASH POINT (Method used) <u>24°F., Tag Closed Cup ASTM D56</u> | FLAMMABLE LIMITS | LM | UM |
| EXTINGUISHING MEDIA <u>Use carbon dioxide or dry chemical for small fires. Use alcohol-type foam or water fog for large fires.</u> | | | |
| SPECIAL FIRE FIGHTING PROCEDURES <u>NONE</u> | | | |
| UNUSUAL FIRE AND EXPLOSION HAZARDS <u>NONE</u> | | | |

| SECTION V - HEALTH HAZARD DATA | |
|------------------------------------|--|
| THRESHOLD LIMIT VALUE | 200 ppm. ACGIH (1977) OSHA CFR 29 1000 Table G1 |
| EFFECTS OF OVEREXPOSURE | Irritation of nose, throat, and eyes. Headache, nausea, vomiting. |
| EMERGENCY AND FIRST AID PROCEDURES | Remove to fresh air and call a physician. Flush skin and eye contact with water. If swallowed, induce vomiting and call a physician. If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call Physician. If contact with eyes, flush eyes with plenty of water for at least 15 minutes. Call Physician. |

| SECTION VI - REACTIVITY DATA | | | |
|--|----------------|----|---------------------|
| STABILITY | UNSTABLE | | CONDITIONS TO AVOID |
| | STABLE | XX | None |
| INCOMPATIBILITY (Materials to avoid) Avoid alkaline materials, mineral acids, halogenates | | | |
| HAZARDOUS DECOMPOSITION PRODUCTS Burning can produce carbon monoxide and/or carbon dioxide. | | | |
| HAZARDOUS POLYMERIZATION | MAY OCCUR | | CONDITIONS TO AVOID |
| | WILL NOT OCCUR | XX | None |

| SECTION VII - SPILL OR LEAK PROCEDURES | |
|--|--|
| STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED Eliminate all sources of ignition. Wear suitable protective equipment. Collect for disposal. See Section VIII. | |
| WASTE DISPOSAL METHOD Incinerate in a furnace where permitted under appropriate Federal, State and Local Regulations. Incineration is the preferred method of disposal. It should also be feasible to treat very dilute solutions in a water treatment plant. | |

| SECTION VIII - SPECIAL PROTECTION INFORMATION | | |
|--|----------------------------------|---------|
| RESPIRATORY PROTECTION (Specify type) Air-supplied respirator in high concentrations. | | |
| VENTILATION | LOCAL EXHAUST | SPECIAL |
| | MECHANICAL (General) XX | OTHER |
| PROTECTIVE GLOVES Rubber Gloves | EYE PROTECTION Safety Glasses | |
| OTHER PROTECTIVE EQUIPMENT Safety Shower and Eye Bath. | | |

| SECTION IX - SPECIAL PRECAUTIONS | |
|---|--|
| PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING Harmful if inhaled-flammable-causes eye irritation-Avoid breathing vapor. Avoid contact with eyes. Keep away from heat, sparks and open flame. Keep container closed when not in use. | |
| OTHER PRECAUTIONS Reports have associated repeated & prolonged occupational over-exposure to solvents with permanent brain & nervous system damage. Intentional misuse by deliberately concentrating & inhaling the contents may be harmful or fatal. | |

PAGE (2)
SPD 920-140

While the information & recommendations set forth herein are believed to be accurate as of the date hereof, Providence Chemicals Div. makes no warranty with respect thereto and disclaims all liability from reliance thereon.

3/31/86

Form OSHA-20
Rev. May 72

TRW-02591

0908-3973

MATERIAL SAFETY DATA SHEET
FOR COATINGS, RESINS AND RELATED MATERIALS

| | |
|-----------------------|--------------|
| DATE OF PREP. 3/27/84 | PRODUCT 9352 |
|-----------------------|--------------|

Section I

| | |
|---|---|
| MANUFACTURER'S NAME RAFFI AND SWANSON, INC. | |
| STREET ADDRESS 100 Eames Street | CITY, STATE, AND ZIP CODE Wilmington, Mass. 01887 |
| EMERGENCY TELEPHONE NO. 617-933-4200 | MANUFACTURER'S CODE IDENTIFICATION |
| PRODUCT CLASS Thinner | 9352 Thinner |
| TRADE NAME N/A | |

Information on the composition of Raffi and Swanson, Inc. products is confidential proprietary information and is provided solely to aid in safe handling of these materials. Use or disclosure for any other purpose is expressly forbidden.

Section II — HAZARDOUS INGREDIENTS

| INGREDIENT | PERCENT | TLV | | LEL | VAPOR PRESSURE |
|------------------|-----------|-----|-------------------|------|----------------|
| | by volume | PPM | mg/M ³ | | |
| Butyl Cellosolve | 45 | 25 | | 1.1% | 0.6mm Hg. |
| Toluol | 25 | 100 | | 1.2% | 37mm Hg. |
| Xylol | 30 | 100 | | 0.1% | 5.9mm Hg. |

Section III — PHYSICAL DATA

| | |
|---|--|
| BOILING RANGE 232°F. - 340°F. | VAPOR DENSITY <input checked="" type="checkbox"/> HEAVIER <input type="checkbox"/> LIGHTER, THAN AIR |
| EVAPORATION RATE <input type="checkbox"/> FASTER <input checked="" type="checkbox"/> SLOWER, THAN ETHER | PERCENT VOLATILE BY VOLUME 100 % WEIGHT PER GALLON 7.3 |

Section IV — FIRE AND EXPLOSION HAZARD DATA

| | | |
|---|---|----------|
| DOT CATEGORY Flammable Liquid | FLASH POINT 40°F. lowest flashing component | LEL 1.0% |
| OSHA FLAMMABILITY CLASSIFICATION Flammable Liquid-Class 1B | | |
| EXTINGUISHING MEDIA Carbon Dioxide, Dry Chemical or Foam. | | |
| UNUSUAL FIRE AND EXPLOSION HAZARDS Keep containers tightly closed. Isolate from heat, sparks and open flame. Do not apply to hot surfaces. Closed containers may explode when exposed to extreme heat. | | |
| SPECIAL FIRE FIGHTING PROCEDURES Water may be ineffective. Water may be used to cool closed containers. | | |

TRW-02592

LIABILITY IS EXPRESSLY DISCLAIMED FOR ANY LOSS OR INJURY ARISING OUT OF THE USE OF THIS INFORMATION ON ANY MATERIALS DESIGNATED.

0908-3974

Section V — HEALTH HAZARD DATA

THRESHOLD LIMIT VALUE See Section II

EFFECTS OF OVEREXPOSURE

INHALATION: Vapor irritating to eyes, nose, and throat. Can cause headache, dizziness, nausea, weakness, loss of consciousness.

EYE CONTACT: Burning and irritation.

EMERGENCY AND FIRST AID PROCEDURES

INHALATION: Provide fresh air. Give artificial respiration or oxygen if necessary. Call physician.

EYE CONTACT: Lubricate eye with C. P. Castor Oil or wash with large amounts of water. SEE PHYSICIAN.

Section VI — REACTIVITY DATA

STABILITY ☐ UNSTABLE ☒ STABLE

CONDITIONS TO AVOID

INCOMPATIBILITY (Materials to avoid)

HAZARDOUS DECOMPOSITION PRODUCTS

HAZARDOUS POLYMERIZATION ☐ MAY OCCUR ☒ WILL NOT OCCUR

CONDITIONS TO AVOID

Section VII — SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED

Remove all sources of ignition. Avoid breathing vapors. Ventilate area. Remove with inert absorbent and non-sparking tools.

WASTE DISPOSAL METHOD Incinerate in approved facility. Solid residue to sanitary land fill. Dispose in accordance with local, state, and federal regulations. Do not incinerate closed containers.

Section VIII — SPECIAL PROTECTION INFORMATION

RESPIRATORY PROTECTION

Avoid breathing concentrated vapors or overspray particles if sprayed. In confined or poorly ventilated areas, use Bureau of Mines approved mask with chemical canister or supplied air.

VENTILATION

Provide general mechanical ventilation or local exhaust ventilation sufficient to keep TLV of vapors below 25 PPM.

PROTECTIVE GLOVES Use for prolonged or repeated contact.

EYE PROTECTION Safety goggles or face shield where splashes can occur.

OTHER PROTECTIVE EQUIPMENT

Section IX — SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING

FLAMMABLE. Keep in closed containers. Avoid sparks or flame when handling. Can be stored under ambient conditions.

OTHER PRECAUTIONS

Avoid prolonged contact with the skin.

TRW-02593

Health 2
Flammability 3
Reactivity 0

MATERIAL SAFETY DATA SHEET

PRODUCT CODE: 9693

DATE OF PREP. January 13, 1989

720

Section I

MANUFACTURER: RAFFI & SWANSON, INC.
100 EAMES STREET
WILMINGTON, MA 01887

MANUFACTURERS' CODE IDENTIFICATION:

EMERGENCY TELEPHONE NO. 617-253-1880

PRODUCT CLASS: Thinner

TRADE NAME: None

THIS PRODUCT IS A MIXTURE CONTAINING ONE OR MORE HAZARDOUS INGREDIENTS.

INFORMATION ON THE COMPOSITION OF RAFFI & SWANSON, INC. PRODUCTS IS CONFIDENTIAL PROPRIETARY INFORMATION AND IS PROVIDED SOLELY TO AID IN SAFE HANDLING OF THESE MATERIALS. USE OR DISCLOSURE FOR ANY OTHER PURPOSE IS EXPRESSLY FORBIDDEN.

Section II — HAZARDOUS INGREDIENTS

| INGREDIENTS | CAS NUMBER | APPROX. PERCENT BY WEIGHT | TLV | | LEL % BY VOL | VAPOR PRESSURE mm of Hg |
|---|------------|---------------------------------|-----|-------------------|-----------------|-------------------------------|
| | | | PPM | mg/m ³ | | |
| Xylol † | 1330-20-7 | 30 | 100 | | 1.0 | 5.9 |
| Toluol † | 108-88-3 | 30 | 100 | | 1.2 | 22 |
| n-Butyl Acetate | 123-86-4 | 15 | 150 | | 1.7 | 8 |
| Propylene Glycol Methyl Ether (Dowanol PM) | 107-98-2 | 15 | 100 | | Not Avail. | 8 |
| Isobutyl Acetate | 110-19-0 | 10 | 150 | | 1.7 | 12.5 |

† Subject to the reporting requirements of EPA Reg. 40 CFR 372 (SARA Title III, Sec. 313).
Mixture does not contain any known or suspect carcinogen according to ACGIH, OSHA, NTP or IARC.

Section III — PHYSICAL DATA

EVAPORATION RATE: ☐ FASTER ☒ SLOWER, THAN ETHER VAPOR DENSITY: ☒ HEAVIER ☐ LIGHTER, THAN AIR
BOILING RANGE: 232°-291°F PERCENT VOLATILE BY VOL: 100% WEIGHT PER GAL: 7.26#

Section IV — FIRE AND EXPLOSION HAZARD DATA

FLAMMABILITY CLASSIFICATION: DOT: Flammable Liquid OSHA: Flammable Liquid-Class IB FLASH POINT (closed cup): 40°F lowest flashing component LEL: 1.0%

EXTINGUISHING MEDIA: Carbon dioxide, dry chemical or foam.

UNUSUAL FIRE AND EXPLOSION HAZARDS: Keep containers tightly closed. Isolate from heat, sparks and open flame. Do not apply to hot surfaces. Closed containers may explode when exposed to extreme heat.

SPECIAL FIRE FIGHTING PROCEDURES: Water may be ineffective. Water may be used to cool closed containers. Irritating or toxic gases may be present. Use self-contained breathing apparatus.

TRW-02594

Section V — HEALTH HAZARD DATA (Based on data for individual ingredients)**THRESHOLD LIMIT VALUE** - See Section II**EFFECTS OF OVEREXPOSURE****CHRONIC TOXICITY:** Not known to produce chronic or cumulative effects with exposures within recommended guidelines.**INHALATION:** Vapor irritating to eyes, nose, and throat. Can cause headache, dizziness, nausea, weakness, loss of consciousness.
Prolonged overexposure may cause permanent injury.**SKIN:** Brief contact not expected to be harmful.

Prolonged and repeated contact may cause drying of the skin, and absorption of harmful amounts.

EYE CONTACT: Burning and irritation.**INGESTION:** Do not take internally. May cause nausea, vomiting, diarrhea and other toxic effects.**EMERGENCY AND FIRST AID PROCEDURES****INHALATION:** Provide fresh air. Give artificial respiration or oxygen if necessary. **CALL A PHYSICIAN.****SKIN:** Wash thoroughly with soap and water. Remove contaminated clothing and shoes. Wash clothes thoroughly before re-use.**EYE CONTACT:** Flush with water for at least 15 minutes. **SEE PHYSICIAN.****INGESTION:** **DO NOT INDUCE VOMITING.**If vomiting occurs spontaneously, keep head below hips to prevent aspiration of liquid into lungs. **CALL A PHYSICIAN.****Section VI — REACTIVITY DATA****STABILITY:** ☐ UNSTABLE ☒ STABLE**HAZARDOUS POLYMERIZATION:** ☐ MAY OCCUR ☒ WILL NOT OCCUR**HAZARDOUS DECOMPOSITION PRODUCTS:** Combustion produces carbon monoxide and carbon dioxide. Unidentified organic compounds may be formed.**MATERIALS AND CONDITIONS TO AVOID:** Strong acids, strong alkalis, strong oxidizers.**Section VII — SPILL OR LEAK PROCEDURES****STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:** Remove all sources of ignition. Avoid breathing vapors. Ventilate area. Remove with inert absorbent and non-sparking tools.**WASTE DISPOSAL METHOD:** Incinerate in approved facility. Do not incinerate closed containers. Dispose in accordance with local, state and federal regulations.**Section VIII — SPECIAL PROTECTION INFORMATION****RESPIRATORY PROTECTION:** Avoid breathing concentrated vapors or overspray particles if sprayed. In confined or poorly ventilated areas, use NIOSH approved mask with chemical canister or supplied air.**VENTILATION:** Provide general mechanical ventilation or local exhaust ventilation sufficient to keep concentration of solvent vapors below 100 PPM**PROTECTIVE GLOVES:** Use chemical resistant, impervious gloves for prolonged or repeated contact.**EYE PROTECTION:** Safety goggles or face shield where splashes can occur.**OTHER PROTECTIVE EQUIPMENT:****Section IX — SPECIAL PRECAUTIONS****PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING:** ☒ FLAMMABLE ☐ COMBUSTIBLE

Keep in closed containers. Avoid sparks or flame when handling. Can be stored under ambient conditions. Keep closures tight and containers upright to prevent leakage.

OTHER PRECAUTIONS: Avoid prolonged and repeated contact with the skin. Use good personal hygiene practices. Wash hands thoroughly before eating/drinking/smoking/using toilet facilities.

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EMERGENCY 24 HOUR CHEMTREC NO. 800-424-9300

Dept. 230

MATERIAL SAFETY DATA SHEET

98734

Section I

| | | |
|---|---------------------------|--------------------------|
| Identity TOLUIDINE RED SHADING BASE | Date Prepared 07/08/87 | Date Revised 07/08/87 |
| NFPA CODE: HEALTH: 3 | FLAMMABILITY: 3 | REACTIVITY: 1 |

Section II - Hazardous Ingredients

| Hazardous Ingredients | CAS # | Health Hazards | ACGIH TLV-TWA |
|---------------------------------------|-----------|------------------------------|---------------|
| BUTYL CELLOSOLVE (2-BUTOXYETHANOL) | 111-76-2 | COMBUSTIBLE STEL - 75 PPM | 25 PPM SKIN |
| FORMALDEHYDE NIARC MONOGRAPHS | 50-00-0 | SUSPECT CANCER | 1.5 MG/CUM |
| ISOBUTYL ALCOHOL (ISOBUTANOL) | 78-83-1 | FLAMMABLE | 50 PPM |
| METHYL AMYL KETONE NIOSH - 100 PPM | 110-43-0 | COMBUSTIBLE | 50 PPM |
| XYLENE NIOSH - 100 PPM | 1330-20-7 | FLAMMABLE | 435 MG/CUM |
| ETHYLBENZENE NIOSH - 100 PPM | 100-41-4 | STEL - 125 PPM | 100 PPM |

Section III - Physical/Chemical Characteristics

| | |
|--|---|
| Boiling Point 275 - 340 DEG F | Specific Gravity(H2O=1) 0.984 |
| Vapor Pressure(mm Hg) NOT DETERMINED | Percent Volatile By Volume (%) 57.3 |
| Vapor Density (AIR=Reference) HEAVIER | Evaporation Rate (Ether=Reference) SLOWER |
| Water Soluble NO | |
| Appearance and Odor RED LIQUID, MILD ODOR | |

Section IV - Fire and Explosion Hazard Data

| | | | |
|--|--|------------|-----|
| Flash Point (Method Used) 80 DEG F TCC | Flammable Limits LOWEST VALUE | LEL 1.0 | UEL |
| Extinguishing Media | CARBON DIOXIDE, DRY CHEMICAL. | | |
| Special Fire Fighting Procedures BUILD UP IN CONTAINER. | IF EXPOSED TO HEAT, PRESSURE WILL | | |
| Unusual Fire and Explosion Hazards | A STRAIGHT WATER STREAM WOULD SPREAD FIRES. STATIC ELECTRICITY COULD CAUSE IGNITION. | | |

TRW-02596

METAL PROCESSING SYSTEMS

7100000-00 MAN-GILL CHEMICAL CO.

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MATERIAL SAFETY DATA SHEET

TOLLIDINE RED SHADING PAGE

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Section V - Reactivity Data

| | | |
|-----------|----------|---|
| STABILITY | Unstable | Conditions to Avoid |
| | Stable * | AVOID PROLONGED STORAGE AT ELEVATED TEMPERATURES. |

INCOMPATIBILITY (Materials to Avoid)
STRONG OXIDIZERS

Hazardous Decomposition Products
OXIDES OF CARBON

| | | |
|----------------|------------------|---------------------|
| HAZARDOUS | May Occur | Conditions to Avoid |
| POLYMERIZATION | Will Not Occur * | NONE |

Section VI - Health Hazard Data

Effects of Overexposure IRRITATING TO EYES, NOSE & THROAT. INHALATION MAY CAUSE DIZZINESS, EXCITEMENT, DROWSINESS & STAGGERING GAIT. INGESTION MAY CAUSE NAUSEA, VOMITING & ABDOMINAL PAIN. EXPOSURE TO HIGH LEVELS OF VAPOR MAY CAUSE REVERSIBLE DAMAGE TO KIDNEYS & LIVER, SKIN RASH & REVERSIBLE EYE DAMAGE. MAY CAUSE HEMOLYSIS & HEMOGLOBINURIA. TARGET ORGANS AFFECTED - CNS, EYES, GI TRACT, BLOOD, LIVER, KIDNEYS & SKIN.

Emergency and First Aid Procedures

Eye (Contact): FLUSH EYES WITH COPIOUS AMOUNTS OF WATER FOR 15 MINUTES AND CONTACT PHYSICIAN IMMEDIATELY.

Skin (Contact): WASH WITH SOAP AND WATER. CONTACT PHYSICIAN IF IRRITATION PERSISTS.

Ingestion (Swallowing): DO NOT INDUCE VOMITING. DRINK LARGE QUANTITIES OF WATER AND/OR MILK. CONSULT PHYSICIAN IMMEDIATELY.

Inhalation (Breathing): REMOVE TO FRESH AIR. AID IN BREATHING IF NECESSARY AND **GET** IMMEDIATE MEDICAL ATTENTION IF NEEDED.

Section VII - Precautions for Safe Handling & Use

Steps to be taken in Case Material is Released or Spilled

WEAR APPROPRIATE PROTECTIVE EQUIPMENT. REMOVE IGNITION SOURCES. CONTAIN SPILL. ABSORB WITH INERT MATERIAL AND DISPOSE.

Waste Disposal Method: DISPOSE IN ACCORDANCE WITH LOCAL, STATE AND FEDERAL REGULATIONS.

Handling and Storage

DO NOT STORE OR USE NEAR HEAT, SPARKS, OR FLAME. DO NOT STORE NEAR COMBUSTIBLE MATERIAL. DO NOT STORE IN DIRECT SUNLIGHT. WHEN SANDING DRY FILM, USE NIOSH APPROVED DUST MASK. KEEP CONTAINER TIGHTLY CLOSED WHEN NOT IN USE.

Other Precautions

SHOWERS AND EYE WASH FOUNTAINS SHOULD BE MADE AVAILABLE WHERE CHEMICALS ARE USED.

METAL PROCESSING SYSTEMS



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MATERIAL SAFETY DATA SHEET

TOLUIDINE RED SHADING BASE

98794

Section VIII - Control Measures

Respiratory Protection (Specify Type)

USE NIOSH APPROVED EQUIPMENT WHEN AIRBORNE EXPOSURE LIMITS ARE EXCEEDED.

VENTILATION

Local

Mechanical

RECOMMENDED TO MAINTAIN BELOW TLV

Protective Gloves

NEOPRENE RUBBER

Eye Protection

SPLASH GOGGLES OR FACE SHIELD

Other Protective Clothing or Equipment

PROTECTIVE CLOTHING SUFFICIENT TO PREVENT SKIN CONTACT.

Work/Hygienic Practices

WASH THOROUGHLY BEFORE EATING, SMOKING OR USING TOILET FACILITIES.

APPROVED

JUL 10 1987

ENVIRONMENTAL
ENGINEERING

TRW-02598

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METAL PROCESSING SYSTEMS

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0908-3980

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MATERIAL SAFETY DATA SHEET
FOR COATINGS, RESINS & RELATED MATERIALS
(APPROVED BY U.S. DEPT. OF LABOR 'ESSENTIALLY SIMILAR' TO FORM OSHA-20)

=====

SECTION 1

MANUFACTURER'S NAME: CADILAC PAINT & VARNISH COMPANY, INC.
STREET ADDRESS: 409 ELIOT STREET ASHLAND, MASS. 01701
EMERGENCY TELEPHONE NUMBER: (617) 881-2926
DATE OF PREPARATION: 10-JUL-84
PRODUCT CLASS: SOLVENT BLENDS
MANUFACTURER'S CODE IDENTIFICATION: T -013
TRADE NAME: ~~TOLUOL~~ (TOLUENE)

=====

SECTION 2 - HAZARDOUS INGREDIENTS

| ! INGREDIENT | ! PERCENT | ! LEL | ! TLV | ! MG/MF | ! VAPOR PR. |
|--------------------|-----------|--------|-------|---------|-------------|
| ! TOLUOL (TOLUENE) | ! 100.00 | ! 1.20 | ! 100 | ! 0 | ! 28 @25'C |

=====

SECTION 3 - PHYSICAL DATA

BOILING RANGE: 227-232
VAPOR DENSITY: /X/ HEAVIER / / LIGHTER THAN AIR
EVAPORATION RATE: / / FASTER /X/ SLOWER THAN ETHER
PERCENT VOLATILE BY VOLUME: 100
WEIGHT PER GALLON: 7.23

=====

SECTION 4 - FIRE & EXPLOSION HAZARDS

DOT CATEGORY: RED LABEL - FLAMMABLE LIQUID.

FLASH POINT: 40 F. LEL: 1.20

EXTINGUISHING MEDIA: CARBON DIOXIDE, DRY POWDER, FOAM. USE NFPA CLASS B
DESIGNED TO EXTINGUISH NFPA CLASS II LIQUID FIRES.

UNUSUAL FIRE & EXPLOSION HAZARDS: KEEP CONTAINERS TIGHTLY CLOSED. ISOLATE FROM
HEAT, ELECTRIC EQUIPMENT, SPARKS AND OPEN FLAMES. CLOSED CONTAINERS MAY EXPLODE
WHEN EXPOSED TO EXTREME HEAT. DO NOT APPLY TO HOT SURFACES.

SPECIAL FIRE FIGHTING PROCEDURES: WATER SPRAY MAY BE INEFFECTIVE. WATER MAY BE
USED TO COOL CLOSED CONTAINERS TO PREVENT A PRESSURE BUILD-UP AND POSSIBLE
SPONTANEOUS IGNITION AND EXPLOSION WHEN EXPOSED TO EXTREME HEAT. IF WATER IS
USED, FOG NOZZLES ARE PREFERABLE.

=====

SECTION 5 - HEALTH HAZARD DATA

THRESHOLD LIMIT VALUE: SEE LOWEST VALUE IN SECTION 2
EFFECTS OF OVEREXPOSURE: INHALATION: ANESTHETIC,
IRRITATION OF THE RESPIRATORY TRACT OR ACUTE NERVOUS SYSTEM DEPRESSION
CHARACTERIZED BY HEADACHE, DIZZINESS, STAGGERING GAIT, CONFUSION,
UNCONCIOUSNESS AND COMA. SKIN OR EYE CONTACT: PRIMARY IRRITANT.
EMERGENCY AND FIRST AID PROCEDURES: FUMES: REMOVE FROM EXPOSURE.
RESTORE BREATHING. KEEP WARM AND QUIET. NOTIFY A PHYSICIAN.
SPLASH (EYES): FLUSH IMMEDIATELY FOR AT LEAST 15 MINUTES WITH COPIOUS
QUANTITIES OF WATER. FOR DEFINITIVE TREATMENT CONSULT PHYSICIAN.
SPLASH (SKIN): WASH AREAS WITH WATER. REMOVE CONTAMINATED CLOTHING.

=====

SECTION 6 - REACTIVITY DATA

STABILITY: / / UNSTABLE /X/ STABLE MATERIALS TO AVOID:
HAZARDOUS DECOMPOSITION PRODUCTS: NONE KNOWN
HAZARDOUS POLYMERIZATION: / / MAY OCCUR /X/ WILL NOT OCCUR
CONDITIONS TO AVOID: HEAT, SPARKS, OR OPEN FLAME.

=====

SECTION 7 - SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:
REMOVE ALL SOURCES OF IGNITION. AVOID BREATHING VAPORS. VENTILATE AREA.
REMOVE WITH INERT ABSORBENT AND NON-SPARKING TOOLS.
WASTE DISPOSAL METHOD: DISPOSE OF IN ACCORDANCE WITH LOCAL, STATE AND
FEDERAL REGULATIONS. DO NOT INCINERATE IN CLOSED CONTAINERS.

=====

SECTION 8 - SPECIAL PROTECTION INFORMATION

RESPIRATORY PROTECTION: EXT. - USE APPROVED MECHANICAL FILTER
RESPIRATOR TO REMOVE OVERSPRAY WHEN SPRAYING.
INT. - USE CHEMICAL MECHANICAL FILTERS DESIGNED TO REMOVE OVERSPRAY
AND SOLVENT FUMES. AREAS OF RESTRICTED VENTILATION (CONFINED AREAS)
USE B.O.M. AIR LINE RESPIRATORS.
VENTILATION: PROVIDE GENERAL DILUTION OR EXHAUST VENTILATION IN
VOLUME AND PATTERN TO KEEP TLV OF MOST HAZARDOUS INGREDIENT IN
SECTION 2 BELOW ACCEPTABLE LIMIT, LEL IN SECTION 4 BELOW STATED
LIMIT, AND TO REMOVE DECOMPOSITION PRODUCTS DURING WELDING OR
FLAME CUTTING ON SURFACES COATED WITH THIS PRODUCT.
PROTECTIVE GLOVES: USE WHEN DESIRED. EYE PROTECTION: USE WHEN DESIRED.
OTHER PROTECTIVE EQUIPMENT: REQUIRED FOR PROLONGED OR REPEATED CONTACT.
PREVENT PROLONGED SKIN CONTACT TO CONTAMINATED CLOTHING.

=====

SECTION 9 - SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING:
KEEP AWAY FROM HEAT, SPARKS OR OPEN FLAME.
OTHER PRECAUTIONS: DO NOT TAKE INTERNALLY. CONTAINERS SHOULD BE
GROUNDED WHEN POURING. AVOID FREE FALL OF LIQUID IN EXCESS OF A
FEW INCHES. DO NOT FLAME CUT, BRAZE OR WELD WITHOUT U.S. BUREAU
OF MINES APPROVED RESPIRATOR OR APPROPRIATE VENTILATION.

=====

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A PRACTICE OR ANY PRODUCT IN VIOLATION OF ANY PATENT OR IN VIOLATION OF ANY LAW
OR REGULATION. IT IS THE USER'S RESPONSIBILITY TO DETERMINE FOR HIMSELF THE
SUITABILITY OF ANY MATERIAL FOR A SPECIFIC PURPOSE AND TO ADOPT SUCH SAFETY
PRECAUTIONS AS MAY BE NECESSARY. WE MAKE NO WARRANTY AS TO THE RESULTS TO BE
OBTAINED IN USING ANY MATERIAL AND, SINCE CONDITIONS OF USE ARE NOT UNDER OUR
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TRW-02600

0908-3982

U.S. DEPARTMENT OF LABOR
WORKPLACE STANDARDS ADMINISTRATION
Bureau of Labor Standards

MATERIAL SAFETY DATA SHEET

2014-2736

| SECTION I | |
|---|--|
| MANUFACTURER'S NAME FRANKLIN OIL CORP. (OHIO) | EMERGENCY TELEPHONE NO. 216/ 232-3000 |
| ADDRESS (Number, Street, City, State, and ZIP Code) BOX 46030 - FRANKLIN PARK, CLEVELAND, OHIO 44146 | |
| CHEMICAL NAME AND SYNONYMS NONE | TRADE NAME AND SYNONYMS TOOL AID |
| CHEMICAL FAMILY CHLORINATED HYDROCARBON | FORMULA CONFIDENTIAL |

| SECTION II HAZARDOUS INGREDIENTS | | | | | |
|---|-----|----------------|---|-----|----------------|
| PAINTS, PRESERVATIVES, & SOLVENTS | % | TLV (Units) | ALLOYS AND METALLIC COATINGS | % | TLV (Units) |
| PIGMENTS | N/A | | BASE METAL | N/A | |
| CATALYST | N/A | | ALLOYS | N/A | |
| VEHICLE | N/A | | METALLIC COATINGS | N/A | |
| SOLVENTS 1-1-1, TRICHLOROETHANE | 97 | 350ppm | FILLER METAL PLUS COATING OR CORE FLUX | N/A | |
| ADDITIVES | 3 | | OTHERS | N/A | |
| OTHERS | N/A | | | | |
| HAZARDOUS MIXTURES OF OTHER LIQUIDS, SOLIDS, OR GASES | | | | % | TLV (Units) |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |

| SECTION III PHYSICAL DATA | | | |
|---------------------------|---|---------------------------------------|-------|
| BOILING POINT (°F.) | 162° F | SPECIFIC GRAVITY (H ₂ O=1) | 1.318 |
| VAPOR PRESSURE (mm Hg.) | 101 | PERCENT VOLATILE BY VOLUME (%) | 97% |
| VAPOR DENSITY (AIR=1) | 4.55 | EVAPORATION RATE (CTC = 1) | 1.0 |
| SOLUBILITY IN WATER | NONE | | |
| APPEARANCE AND ODOR | CLEAR BLUE LIQUID, MILD CHLOROFORM LIKE ODOR. | | |

| SECTION IV FIRE AND EXPLOSION HAZARD DATA | | | |
|---|---------------------------------|-----------------------------|------------|
| FLASH POINT (Method used) | NONE | FLAMMABLE LIMITS @ 25° C | LeI 8.0 |
| EXTINGUISHING MEDIA | FOAM, WATER FOG | | |
| SPECIAL FIRE FIGHTING PROCEDURES | | | |
| | | | |
| UNUSUAL FIRE AND EXPLOSION HAZARDS | COMBUSTION PRODUCTS CONTAIN HCl | | |
| | | | |

TRW-02601

0908-3983

SECTION V HEALTH HAZARD DATA

THRESHOLD LIMIT VALUE
For 8 hour day - 350 ppm time weighted average.

EFFECTS OF OVEREXPOSURE
1,1,1-trichloroethane is one of the least toxic of the chlorinated hydrocarbons.

The vapors have a weak anesthetic action.

EMERGENCY AND FIRST AID PROCEDURES
Remove person from contaminated area; apply artificial respiration if breathing has stopped; remove contaminated clothing and wash skin with warm soap and water; if taken internally, induce vomiting (if person is conscious - do not induce vomiting in an unconscious person); if eyes have been contacted, wash with copious quantities of water - call a physician.

SECTION VI REACTIVITY DATA

| | | | |
|--|----------------|---|--|
| STABILITY | UNSTABLE | | CONDITIONS TO AVOID Unstabilized solvent may react with aluminum. (With |
| | STABLE | X | stabilizer) avoid removal of stabilizers and prolonged contact with water. |
| INCOMPATABILITY (Materials to avoid) Rubber, plastic; unstabilized solvent readily corrodes aluminum and aluminum alloys. | | | |
| HAZARDOUS DECOMPOSITION PRODUCTS Toxic decomposition products are formed at elevated temperatures. (Hydrogen Chloride, Phosgene Chlorine.) | | | |
| HAZARDOUS POLYMERIZATION | MAY OCCUR | | CONDITIONS TO AVOID |
| | WILL NOT OCCUR | X | |

SECTION VII SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED

Spilled 1,1,1-trichloroethane may be removed by mopping or absorbing with rags. Provide adequate ventilation. Clothing wet with 1,1,1,-TCE should be removed immediately and the affected area washed with soap and water.

WASTE DISPOSAL METHOD

Residue may be poured on dry sand, earth, or ashes at a safe distance from occupied areas and allowed to evaporate into the atmosphere.

SECTION VIII SPECIAL PROTECTION INFORMATION

RESPIRATORY PROTECTION (Specify type)

Self-contained breathing apparatus; canister-type gas mask.

| | | |
|----------------------------|-------------------------------|-------------------------|
| VENTILATION | LOCAL EXHAUST | SPECIAL |
| | Floor level ventilation | |
| | MECHANICAL (General) | OTHER |
| | Downdraft | |
| PROTECTIVE GLOVES | Polyvinyl alcohol or neoprene | EYE PROTECTION |
| | | Chemical safety goggles |
| OTHER PROTECTIVE EQUIPMENT | | |

SECTION IX SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING

Floor level ventilation. Vents in tanks for filling and breathing losses. Vents from indoor tanks should terminate outdoors.

OTHER PRECAUTIONS

Avoid open flames and sparks.

5/76

SUBMITTED BY

T.A. Fairman

T. A. FAIRMAN, CHEMIST
ADMINISTRATIVE-TECHNICAL SALES

MATERIAL SAFETY DATA SHEET



HITCHINER

MANUFACTURING CO., INC.

MILFORD, NEW HAMPSHIRE 03055

TELEPHONE (603) 673-1100, TWX (710) 366-1863

TELEX 953014 CABLE ADDRESS HITCHINER

THIS MATERIAL SAFETY DATA SHEET
SUPPLIED FOR: **Tool Steels**

DATE: November, 1985

I. PRODUCT IDENTIFICATION

II. HAZARDOUS INGREDIENTS

The terms "hazardous" and "hazardous materials" as used within this MSDS should be interpreted as defined by, and in accordance with, the OSHA Hazard Communication Standard (29 CFR Part 1910, 1200) including cited Appendices, Lists, References, etc., all of which are hereby incorporated by reference.

| MATERIAL OR COMPONENT | CAS. NO. | OSHA PEL (Mg/M ³) | ACGIH TLV (Mg/M ³) |
|-----------------------|----------------------------|-------------------------------------|--------------------------------------|
| COBALT | 7440-48-4 | 0.1 | 0.1 |
| CHROMIUM | 7440-47-3 | 1.0 | .50 |
| IRON | 1309-37-1 | 10 | 5 |
| MANGANESE | 7439-96-6 (Dust) (Fume) | 5 (Ceiling) — | 5 (Ceiling) 1 |
| MOLYBDENUM | 7439-98-7 | 15 | 10 |
| NICKEL | 7440-02-0 | 1 | 1 |
| VANADIUM | 1314-62-1 (Dust) (Fume) | .5 (Ceiling) .1 (Ceiling) | .05 .05 |
| TITANIUM | 13463-67-7 | 15 | 5 |
| CARBON | 1333-86-4 | 3.5 | 3.5 (As Carbon Black) |
| TUNGSTEN | 7440-33-7 | — | 5 |
| SILICON | 7440-21-2 (Dust) | — | 5 |
| ALUMINUM | 7429-90 (Dust) (Fume) | — — | 10 5 |

III. PHYSICAL DATA

| | | | |
|---------------------------------------|---------------------------------------|---------------------------------|----------------|
| BOILING POINT: | 5000°F | MELTING POINT: | Approx. 2500°F |
| SPECIFIC GRAVITY (H ₂ =1): | Approx. 7.8-8.2 (60°F) | VAPOR PRESSURE: | N/A |
| VAPOR DENSITY (AIR=1): | N/A | SOLUBILITY IN H ₂ O: | Insoluble |
| % VOLATILES BY VOLUME: | N/A | EVAPORATION (BUTYL ACETATE=1): | N/A |
| APPEARANCE & ODOR: | Various Shapes, Solid, Odorless Metal | | |

IV. FIRE AND EXPLOSION DATA

| | | | |
|--------------|------|-------------|------|
| FLASH POINT: | None | FIRE POINT: | None |
|--------------|------|-------------|------|

V. HEALTH HAZARD INFORMATION

WE DO NOT CONSIDER THIS PRODUCT IN THE FORM IT IS SOLD TO CONSTITUTE A PHYSICAL HAZARD OR A HEALTH HAZARD. SUBSEQUENT OPERATIONS SUCH AS ABRADING, MELTING, WELDING, CUTTING OR PROCESSING IN ANY OTHER FASHION MAY PRODUCE POTENTIALLY HAZARDOUS DUST OR FUME WHICH CAN BE INHALED, SWALLOWED, OR COME IN CONTACT WITH THE SKIN OR EYES.

| | |
|-------------------------------------|--|
| PRIMARY ROUTES OF ENTRY: Inhalation | EMERGENCY FIRST AID: Remove to fresh air, if condition continues, consult physician. |
| Eye Contact | Flush well with running water to remove particulate. Get medical attention. |
| Skin Contact | Brush off excess dust. Wash area well with soap and water. |
| Ingestion | Seek medical help if large quantities of material have been ingested. |

EFFECTS OF EXPOSURE: No toxic effects would be expected from exposure to the solid forms of specialty steel. Prolonged, repeated exposure to fumes or dusts generated during heating, cutting, brazing or welding may or may not cause adverse health effects associated with the listed constituents in excess of OSHA permissible exposure limits established in 29 CFR Subpart Z. (See Section II).

V. HEALTH HAZARD INFORMATION (Con.'t)

EXPOSURE LIMITS: Section II lists specific ingredients and permissible exposure limits.

IMPORTANT: Determine actual exposure by industrial hygiene monitoring.

POSSIBLE SIGNS AND SYMPTOMS OF EXPOSURE TO DUST, WELDING FUME AND GASES:

SHORT TERM EXPOSURE: Metallic taste; nausea, tightness of chest; fever; irritation of eyes, nose, throat and skin; loss of consciousness/death due to welding gases or lack of oxygen.

LONG TERM EXPOSURE: There are no adverse effects from the products in their solid form. Adverse effects may or may not result from long-term (chronic) exposure to dust, fume, gases, etc. that occur by way of subsequent operations on the product. Some studies would associate one (or more) of the constituents (per Section II) with the potential for neurologic, pulmonary, respiratory, skin or other disease. Chromium, cobalt and nickel in various chemical compounds have been identified as suspect human carcinogens by the I.A.R.C., N.T.P. Annual Report. We believe there are no reliable scientific studies which show that workers exposed to operations upon our alloys suffer increased incidence of lung cancer or other disease because of their exposure to the forms of chromium, nickel or other elements in our products.

AGGRAVATION OF PRE-EXISTING RESPIRATORY OR ALLERGIC CONDITIONS MAY OCCUR IN SOME WORKERS.

VI. REACTIVITY DATA

STABILITY: Chemically Stable

INCOMPATIBILITY: Reacts with Strong Acids to Generate Hydrogen Gas

HAZARDOUS

DECOMPOSITION PRODUCTS: Metallic Oxides

VII. SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE OF RELEASE OR SPILL: N/A

WASTE DISPOSAL METHOD: Solids — Sale as Scrap for Reuse
Dust, etc. — Follow Federal, State and Local Regulations Regarding Disposal

VIII. SPECIAL PROTECTION INFORMATION

VENTILATION REQUIREMENTS: General — Recommended (To keep airborne concentration of dust and fumes below ACGIH TLV'S)
Local — As Required

PERSONAL PROTECTIVE EQUIPMENT:

Respiratory Protection: If Fumes, misting or dust condition occurs and T.L.V. as indicated in Section II is exceeded, provide NIOSH approved respirators.

Eye Protection: Recommend approved safety glasses or goggles when working with dusty material.

Gloves: As Required.

Other Clothing or Equipment: As Required.

IX. SPECIAL PRECAUTIONS

USE GOOD HOUSEKEEPING PRACTICES TO PREVENT ACCUMULATIONS OF DUSTS AND TO KEEP AIRBORNE DUST CONCENTRATIONS AT A MINIMUM.

THIS MATERIAL IS POTENTIALLY CONTAMINATED WITH COATINGS SUCH AS OILS FOR PRESERVATIVES AND OTHER CONTAMINANTS. IF THE MATERIAL IS CONTAMINATED, SPECIAL PRECAUTIONS (SUCH AS PROCESS CONTROL AND PERSONAL PROTECTIVE EQUIPMENT APPROPRIATE TO THE NATURE OF THE SUSPECTED CONTAMINANTS SHOULD BE TAKEN TO AVOID RESULTING EXPOSURES WHEN HANDLING, CUTTING [THERMAL OR MECHANICAL] AND/OR HEATING OR MELTING.

While the information set forth on this material safety data sheet is believed to be accurate, as of the effective date, Hitchiner Mfg. Co. makes no representations regarding the accuracy or completeness of the information and assumes no liability for any loss, damage, or injury of any kind which may result from or arise out of the use or reliance on the information by any person.

N/A = NOT APPLICABLE

TRW-02604

Material Safety Data Sheet

Chemicals



Approved by U.S. Dept. of Labor as "Essentially similar" to Form OSHA-20

| | |
|--|---|
| Date: April, 1982 | Edition: Sixth |
| Chemical Name and Synonyms: 1,1,1-trichloroethane; methylchloroform CAS No. 71-55-6 | Trade Name and Synonyms: Trichloroethane® |
| Chemical Family: Halogenated Hydrocarbons | Formula: CH_3CCl_3 |
| DOT Shipping Name: 1,1,1-trichloroethane | DOT Hazard Class: ORM-A |
| Reportable Quantity: | I. D. Number: UN 2831 |

SECTION 1 • PHYSICAL DATA

| | | | |
|--|---|--|--|
| Boiling Point @ 760 mm Hg: 165.4°F | Vapor Density (Air=1): 4.54 | Specific Gravity ($\text{H}_2\text{O}=1$): 1.300-1.320 @ 25°/25°C | pH of Solutions: 6.0 to 7.5 |
| Freezing/Melting Point: -49°F -45°C | Solubility (Weight % in Water): Negligible | Bulk Density: 10.80-10.97 lbs/gal @ 25°C | Volume % Volatile: 100 |
| Vapor Pressure: @ 25°C = 135mmHg | Evaporation Rate (ethyl ether = 1): 0.35 | Heat of Solution: Not Applicable | Appearance and Odor: Clear, colorless liquid - ether-like odor. |

SECTION 2 • HAZARDOUS INGREDIENTS

| | % | Hazard Data |
|------------------------------------|-----|-------------|
| 1,1,1-trichloroethane (Stabilized) | 100 | See Below |

SECTION 3 • FIRE AND EXPLOSION HAZARD DATA

| | | |
|---|--|---|
| Flash Point °F (Method Used) None when tested in accordance with DOT requirements. | Flammable Limits in Air (% by Volume) LEL: 7% UEL: 15% See Below | Extinguishing Media: water, dry chemical or carbon dioxide |
| Special Fire Fighting Procedures: Fire fighters should wear a NIOSH/MSHA-approved pressure-demand, self-contained breathing apparatus for possible exposure to hydrogen chloride and possibly traces of phosgene. | | |
| Unusual Fire and Explosion Hazards: Vapors concentrated in a confined or poorly ventilated area can be ignited upon contact with a spark, flame, or high intensity source of heat. This can occur at concentrations ranging between 7-15% by volume. Decomposition or burning can produce hydrogen chloride or possibly traces of phosgene. | | |

SECTION 4 • HEALTH HAZARD DATA

| Toxicity Data | Classification (Poison, Irritant, Etc.) |
|--|--|
| LC ₅₀ Inhalation rat 8,000 ppm/7 hours | Inhalation: Toxic |
| LD ₅₀ Dermal rabbit >15g/kg ⁽²⁾ | Skin Not significantly toxic |
| 1/Eye Irritation See Section 5 | Skin/Eye: Liquid mildly irritating to skin; eye irritant |
| LD ₅₀ Ingestion rat 10-12g/kg (See Section 5) | Ingestion: Not significantly toxic |
| Fish, LC ₅₀ (Lethal Concentration) Not Determined | Aquatic: |

24-HOUR EMERGENCY ASSISTANCE: (304) 843-1300

TRW-02605

0908-3987

SECTION 5 • EFFECTS OF OVEREXPOSURE

This section covers effects of overexposure for inhalation, eye/skin contact, ingestion and other types of overexposure information in the order of the most hazardous and the most likely route of overexposure.

Permissible Exposure Limits (TLV): 350 ppm - 8-hour time-weighted average (TWA) - OSHA 29CFR 1910.1000 (May 28, 1975). PPG internal permissible exposure limit is 350 ppm 8-hour TWA with a short-term exposure limit (STEL) of 450 ppm for any 15-minute excursion period.

Acute

Primarily a central nervous system depressant. Inhalation can cause irritation of the respiratory system, dizziness, nausea, lightheadedness, headache, loss of coordination and equilibrium, unconsciousness and even death in confined or poorly ventilated areas. Depression of the circulatory system has been reported as a result of overexposure to Tri-Ethane®. The heart may be sensitized by Tri-Ethane®, and ventricular arrhythmia may be induced by epinephrine administration.

Liquid splashed in the eyes can result in discomfort, pain and irritation. Prolonged or repeated contact with liquid on the skin can cause irritation and dermatitis. The problem may be accentuated by liquid becoming trapped against the skin by contaminated clothing and shoes. Skin absorption can occur.

Chronic

Prolonged exposure above the OSHA permissible exposure limits may result in liver and kidney damage. Tri-Ethane® has been extensively studied for cancer both in the U.S. and Europe by government, industry and academia in multiple species and biological test specimens. Recent reviews of these data by the Science Advisory Board to EPA's carcinogen assessment group concluded that there was no evidence to support the carcinogenicity of Tri-Ethane®. There is no documented evidence that Tri-Ethane® causes an increased cancer incidence in humans.

EMERGENCY AND FIRST AID PROCEDURES:

Inhalation: Remove to fresh air. If not breathing, give artificial respiration, preferably mouth-to-mouth. If breathing is difficult, give oxygen. Call a physician.

Eye or Skin Contact: Flush eyes and skin with plenty of water (soap and water for skin) for at least 15 minutes, while removing contaminated clothing and shoes. If irritation occurs, consult a physician.

Ingestion: If conscious, drink large quantities of water. DO NOT induce vomiting. Take immediately to a hospital or physician. If unconscious, or in convulsions, take immediately to a hospital. DO NOT give anything by mouth to an unconscious person.

Notes to Physician (Including Antidotes): NEVER administer adrenalin following Tri-Ethane® overexposure. Increased sensitivity of the heart to adrenalin may be caused by overexposure to Tri-Ethane®.

SECTION 6. REACTIVITY DATA

Stability: Stable

Conditions to Avoid: Avoid open flames, hot glowing surfaces or electric arcs.

Hazardous Polymerization:
Will not occur.

Conditions to Avoid: None

Incompatibility (Materials to Avoid): Avoid contamination with caustic soda, caustic potash or oxidizing materials. Shock sensitive explosives may be formed.

Hazardous Decomposition Products: Hydrogen chloride and possibly traces of phosgene.

SECTION 7. SPILL OR LEAK PROCEDURES

Steps to be Taken if Material is Spilled or Released: Immediately evacuate the area and provide maximum ventilation. Unprotected personnel should move upwind of spill. Only personnel equipped with proper respiratory and skin/eye protection should be permitted in area. Dike area to contain spill. Take precautions as necessary to prevent contamination of ground and surface waters. Recover or absorb spilled material on sawdust or vermiculite and sweep into closed containers for disposal. After all visible traces have been removed, thoroughly wet vacuum the area. DO NOT flush to sewer. If area of spill is porous, remove as much contaminated earth and gravel, etc., as necessary and place in closed containers for disposal. (See Below)

Waste Disposal Method: Contaminated sawdust, vermiculite or porous surface must be disposed of in a permitted hazardous waste management facility. Recovered liquids may be re-processed or incinerated or must be treated in a permitted hazardous waste management facility.⁷ Care must be taken when using or disposing of chemical materials and/or their containers to prevent environmental contamination. It is your duty to dispose of the chemical materials and/or their containers in accordance with the Clean Air Act, the Clean Water Act, the Resource Conservation and Recovery Act as well as any other relevant federal, state or local laws/regulations regarding disposal.

SECTION 8 • SPECIAL PROTECTION INFORMATION

Respiratory Protection: For emergencies or working in confined areas, wear self-contained breathing apparatus or supplied air respiratory protection. In other circumstances involving potential overexposure, use NIOSH/MSHA-approved organic vapor respirator. (Observe limitations directed by manufacturer). Respiratory protection program must be in accordance with 29CFR 1910.134.

Ventilation (Type): Dilution (General) or Local Exhaust - Sufficient to maintain workplace concentration below permissible exposure limits.

Eye Protection: Splashproof Goggles

Gloves: polyethylene, neoprene or polyvinyl alcohol

Other Protective Equipment: Safety shower and eye-wash fountain in immediate area. Personnel protective clothing and use of equipment must be in accordance with 29CFR 1910.133 and 29CFR 1910.132.

SECTION 9 • SPECIAL PRECAUTIONS

Precautions to be Taken During Handling and Storing:

- Do not use in poorly ventilated or confined areas.
- Tri-Ethane® vapors are heavier than air and will collect in low areas.
- Keep container closed when not in use.
- Do not store in open, unlabeled or mislabeled containers.
- Liquid oxygen or other strong oxidants may form explosive mixtures with Tri-Ethane®.
- This material or its vapors when in contact with flames, hot glowing surfaces or electric arcs can decompose to form hydrogen chloride gas and traces of phosgene.
- AVOID CONTAMINATION OF WATER SUPPLIES: Handling, storage, and use procedures must be carefully monitored to avoid spills or leaks. Any spill or leak has the potential to cause underground water contamination which may, if sufficiently severe, render a drinking water source unfit for human consumption. Contamination that does occur cannot be easily corrected.
- A chlorinated solvent used as a flashpoint suppressant must be added in sufficient quantity or the resultant mixture may have a flashpoint lower than the flammable component.
- Caution should be taken not to use in pressurized or totally enclosed system of aluminum construction. Example, paint or adhesive spray system.

Other Precautions:

- AVOID PROLONGED OR REPEATED BREATHING OF VAPORS. High vapor concentrations can cause dizziness, unconsciousness or death. Long-term overexposure may cause liver/kidney injury.
 - USE ONLY WITH ADEQUATE VENTILATION. Ventilation must be sufficient to limit employee exposure to Tri-Ethane® below OSHA permissible limits (8-hour TWA 350ppm). Observance of lower limits (outlined in Section 4) is advisable.
 - AVOID CONTACT WITH EYES. Will cause irritation and pain.
 - AVOID PROLONGED OR REPEATED CONTACT WITH SKIN. May cause irritation or dermatitis.
 - DO NOT TAKE INTERNALLY. Swallowing may cause injury or death.
 - DO NOT EAT, DRINK, OR SMOKE IN WORK AREAS.
-

References:

1. NIOSH Registry of Toxic Effects of Chemical Substances, 1978
2. Industrial Hygiene and Toxicology, Volume II, Second Edition, F. A. Patty, 1963
3. Dangerous Properties of Industrial Materials, Fifth Edition, N. I. Sax, 1979
4. Industrial Toxicology, Hamilton and Hardy, 1974
5. Toxicity and Metabolisms of Industrial Solvents, Browning, 1965
6. Toxicology, the Basic Science of Poisons, Casarett and Doull, 1980
7. Federal Register, 45FR Hazardous Waste Management Systems Part III, Identification and Listing of Hazardous Wastes, Page 33084, May 19, 1980
8. EPA Science Advisory Board, Subcommittee on Airborne Carcinogens, Septemb

U.S. DEPARTMENT OF LABOR

Form No. 158-DOS-4
May 1969

WAGE AND LABOR STANDARDS ADMINISTRATION
Bureau of Labor Standards

MATERIAL SAFETY DATA SHEET

CAT 41660

AXTON CROSS
PPG INDUSTRIES

TRICHLOROETHYLENE

SECTION I

| | |
|---|---|
| MANUFACTURER'S NAME PPG Industries, Inc. | EMERGENCY TELEPHONE NO. (214) 7882-1200 |
| ADDRESS (Number, Street, City, State, and ZIP Code) No. 1 Gateway Center, Pittsburgh, Pa. 15222 | |
| CHEMICAL NAME AND SYNONYMS Trichlorethylene - Trichloroethylene | TRADE NAME AND SYNONYMS Trichloron |
| CHEMICAL FAMILY Chlorinated Hydrocarbons | FORMULA CCl₂ = CHCl |

12.24

| PAINTS, PRESERVATIVES, & SOLVENTS | % | TLV (Units) | ALLOYS AND METALLIC COATINGS | % | TLV (Units) |
|---|-----|----------------|---|---|----------------|
| PIGMENTS | | | BASE METAL | | |
| CATALYST | | | ALLOYS | | |
| VEHICLE | | | METALLIC COATINGS | | |
| SOLVENTS | 100 | 100 | FILLER METAL PLUS COATING OR CORE FLUX | | |
| ADDITIVES | | | OTHERS | | |
| OTHERS | | | | | |
| HAZARDOUS MIXTURES OF OTHER LIQUIDS, SOLIDS, OR GASES | | | | % | TLV (Units) |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |

| | | | |
|-------------------------|---------------------------------|---------------------------------------|------|
| BOILING POINT (°F.) | 188.4 | SPECIFIC GRAVITY (H ₂ O=1) | 1.46 |
| VAPOR PRESSURE (mm Hg.) | 58 | PERCENT VOLATILE BY VOLUME (%) | 100 |
| VAPOR DENSITY (AIR=1) | 4.54 | EVAPORATION RATE (ether=1) | 0.28 |
| SOLUBILITY IN WATER | Negligible | | |
| APPEARANCE AND ODOR | Clear, colorless, ethereal odor | | |

| | | |
|---|--------------------------------|------------|
| FLASH POINT (Method used) None (Tag, open or closed) | FLAMMABLE LIMITS Let | Uet |
| EXTINGUISHING MEDIA | | |
| SPECIAL FIRE FIGHTING PROCEDURES | | |
| UNUSUAL FIRE AND EXPLOSION HAZARDS Vapors can be ignited only by high intensity source of ignition. Combustion forms HCl and possible traces of phosgene. | | |

5784

SECTION V. HEALTH HAZARD DATA

THRESHOLD LIMIT VALUE 100

EFFECTS OF OVEREXPOSURE Loss of co-ordination and equilibrium to actual unconsciousness, and even death, in unventilated areas (such as tanks).

EMERGENCY AND FIRST AID PROCEDURES Move to fresh air, use artificial respiration if breathing has stopped. Administer oxygen after breathing has been restored. (Never administer adrenalin!) Call physician (he should not administer adrenalin).

| | | | |
|-----------|----------|---|---------------------|
| STABILITY | UNSTABLE | | CONDITIONS TO AVOID |
| | STABLE | X | |

INCOMPATIBILITY (Materials to avoid) Avoid mixing with caustic soda and caustic potash.

HAZARDOUS DECOMPOSITION PRODUCTS HCl and possible traces of phosgene

| | | | |
|--------------------------|----------------|---|---------------------|
| HAZARDOUS POLYMERIZATION | MAY OCCUR | | CONDITIONS TO AVOID |
| | WILL NOT OCCUR | X | |

SECTION VII. SAFETY PRECAUTIONS

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED Adequate ventilation must be provided.

Workmen should be provided with fresh air masks or sent to fresh air.

WASTE DISPOSAL METHOD Forced ventilation or evaporation

SECTION VIII. SPECIAL PROTECTION INFORMATION

RESPIRATORY PROTECTION (Specify type) Fresh air masks when necessary

| | | | |
|-------------|----------------------|----------------------------|---------|
| VENTILATION | LOCAL EXHAUST | Sufficient to maintain TLV | SPECIAL |
| | MECHANICAL (General) | | OTHER |

| | | | |
|-------------------|-------------------|----------------|--------------------|
| PROTECTIVE GLOVES | Neoprene or Viton | EYE PROTECTION | Glasses or goggles |
|-------------------|-------------------|----------------|--------------------|

OTHER PROTECTIVE EQUIPMENT Neoprene apron

SECTION IX. SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING

OTHER PRECAUTIONS



Diamond Shamrock

TO J. THIMES
FOR YOUR RECORD

Eastern Regional Sales Office

T. Costello

12/13/77

November 14, 1977

cc. F. NOBLE

T R W Carr Division
31 Ames Street
Cambridge, Massachusetts 02142

Attention: Mr. T. Costello, Purchasing Agent

Dear Mr. Costello:

Subject: Carcinogenicity Potential of Trichlorethylene

In addition to our desire to supply you with chlorinated solvents, Diamond Shamrock also feels that it is our responsibility to keep you informed about the latest developments in environmental and/or health hazards regarding chlorinated solvents.

Diamond Shamrock's Health and Environmental Affairs Department recently received preliminary results from a long-term study indicating that breathing high levels of trichlorethylene can produce liver cancer in one strain of laboratory mice and, therefore, may be capable of producing cancer in humans. However, identical tests have not shown similar effects on rats, and it is difficult to determine if a mouse test really shows the effect of trichlor on human beings.

Our record to date with trichlor has been good. We are not aware of any long-term problems related to it among our employees. Similarly, we have not heard of any incidence of cancer among any of our customers or other users or producers of trichlor.

The study in question follows the release by the government in 1975 of test data showing increased levels of liver cancer in laboratory mice fed large doses of trichlor. Workers exposure is usually in the air and not by ingestion. In 1976 the trichlor producers, including Diamond Shamrock, funded a \$600,000 inhalation study on rats and the same strain of mouse. This study has completed twenty-three of its twenty-four months duration, nearly the entire life span of the animals.

Results so far show a twofold increase in liver cancer in the mice exposed to 600 parts per million (ppm) of trichlor in the air for seven hours a day, five days a week when compared to similar mice breathing

TRW-02611

Carcinogenicity Potential
of Trichlorethylene
November 14, 1977
Page 2

pure air. Mice exposed to lower levels and rats exposed to the same and lower levels showed no significant effects at this stage of the study. A relatively small number of the animals have been examined at this time. Final results are expected early to mid-1978, and they will be released as soon as they are available to Diamond Shamrock.

These tests were conducted by Industrial Biotech Labs in Decatur, Illinois under the guidance of the Manufacturing Chemists Association (MCA). These preliminary results have been released to government agencies including NIOSH, FDA, EPA and OSHA. The present OSHA standard for trichlor exposure in the workplace is a time weighted average of 100 parts per million (ppm) over an eight hour day (or, one-sixth the levels that the preliminary report finds effect mice). Diamond Shamrock will do its best to keep you informed of any future developments concerning trichlor or any of the other chlorinated solvents.

J. H. Willert

J. H. Willert
District Sales Manager
DIAMOND SHAMROCK CORPORATION
Electro Chemicals Division

TRW-02612

I - IDENTIFICATION

| | | |
|----------------------|---|------------------|
| CHEMICAL NAME | CHEMICAL FORMULA | MOLECULAR WEIGHT |
| Trichloroethylene | C_2HCl_3 | 131.38 |
| TRADE NAME | Trichloroethylene, Metal Degreasing Grade | |
| SYNONYMS | DOT IDENTIFICATION NO | |
| Ethylene Trichloride | UN 1710 | |

II - PRODUCT AND COMPONENT DATA

| | | | |
|----------------------------|-----------------|------------|---------------|
| COMPONENT(S) CHEMICAL NAME | CAS REGISTRY NO | * (Approx) | ACGIH TLV-TWA |
| Trichloroethylene | 79-01-6 | 100 | 50 ppm |

III - PHYSICAL DATA

| | |
|--|--------------------------------|
| APPEARANCE AND ODOR | SPECIFIC GRAVITY |
| Colorless clear liquid; mildly sweet odor | 1.45 @ 25/25°C |
| BOILING POINT | VAPOR DENSITY IN AIR (Air = 1) |
| 188°F (86.7°C) | 4.5 |
| VAPOR PRESSURE | * VOLATILE, BY VOLUME |
| 58 mm Hg @ 20°C | 100 |
| EVAPORATION RATE | SOLUBILITY IN WATER |
| (ether = 1): 0.3 | 0.1 gm/100 gm @ 25°C |

IV - REACTIVITY DATA

| | |
|--|--|
| STABILITY | CONDITIONS TO AVOID |
| Stable | Avoid contact with open flame, electric arcs, or other hot surfaces which can cause thermal decomposition. |
| INCOMPATIBILITY (Materials to avoid) | |
| Strong alkalis, oxidizers, barium, lithium, magnesium, and titanium. | |
| HAZARDOUS DECOMPOSITION PRODUCTS | |
| Hydrogen chloride, phosgene, chlorine. | |
| HAZARDOUS POLYMERIZATION | |
| Will not occur. | |

| V - FIRE AND EXPLOSION HAZARD DATA | |
|---|---|
| FLASH POINT (Method used) None (TCC) | FLAMMABLE LIMITS IN AIR 8.0% - 10.5% in air @ 25°C |
| EXTINGUISHING AGENTS Foam, dry chemical, carbon dioxide (CO ₂) | |
| UNUSUAL FIRE AND EXPLOSION HAZARDS Toxic gases formed by thermal decomposition. Concentrated vapors can be ignited by high intensity energy source. Firefighters should wear self contained positive-pressure breathing apparatus, and avoid skin contact. | |

| VI - TOXICITY AND FIRST AID | |
|---|---|
| EXPOSURE LIMITS (When exposure to this product and other chemicals is concurrent, the TLV must be defined in the workplace) ACGIH: 50 ppm (8 hr) TWA, 200 ppm STEL OSHA: 100 ppm (8 hr) TWA, 200 ppm Ceiling (for peak concentration refer to 29 CFR 1910.1000) (Odor threshold approximately 60 ppm, causes olfactory fatigue) Consumption of alcoholic beverages may increase the potential for development of toxic effects resulting from exposure to this product. Effects described in this section are believed not to occur if exposures are maintained at or below appropriate TLVs Because of the wide variation in individual susceptibility TLVs may not be applicable to all persons and those with medical conditions listed below | |
| MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE Acute and chronic kidney or liver disease, rhythm disorders of the heart, and neuritis and other disorders of the nervous system. | |
| ACUTE TOXICITY | Primary route(s) of exposure <input checked="" type="checkbox"/> Inhalation <input type="checkbox"/> Skin Absorption <input type="checkbox"/> Ingestion |
| <p><u>Inhalation:</u> Major potential route of exposure. Depresses the central nervous system. Symptoms of exposure above 100 ppm include headaches, nausea, vomiting, dizziness, vertigo, fatigue, lightheadedness and coughing. Exposure above 1000 ppm can cause adverse effects on visual perception and motor skills. Ventricular arrhythmias and very rapid respiration have been observed in individuals exposed to 15,000 ppm. High concentrations or prolonged overexposure can cause unconsciousness and death.</p> <p><u>Skin:</u> Prolonged or repeated skin contact can cause irritation, defatting of skin, and dermatitis. Absorption of liquid through intact skin is possible, causing systemic poisoning, but this is an unlikely route of significant toxic exposure.</p> <p><u>Eyes:</u> Liquid can cause pain and slight temporary injury to eyes. Vapors can irritate eyes.</p> <p><u>Ingestion:</u> Single dose toxicity is low to moderate. If vomiting occurs, trichloroethylene can be aspirated into the lungs, which can cause chemical pneumonia and systemic effects.</p> | |
| FIRST AID | |
| <p><u>Inhalation:</u> Remove to fresh air. If breathing has stopped, administer artificial respiration. Call a physician.</p> <p><u>Skin:</u> Remove contaminated clothing and shoes. Wash skin with soap and water. Decontaminate clothing before reuse.</p> <p><u>Eyes:</u> Flush eyes immediately with water for at least 15 minutes. If irritation persists, call a physician.</p> <p><u>Ingestion:</u> Do not induce vomiting. Contact physician or emergency medical facility immediately.</p> <p>NOTE TO PHYSICIAN: Adrenalin should never be given to persons overexposed to trichloroethylene.</p> | |

TRW-02614

0908-3996

The finding of chronic toxic effects in laboratory animals may indicate toxicity to humans. Overexposure should be avoided, failure to do so could result in injury, illness or even death.

Chronic overexposure to trichloroethylene has caused toxic effects in the liver, lymphatic (one species), kidney, and cardiovascular system of laboratory animals. Humans exposed to trichloroethylene can become intolerant to ethyl alcohol, with small quantities causing inebriation and skin blotches.

Carcinogenicity - Trichloroethylene has been evaluated for possible cancer causing effects in laboratory animals. Ingestion studies in B₆C₃F₁ mice exposed to concentrations up to 2,239 mg/kg males and 1,739 mg/kg females found statistically significant increase in liver tumors. Ingestion studies of Osborne-Mendel rats exposed to concentrations up to 1,097 mg/kg found no statistically significant increase in cancer. Inhalation studies of Wistar rats, NRI mice and Syrian hamsters exposed to concentrations up to 500 ppm found no statistical increase in cancer except in the female mice where significant increases in lymphoma's were observed.

The International Agency for Cancer Research considers liver tumors in mice as limited evidence of animal carcinogenicity.

Five Epidemiological studies using a variety of testing approaches have found no increased incidence of cancer in groups exposed to trichloroethylene.

Trichloroethylene is not listed on the IARC, NTP or OSHA carcinogen lists.

Reproductive Toxicity: Reproductive toxicity tests have been conducted to evaluate the adverse potential effects trichloroethylene may have on reproduction and offspring of laboratory animals. Results indicate trichloroethylene did not cause birth defects in mice, rats or rabbits. Trichloroethylene did delay the normal development of rats but this delay did not affect later life.

VII - PERSONAL PROTECTION AND CONTROLS

RESPIRATORY PROTECTION

Where vapor concentration exceeds or is likely to exceed 50 ppm, an approved organic vapor type respirator is acceptable. Approved self-contained breathing apparatus or air line respirator, with full face piece, is required for vapor concentrations above 1,000 ppm and for spills and/or emergencies. Follow all applicable respirator use standards and regulations.

VENTILATION

Do not use in closed or confined space. Open doors and or windows. Use ventilation to maintain exposure levels below 50 ppm (TWA).

SKIN PROTECTION

Wear solvent-resistant gloves such as Viton, polyvinyl alcohol, or equivalent. Solvent-resistant boots, apron, headgear and/or faceshield should be worn where splashing is possible.

EYE PROTECTION

Wear safety glasses. Contact lenses should not be worn. Chemical goggles and/or face shields should be worn where splashing is possible.

HYGIENE

Avoid contact with skin and avoid breathing vapors. Do not eat, drink, or smoke in work area. Wash hands prior to eating, drinking, or using restroom.

OTHER CONTROL MEASURES

To determine the exposure level(s), monitoring should be performed regularly. Safety shower and eyewash station should be available.

NOTE: Protective equipment and clothing should be selected, used, and maintained according to applicable standards and regulations. For further information, contact the clothing or equipment manufacturer or the Vulcan Chemicals Technical Service department.

VIII - STORAGE AND HANDLING PRECAUTIONS.

Follow protective controls set forth in Section VII when handling this product.
Store in tightly sealed, labeled containers in a cool, dry, well-ventilated area. Prevent water or moist air from entering storage tanks or containers. Do not cut or weld on empty or full drums.
Aluminum equipment should not be used for storage and/or transfer.
Vapors are heavier than air and will collect in low areas.
Do not remove or deface labels. Do not reuse drum without recycling or reconditioning in accordance with any applicable federal, state or local laws.
Contact with aluminum parts in a pressurizable fluid system may cause violent reactions.
Consult equipment supplier for further information.
Liquid oxygen or other strong oxidants may form explosive mixtures with trichloroethylene. Consult supplier before using in liquid oxygen service.

IX - SPILL LEAK AND DISPOSAL PRACTICES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED

Evacuate the area, ventilate, and avoid breathing vapors. Dike area to contain spill. Clean up area (wear protective equipment - refer to Section VII) by mopping or with absorbent material, and placing in closed container for disposal. Avoid contamination of ground and surface waters. Do not flush to sewer.

If spill occurs indoors, turn off heating and/or air conditioning systems, to prevent vapors from contaminating entire building.

WASTE DISPOSAL METHOD

Recovered liquids may be sent to a licensed reclaimer or incineration facility. Contaminated material must be disposed of in a permitted waste management facility. Consult federal, state, or local disposal authorities for approved procedures.

X - TRANSPORTATION

DOT HAZARD CLASSIFICATION

ORM-A

PLACARD REQUIRED

None

LABEL REQUIRED

ORM-A. Label as required by OSHA Hazard Communication Standard, and any applicable state and local regulations.

Medical Emergencies

Call collect 24 hours a day
for emergency toxicological
information 415 821-5338

Other Emergency information

Call 316 524-5751 (24 hours)

For any other information contact:

Vulcan Chemicals
Technical Service Department
P. O. Box 7689
Birmingham, AL 35253-0689
205 877-3459
8 AM to 5 PM Central Time
Monday through Friday

DATE OF PREPARATION May 1, 1986

NOTICE: Vulcan Chemicals believes that the information contained on this Material Safety Data Sheet is accurate. The suggested procedures are based on experience as of the date of publication. They are not necessarily all-inclusive nor fully adequate in every circumstance. Also, the suggestions should not be confused with nor followed in violation of applicable laws, regulations, rules or insurance requirements.

NO WARRANTY, EXPRESS OR IMPLIED, OF MERCHANTABILITY, FITNESS OR OTHERWISE IS MADE

Form 3239-570

VWC 2039

TRW-02616

0908-3998

115

OCCIDENTAL CHEMICAL MATERIAL SAFETY DATA SHEET

MSDS NUMBER: M1103

MSDS DATE: 11-16-87

PRODUCT NAME: ~~TRICHLOROETHYLENE VAPOR DEGREASING GRADE~~

~~24 HOUR EMERGENCY PHONE (716) 278-7021~~

I. PRODUCT IDENTIFICATION

3* HEALTH HAZARD, 1 FIRE HAZARD, & 0 REACTIVITY
Based on the National Paint & Coatings Association HMIS rating system.

MANUFACTURER'S: Occidental Chemical Corporation
NAME AND ADDRESS: Customer Service, Occidental Tower,
P O Box 809050, Dallas, Texas 75380 Telephone (1-800-752-5151)

CHEMICAL NAME: 1,1,2-Trichloroethylene CAS NUMBER: 79-01-6

SYNONYMS/Common Names: Triclene D

CHEMICAL FORMULA: $\text{CHCl}_2\text{=CCl}_2$

DOT PROPER SHIPPING NAME: Trichloroethylene

DOT HAZARD CLASS: ORM-A

DOT I.D. NUMBER: UN1710

HAZARDOUS SUBSTANCE: RQ1000

II. HEALTH HAZARD INFORMATION

EMERGENCY AND FIRST AID PROCEDURES

EYES:

OBJECT IS TO FLUSH MATERIAL OUT, THEN SEEK MEDICAL ATTENTION. IMMEDIATELY flush eyes with large amounts of water for at least 15 minutes, holding lids apart to ensure flushing of the entire eye surface. SEEK MEDICAL ATTENTION.

SKIN:

Wash contaminated areas with plenty of soap and water. A soothing ointment may be applied to irritated skin after thorough cleansing. Remove contaminated clothing and footwear and wash clothing before reuse. Discard footwear which cannot be decontaminated. SEEK MEDICAL ATTENTION.

INHALATION:

Remove to fresh air. If breathing has stopped give mouth-to-mouth resuscitation. If breathing is difficult, have trained person administer oxygen. GET IMMEDIATE MEDICAL ATTENTION.

INGESTION:

Immediate Treatment: DO NOT INDUCE VOMITING. If more than trace quantities have been swallowed and the patient is conscious, wash out mouth with water and give 200-300 ml (half a pint) of warm water to drink. Obtain immediate medical attention on site or transport to hospital. Further Medical Treatment: Following ingestion adsorbents such as activated charcoal may be of value. Gastric lavage may be effective when performed by a physician within 4 hours of ingestion.

CAS = Chemical Abstract Service Number
PEL = OSHA Permissible Exposure Limit
TLV = ACGIH Threshold Limit Value, Current

ND = No relevant information found or not available
NA = Not applicable
CORP = Corporate Exposure Limit

IMPORTANT The information presented herein, while not guaranteed, was prepared by competent technical personnel and is true and accurate to the best of our knowledge. NO WARRANTY, OR GUARANTY, EXPRESS OR IMPLIED IS MADE REGARDING PERFORMANCE, STABILITY OR OTHERWISE. This information is not intended to be all-inclusive as to the manner and conditions of use, handling and storage. Other factors may involve other or additional safety or performance considerations. While our technical personnel will be happy to respond to questions regarding safe handling and use procedures, we make no recommendation to infringe any existing patents or violate any Federal, State or local laws.

TRW-02617

0908-3999

II. HEALTH HAZARD INFORMATION (Continued)

NOTES TO PHYSICIAN:

Caution: Epinephrine or other stimulant may cause ventricular arrhythmia due to potentiation of endogenous epinephrine. Ethyl Alcohol markedly augments the health effects of trichloroethylene.

Medical Conditions Generally Aggravated by Exposure

MEDICAL LIMITATIONS: Any condition or symptom discussed above.

ROUTES OF EXPOSURE

INHALATION:

Excessive inhalation may produce symptoms of central nervous system depression, ranging from light-headedness, nausea and vomiting, to unconsciousness and death.

SKIN:

Mildly irritating to skin. Skin contact may produce a burning sensation. Prolonged or repeated contact may cause skin to become reddened, rough, and dry due to the removal of natural oils and may result in dermatitis.

May be absorbed through the skin, although not expected to produce toxicity through this route.

EYE CONTACT:

An irritant of the eyes, causing pain, lacrimation, and general inflammation.

INGESTION:

May cause irritation of the gastrointestinal tract with vomiting. If vomiting results in aspiration, chemical pneumonia may follow. Absorption through the gastrointestinal tract may produce symptoms of central nervous system depression ranging from light-headedness to unconsciousness.

EFFECTS OF OVEREXPOSURE

ACUTE:

Excessive inhalation or ingestion may produce symptoms of central nervous system depression ranging from light-headedness, to unconsciousness and death. Exposure of the eyes and skin may produce irritation.

CHRONIC:

Can cause headache, mental confusion, depression, fatigue, loss of appetite, nausea, vomiting, cough, loss of sense of balance, and visual disturbances and an intolerance to alcohol. Prolonged or repeated skin contact may cause dermatitis.

HEALTH HAZARD DATA:

Acute Oral LD50= 4920 to 7193 mg/kg (rat)
Acute Inhalation LC50= 8000 ppm/4 hrs (rat)

IARC lists this product as having inadequate evidence in humans and limited in animals to evaluate carcinogenicity. (Group 3).

NTP - A study has shown that in the laboratory mouse using large doses there was an increase in the rate of spontaneous malignant liver tumors.

MEDICAL LIMITATIONS: Alcohol consumed before or after exposure may increase adverse reactions.

III. HAZARDOUS INGREDIENTS

| MATERIAL OR COMPONENT | HAZARD DATA | CAS NUMBER | % |
|-----------------------|--|------------|------|
| Trichloroethylene | PEL= 100 ppm 8hr TWA PEL= 200 ppm Ceiling Value PEL= 300 ppm for 5 min in any 2 hrs. TLV= 50 ppm 8 hr TWA TLV= 200 ppm STEL | 79-01-6 | 99.4 |
| 1,2 Butylene oxide | 40 ppm has been suggested | 106-88-7 | <0.6 |

See Section II

This material is listed in the TSCA Inventory.
Not listed as carcinogenic by IARC, NTP, OSHA, ACGIH

IV. FIRE AND EXPLOSION DATA

FLASH POINT: None (TCC) AUTOIGNITION TEMPERATURE: 410°C (770°F)

FLAMMABLE LIMITS IN AIR, % BY VOLUME- UPPER: 10.5%
LOWER: 8%

EXTINGUISHING MEDIA:

Fires involving this product are unlikely, but should one occur, it may be controlled by carbon dioxide, dry chemicals or water spray.

SPECIAL FIRE FIGHTING PROCEDURES:

Pressure-demand, self-contained breathing apparatus should be provided for fire fighters in building or confined areas where product is stored. Storage containers exposed to fire should be kept cool with a water spray, in order to prevent pressure buildup.

UNUSUAL FIRE AND EXPLOSION HAZARD:

This product is nonflammable and nonexplosive under normal conditions of use. At high temperatures, this product decomposes to give off hydrochloric acid gas plus other toxic and irritating vapors such as phosgene. If storage containers are exposed to excessive heat, over-pressurization of the containers can result.

0908-4001

TRW-02619

V. SPECIAL PROTECTION

VENTILATION REQUIREMENTS:

Use in well-ventilated areas. Where engineering controls are not feasible, use adequate local exhaust ventilation.

SPECIFIC PERSONAL PROTECTIVE EQUIPMENT

RESPIRATORY:

Respiration protection is not required under normal use. However, use a NIOSH/MSHA approved respirator following manufacturer's recommendations where vapor, mist or spray may be generated.

EYE:

Face shield and goggles or chemical goggles should be worn.

GLOVES:

Impervious gloves should be worn. Gloves contaminated with the product should be discarded. Polyfluorinated polyethylene has been suggested.

OTHER CLOTHING AND EQUIPMENT:

Standard work clothing. Standard work shoes; discard if shoes cannot be decontaminated. Store contaminated clothing in well ventilated cabinets or closed containers. Wash contaminated clothing and dry before reuse. Shower and eyewash facilities should be accessible.

MONITORING EXPOSURE

BIOLOGICAL:

Analysis of blood for trichloro acetic acid and trichloro ethanol has been correlated with exposure; urinary concentration of these metabolites may also correlate with routine constant exposure but not as a quantitative index of exposure.

PERSONAL/AREA:

Use NIOSH Analytical method number 1003 for halogenated hydrocarbons.

VI. PHYSICAL DATA

BOILING POINT @ 760 mm Hg: 87.0°C

FREEZING POINT: -86.4°C

VAPOR PRESSURE: 73 mm Hg @ 25°C

SPECIFIC GRAVITY (H₂O=1): 1.45

SOLUBILITY IN H₂O % BY WT: 0.11

VAPOR DENSITY (Air=1): 4.54

APPEARANCE AND ODOR: Clear, colorless liquid with a sweet odor

pH: NA

EVAPORATION RATE (BuAc=1): 0.30

% VOLATILES BY VOL.: 100

TRW-02620

0908-4002

OCCIDENTAL CHEMICAL
MSDS NUMBER: M1103
PRODUCT NAME: TRICHLOROETHYLENE VAPOR DEGREASING GRADE

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X. ADDITIONAL INFORMATION

OSHA Standard 29CFR 1910.1200 requires that information be provided employees regarding the hazards of chemicals by means of a hazard communication program including labeling, material safety data sheets, training and access to written records.

Note: For additional Non-Emergency health, safety, or environmental information, telephone (716) 286-3081.

For Emergencies: 24 HOUR EMERGENCY PHONE: (716) 278-7021

TRW-02621

0908-4003

WARNING LABEL INFORMATION

SIGNAL WORD: DANGER!

STATEMENT OF HAZARDS:

VOLATILE SOLVENT
PROLONGED BREATHING OF VAPOR CAN CAUSE DIZZINESS, LOSS OF
CONSCIOUSNESS, LIVER AND KIDNEY DAMAGE, AND MAY RESULT IN DEATH.
CAUSES IRRITATION OF THE EYES, SKIN, AND RESPIRATORY TRACT.
MAY BE FATAL IF SWALLOWED.

PRECAUTIONARY STATEMENTS:

Do not get in eyes, on skin, on clothing.
Do not take internally.
Use only with adequate ventilation to maintain vapor exposure level
below TLV.
Employ respiratory protection when exposure to vapor is possible.
When handling, wear chemical splash goggles, protective clothing
and solvent-resistant gloves.
Wash thoroughly after handling.
Never enter a pit or tank without observing safety procedures never
alone, always with a life line and always with a positive supply
of fresh air.
Avoid contact with flames, hot glowing surfaces, or alkali metals
to prevent decomposition resulting in toxic and irritating
vapors.
Keep container tightly closed.
Store in cool, ventilated place.
See Material Safety Data Sheet for more detailed information
regarding safe handling.

FIRST AID:

IN CASE OF CONTACT:

FOR EYES:

Immediately flush with plenty of water for at least 15 minutes,
holding eyelids apart to ensure flushing of the entire eye
surface. SEEK MEDICAL ATTENTION IMMEDIATELY.

SKIN:

Wash contaminated areas with plenty of soap and water. A
soothing ointment may be applied to irritated skin after thorough
cleansing. Remove contaminated clothing and footwear and wash
clothing before reuse. Discard footwear which cannot be
decontaminated. SEEK MEDICAL ATTENTION.

INHALATION:

Remove to fresh air. If breathing has stopped give
mouth-to-mouth resuscitation. If breathing is difficult, have
trained person administer oxygen. GET IMMEDIATE MEDICAL
ATTENTION.

IF SWALLOWED:

Immediate Treatment: DO NOT INDUCE VOMITING. If more than
trace quantities have been swallowed and the patient is
conscious, wash out mouth with water and give 200-300 ml (half a
pint) of warm water to drink. Obtain immediate medical attention
on site or transport to hospital.

NOTES TO PHYSICIAN:

Caution: Epinephrine or other stimulant may cause ventricular
arrhythmia due to potentiation of endogenous epinephrine. Ethyl
Alcohol markedly augments the health effects of
trichloroethylene.

TRW-02622

0908-4004

OCCIDENTAL CHEMICAL
MSDS NUMBER: M1103
PRODUCT NAME: TRICHLOROETHYLENE VAPOR DEGREASING GRADE

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WARNING LABEL INFORMATION (Continued)

IN CASE OF:

SPILL OR LEAK:

Leaks should be stopped. Spills should be contained and cleaned up immediately. Large spills should be removed by vacuum truck. Smaller spills may be soaked up with absorbent material which should be placed in closed containers, labeled, and stored in a safe place out of doors to await proper disposal. Spilled material should be disposed of in accordance with federal, state and local regulations. Persons performing this work should wear adequate personal protective equipment and clothing.

FIRE:

Use carbon dioxide, dry chemicals, foam or water fog. Pressure-demand, self-contained breathing apparatus should be provided for fire fighters.

HANDLING AND STORAGE:

Store containers in a cool, dry, well ventilated area.

Package, store, transport and dispose of all waste material and any contaminated equipment in accordance with all applicable federal, state, and local health and environmental regulations. Shipments of waste materials are subject to regulations. Shipments of waste materials are subject to manifesting requirements per applicable regulations.

HMIS RATING SYSTEM: HEALTH 3* FLAMMABILITY 1 REACTIVITY 0

FOR INDUSTRIAL USE ONLY

LABEL 111687M1103

TRW-02623

0908-4005

Copy of Record

U.S. DEPARTMENT OF LABOR
Occupational Safety and Health Administration

Form Approved
OMB No. 44-R1387

MATERIAL SAFETY DATA SHEET

Required under USDL Safety and Health Regulations for Ship Repairing,
Shipbuilding, and Shipbreaking (29 CFR 1915, 1916, 1917)

SECTION I

| | | |
|---|---------|--|
| MANUFACTURER'S NAME GENERAL CHEMICAL CORP | | EMERGENCY TELEPHONE NO. (617)-872-5000 |
| ADDRESS (Number, Street, City, State, and ZIP Code) 33-138 LELAND STREET FRAMINGHAM, MA 01701 | | |
| CHEMICAL NAME AND SYNONYMS TRI STABILIZER COMPOUND | | TRADE NAME AND SYNONYMS |
| CHEMICAL FAMILY | FORMULA | |

SECTION II - HAZARDOUS INGREDIENTS

| PAINTS, PRESERVATIVES, & SOLVENTS | % | TLV (Units) | ALLOYS AND METALLIC COATINGS | % | TLV (Units) |
|---|----|-------------|--|---|-------------|
| PIGMENTS | | | BASE METAL | | |
| CATALYST | | | ALLOYS | | |
| VEHICLE | | | METALLIC COATINGS | | |
| SOLVENTS TRICHLOROETHYLENE | 50 | 50 | FILLER METAL PLUS COATING OR CORE FLUX | | |
| ADDITIVES ISOPROPYL AMINE | 25 | 5 | OTHERS | | |
| OTHERS PROPYLENE OXIDE | 25 | 10 | | | |
| HAZARDOUS MIXTURES OF OTHER LIQUIDS, SOLIDS, OR GASES | | | | % | TLV (Units) |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |

SECTION III - PHYSICAL DATA

| | | | |
|-------------------------|---------------------|---------------------------------------|-------|
| BOILING POINT (°F.) | 135°F | SPECIFIC GRAVITY (H ₂ O=1) | 1.290 |
| VAPOR PRESSURE (mm Hg.) | | PERCENT, VOLATILE BY VOLUME (%) | 100% |
| VAPOR DENSITY (AIR=1) | | EVAPORATION RATE (_____=1) | |
| SOLUBILITY IN WATER | SLIGHT | | |
| APPEARANCE AND ODOR | STRONG AMMONIA ODOR | | |

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

| | | | | |
|------------------------------------|---------------------------------|------------------|-----|-----|
| FLASH POINT (Method used) | 105°F | FLAMMABLE LIMITS | Lel | Uel |
| EXTINGUISHING MEDIA | CO ₂ OR DRY CHEMICAL | | | |
| SPECIAL FIRE FIGHTING PROCEDURES | | | | |
| UNUSUAL FIRE AND EXPLOSION HAZARDS | | | | |

| SECTION V - HEALTH HAZARD DATA | |
|--|--------|
| THRESHOLD LIMIT VALUE | PPM 25 |
| EFFECTS OF OVEREXPOSURE Light-headedness, giddiness, shortness of breath, possible narcosis, possible cardiac arrhythmias at high concentrations. | |
| EMERGENCY AND FIRST AID PROCEDURES Inhalation: Remove to fresh air, call a physician. Do not give epinephrine or simialar drums. | |
| Skin or Eye Contact: Flush with water. May cause burns. | |

| SECTION VI - REACTIVITY DATA | | | |
|--|----------------|---|--|
| STABILITY | UNSTABLE | | CONDITIONS TO AVOID Open flames or high temperatures. |
| | STABLE | X | |
| INCOMPATABILITY (Materials to avoid) | | | |
| HAZARDOUS DECOMPOSITION PRODUCTS Hydrochloric and hydrofluoric acids--possible carbonyl halide. | | | |
| HAZARDOUS POLYMERIZATION | MAY OCCUR | | CONDITIONS TO AVOID |
| | WILL NOT OCCUR | X | |

| SECTION VII - SPILL OR LEAK PROCEDURES | |
|--|--|
| STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED Ventilate area--especially low places where heavy vapors might collect. Remove open flames. | |
| WASTE DISPOSAL METHOD Reclaim by distillation | |

| SECTION VIII - SPECIAL PROTECTION INFORMATION | | |
|---|--|---------|
| RESPIRATORY PROTECTION (Specify type) Use air mask in high concentrations. | | |
| VENTILATION | LOCAL EXHAUST When large amounts are released | SPECIAL |
| | MECHANICAL (General) Especially in low places | OTHER |
| PROTECTIVE GLOVES When handling liquid | EYE PROTECTION When handling liquid | |
| OTHER PROTECTIVE EQUIPMENT | | |

| SECTION IX - SPECIAL PRECAUTIONS | |
|---|--|
| PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING Store containers in a clean, dry area. Do not heat above 90°F. | |
| OTHER PRECAUTIONS | |

Material Safety Data Sheet

~~Tri-Stabilizer-Concentrate~~

7115

QUICK IDENTIFIER
Common Name: (used on label and list)

May be used to comply with OSHA's Hazard Communication Standard,
29CFR 1910.1200. Standard must be consulted for specific requirements.

SECTION 1 -

Manufacturer's Name ~~General Chemical Corp.~~

Address 133-138 Le land Street

City, State, and ZIP
Framingham, MA 01701

Emergency Telephone No. ~~(508) 872-5000~~

Other Information Calls

Signature of Person Responsible for Preparation (Optional)

Date Prepared

SECTION 2 - HAZARDOUS INGREDIENTS/IDENTITY

| Hazardous Component(s) (chemical & common name(s)) | OSHA PEL | ACGIH TLV | Other Exposure Limits | % (optional) | CAS NO. |
|--|----------|-----------|-----------------------|--------------|---------|
| Trichloroethylene | | 100PPM | | 50 | 79-01-6 |
| Monoisopropylamine | | 5PPM | | 25 | 75-31-0 |
| Propylene Oxide | | 100PPM | | 25 | 75-56-9 |

SECTION 3 - PHYSICAL & CHEMICAL CHARACTERISTICS

| | | | | | |
|---------------------|-------------------------|---------------------------------------|-----|------------------------|---------|
| Boiling Point | 110°F | Specific Gravity (H ₂ O=1) | 1.2 | Vapor Pressure (mm Hg) | 120mmHg |
| | Vapor Density (Air = 1) | 3.5 | | | |
| Solubility in Water | | Reactivity in Water | | | |
| Appearance and Odor | Water White, Clear | Melting Point | | | |

SECTION 4 - FIRE & EXPLOSION DATA

| | | | | | | | |
|----------------------------------|----------|--------------------|----------------|-------------------------------------|-----------|-----------|--------|
| Flash Point | 60°F. C. | Method Used | Tag closed cup | Flammable Limits in Air % by Volume | LEL Lower | UEL Upper | 5%-19% |
| Auto-Ignition Temperature | | Extinguisher Media | Alcohol Foam | | | | |
| Special Fire Fighting Procedures | | | | | | | |

Unusual Fire and Explosion Hazards none

TRW-02626

SECTION 5- PHYSICAL HAZARDS (REACTIVITY DATA)

Stability Unstable ☐ Conditions
 Stable ☒ to Avoid Heat, open fire or flames

Incompatibility
(Materials to Avoid) Strong Acids

Hazardous
Decomposition Products Hydrogen , Chlorine and other toxic vapors

Hazardous May Occur ☐ Conditions
Polymerization Will Not Occur ☒ to Avoid

SECTION 6 - HEALTH HAZARDS

1. Acute

2. Chronic

Signs and
Symptoms of Exposure Vapors will be irritating and may also cause nausea and vomiting. Contact
of liquid with eyes causes severe injury. Wet clothing may cause burns.

Medical Conditions Generally
Aggravated by Exposure

Chemical Listed as Carcinogen
or Potential Carcinogen

National Toxicology Yes ☐
Program No ☒

I.A.R.C. Yes ☐
Monographs No ☒

OSHA Yes ☐
No ☒

Emergency and
First Aid Procedures If inhaled, remove to fresh air. Give oxygen if breathing is difficult. Call
a physician immediately. Flush eye contact with plenty of water for at least 15 minutes
and then get medical care. Flush skin with water. Remove contaminated clothing.

ROUTES
OF
ENTRY

1. Inhalation

Remove to fresh air. Give oxygen if breathing is difficult. Call physician.

2. Eyes

Flush with plenty of water for at least 15 minutes then get medical care.

3. Skin

Flush with plenty of water. Remove contaminated clothing.

4. Ingestion

SECTION 7 - SPECIAL PRECAUTIONS AND SPILL/LEAK PROCEDURES

Precautions to be Taken
in Handling and Storage Store in a Cool, Dry place designed for flammable liquids.

Other
Precautions

Steps to be Taken in Case
Material is Released or Spilled Eliminate sources of ignition. Wear protective clothing and
self contained breathing apparatus. Collect in a waste container.

Waste Disposal
Methods (Consult federal, state, and local regulations) Secure Land Fill

SECTION 8 - SPECIAL PROTECTION INFORMATION/CONTROL MEASURES

Respiratory Protection
(Specify Type) Chemical Vapor Mask or self contained breathing apparatus

Ventilation Local Mechanical Special Other
Exhaust (General)

Protective Vinyl, Rubber Eye Splash Goggles
Gloves Protection

Other Protective
Clothing or Equipment

Work/Hygienic Practices

TRW-02627

IMPORTANT

Do not leave any blank spaces. If required information is unavailable, unknown, or does not apply, so indicate.

CU-F1R Printed by Labelmaster, Division of American Labelmark Company, Inc. Chicago, IL 60646-6719 1-800-621-5808 • (32)

0908-4009

J.T. BAKER INC. 222 RED SCHOOL LANE, PHILLIPSBURG, NJ 08865
MATERIAL SAFETY DATA SHEET
24-HOUR EMERGENCY TELEPHONE -- (201) 859-2151
CHEMTREC # (800) 424-9300 -- NATIONAL RESPONSE CENTER # (800) 424-8802

100 K03
EFFECTIVE: 05/01/89

1,1,2-TRICHLORO-1,2,2-TRIFLUOROETHANE

PAGE: 1
ISSUED: 05/17/89

J.T. BAKER INC., 222 RED SCHOOL LANE, PHILLIPSBURG, NJ 08865

SECTION I - PRODUCT IDENTIFICATION

PRODUCT NAME: 1,1,2-TRICHLORO-1,2,2-TRIFLUOROETHANE
COMMON SYNONYMS: FREON 113; FLUOROCARBON 113; 1,1,2-TRICHLOROTRIFLUOROETHANE
CHEMICAL FAMILY: CHLORINATED HYDROCARBONS
FORMULA: Cl2FCCF2Cl
FORMULA WT.: 187.36
CAS NO.: 76-13-1
NIOSH/RTCS NO.: KJ4000000
PRODUCT USE: LABORATORY REAGENT
PRODUCT CODES: 9053, 9343, 9445, W591, 9337

PRECAUTIONARY LABELING

BAKER SAF-T-DATA* SYSTEM

| | | | |
|--------------|---|---|----------|
| HEALTH | - | 2 | MODERATE |
| FLAMMABILITY | - | 1 | SLIGHT |
| REACTIVITY | - | 0 | NONE |
| CONTACT | - | 2 | MODERATE |

LABORATORY PROTECTIVE EQUIPMENT

GOGGLES; LAB COAT; VENT HOOD; PROPER GLOVES

U.S. PRECAUTIONARY LABELING

WARNING

CAUSES IRRITATION. HARMFUL IF INHALED.
AVOID CONTACT WITH EYES, SKIN, CLOTHING. KEEP IN TIGHTLY CLOSED CONTAINER.
WASH THOROUGHLY AFTER HANDLING.

INTERNATIONAL LABELING

AVOID CONTACT WITH EYES. AFTER CONTACT WITH SKIN, WASH IMMEDIATELY WITH
PLENTY OF WATER. KEEP CONTAINER TIGHTLY CLOSED.

SAF-T-DATA* STORAGE COLOR CODE: ORANGE (GENERAL STORAGE)

CONTINUED ON PAGE: 2

0908-4010

TRW-02628

100 K03
EFFECTIVE: 05/01/89

1,1,2-TRICHLORO-1,2,2-TRIFLUOROETHANE

PAGE: 2
ISSUED: 05/17/89

SECTION II - COMPONENTS

| COMPONENT | CAS NO. | WEIGHT % | OSHA/PEL | ACGIH/TLV |
|--------------------------|---------|----------|----------|-----------|
| TRICHLOROTRIFLUOROETHANE | 75-13-1 | 99-100 | 1000 PPM | 1000 PPM |

SECTION III - PHYSICAL DATA

BOILING POINT: 48 C (118 F)
(AT 760 MM HG) VAPOR PRESSURE (MMHG): 285
(20 C)

MELTING POINT: -35 C (-31 F)
(AT 760 MM HG) VAPOR DENSITY (AIR=1): 6.5

SPECIFIC GRAVITY: N/A
(H2O=1) EVAPORATION RATE: N/A

SOLUBILITY(H2O): NEGLIGIBLE (<0.1%)
% VOLATILES BY VOLUME: 100
(21 C)

PH: N/A

ODOR THRESHOLD (P.P.M.): N/A PHYSICAL STATE: LIQUID

COEFFICIENT WATER/OIL DISTRIBUTION: N/A

APPEARANCE & ODOR: CLEAR, COLORLESS LIQUID. FAINT ETHER-LIKE ODOR.

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

FLASH POINT (CLOSED CUP): N/A

AUTOIGNITION TEMPERATURE: N/A

FLAMMABLE LIMITS: UPPER - N/A LOWER - N/A

FIRE EXTINGUISHING MEDIA

USE EXTINGUISHING MEDIA APPROPRIATE FOR SURROUNDING FIRE.

SPECIAL FIRE-FIGHTING PROCEDURES

FIREFIGHTERS SHOULD WEAR PROPER PROTECTIVE EQUIPMENT AND SELF-CONTAINED
BREATHING APPARATUS WITH FULL FACEPIECE OPERATED IN POSITIVE PRESSURE
MODE.

CONTINUED ON PAGE: 3

TRW-02629

0908-4011

J.F. BAKER INC. 222 RED SCHOOL LANE, PHILLIPSBURG, NJ 08865
MATERIAL SAFETY DATA SHEET
24-HOUR EMERGENCY TELEPHONE -- (201) 959-2151
CHEMTREC # (800) 424-9300 -- NATIONAL RESPONSE CENTER # (800) 424-8802

100 <03 1,1,2-TRICHLORO-1,2,2-TRIFLUOROETHANE
EFFECTIVE: 05/01/89

PAGE: 3
ISSUED: 05/17/89

=====

SECTION IV - FIRE AND EXPLOSION HAZARD DATA (CONTINUED)

=====

UNUSUAL FIRE & EXPLOSION HAZARDS
NONE IDENTIFIED.

TOXIC GASES PRODUCED
HALOGEN ACIDS, CARBON MONOXIDE, CARBON DIOXIDE, PHOSGENE, HALOGENS

EXPLOSION DATA-SENSITIVITY TO MECHANICAL IMPACT
NONE IDENTIFIED.

EXPLOSION DATA-SENSITIVITY TO STATIC DISCHARGE
NONE IDENTIFIED.

=====

SECTION V - HEALTH HAZARD DATA

=====

THRESHOLD LIMIT VALUE (TLV/TWA): 7600 MG/M3 (1000 PPM)

SHORT-TERM EXPOSURE LIMIT (STEL): 9500 MG/M3 (1250 PPM)

PERMISSIBLE EXPOSURE LIMIT (PEL): 7600 MG/M3 (1000 PPM)

TOXICITY OF COMPONENTS

ORAL RAT LD50 FOR TRICHLOROTRIFLUOROETHANE 43 G/KG
CARCINOGENICITY: NTP: NO IARC: NO Z LIST: NO OSHA REG: NO

CARCINOGENICITY
NONE IDENTIFIED.

REPRODUCTIVE EFFECTS
NONE IDENTIFIED.

EFFECTS OF OVEREXPOSURE

INHALATION: HEADACHE, NAUSEA, VOMITING, DIZZINESS, DROWSINESS,
IRRITATION OF UPPER RESPIRATORY TRACT, UNCONSCIOUSNESS,
MAY CAUSE NARCOSIS

SKIN CONTACT: DERMATITIS

CONTINUED ON PAGE: 4

0908-4012

TRW-02630

J.T. JAKER INC. 222 RED SCHOOL LANE, PHILLIPSBURG, NJ 08865
M A T E R I A L S A F E T Y D A T A S H E E T
24-HOUR EMERGENCY TELEPHONE -- (201) 859-2151
CHEMTREC # (800) 424-9300 -- NATIONAL RESPONSE CENTER # (800) 424-8902

100 <03
EFFECTIVE: 05/01/89

1,1,2-TRICHLORO-1,2,2-TRIFLUOROETHANE

PAGE: 4
ISSUED: 05/17/89

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SECTION V - HEALTH HAZARD DATA (CONTINUED)

=====

EYE CONTACT: IRRITATION

SKIN ABSORPTION: NONE IDENTIFIED

INGESTION: GASTROINTESTINAL IRRITATION

CHRONIC EFFECTS: NONE IDENTIFIED

TARGET ORGANS
SKIN, HEART

MEDICAL CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE
NONE IDENTIFIED

PRIMARY ROUTES OF ENTRY
INHALATION, INGESTION, EYE CONTACT, SKIN CONTACT

EMERGENCY AND FIRST AID PROCEDURES

INGESTION: CALL A PHYSICIAN. IF SWALLOWED, DO NOT INDUCE VOMITING.

INHALATION: IF INHALED, REMOVE TO FRESH AIR. IF NOT BREATHING, GIVE ARTIFICIAL RESPIRATION. IF BREATHING IS DIFFICULT, GIVE OXYGEN.

SKIN CONTACT: IN CASE OF CONTACT, FLUSH SKIN WITH WATER.

EYE CONTACT: IN CASE OF EYE CONTACT, IMMEDIATELY FLUSH WITH PLENTY OF WATER FOR AT LEAST 15 MINUTES.

SARA/TITLE III HAZARD CATEGORIES AND LISTS

ACUTE: YES CHRONIC: YES FLAMMABILITY: NO PRESSURE: NO REACTIVITY: NO

EXTREMELY HAZARDOUS SUBSTANCE: NO

CERCLA HAZARDOUS SUBSTANCE: NO

TOXIC CHEMICALS: YES CONTAINS CHLORINATED FLUOROCARBON (FREON
113)
CO2

GENERIC CLASS:

TSCA INVENTORY: YES

CONTINUED ON PAGE: 5

TRW-02631

0908-4013

100 <03
EFFECTIVE: 05/01/89

1,1,2-TRICHLORO-1,2,2-TRIFLUOROETHANE

PAGE: 5
ISSUED: 05/17/89

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SECTION VI - REACTIVITY DATA

=====

STABILITY: STABLE HAZARDOUS POLYMERIZATION: WILL NOT OCCUR

CONDITIONS TO AVOID: HEAT, FLAME, OTHER SOURCES OF IGNITION

INCOMPATIBLES: ALKALI METALS, CHEMICALLY ACTIVE METALS, ZINC,
ALUMINUM, MAGNESIUM

DECOMPOSITION PRODUCTS: HALOGEN ACIDS, CARBON MONOXIDE, CARBON DIOXIDE,
PHOSGENE, HALOGENS

=====

SECTION VII - SPILL & DISPOSAL PROCEDURES

=====

STEPS TO BE TAKEN IN THE EVENT OF A SPILL OR DISCHARGE

WEAR SELF-CONTAINED BREATHING APPARATUS AND FULL PROTECTIVE CLOTHING. STOP
LEAK IF YOU CAN DO SO WITHOUT RISK. USE WATER SPRAY TO REDUCE VAPORS.
TAKE UP WITH SAND OR OTHER NON-COMBUSTIBLE ABSORBENT MATERIAL AND PLACE
INTO CONTAINER FOR LATER DISPOSAL. FLUSH SPILL AREA WITH WATER.

DISPOSAL PROCEDURE

DISPOSE IN ACCORDANCE WITH ALL APPLICABLE FEDERAL, STATE, AND LOCAL
ENVIRONMENTAL REGULATIONS.

=====

SECTION VIII - INDUSTRIAL PROTECTIVE EQUIPMENT

=====

VENTILATION: USE GENERAL OR LOCAL EXHAUST VENTILATION TO MEET TLV
REQUIREMENTS.

RESPIRATORY PROTECTION: RESPIRATORY PROTECTION REQUIRED IF AIRBORNE
CONCENTRATION EXCEEDS TLV. AT CONCENTRATIONS ABOVE
1000 PPM, A SELF-CONTAINED BREATHING APPARATUS IS
ADVISED.

EYE/SKIN PROTECTION: SAFETY GUGGLES, UNIFORM, APRON, POLYVINYL ALCOHOL
GLOVES ARE RECOMMENDED.

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TRW-02632

J.T. BAKER INC. 222 RED SCHOOL LANE, PHILLIPSBURG, NJ 08865
M A T E R I A L S A F E T Y D A T A S H E E T
24-HOUR EMERGENCY TELEPHONE -- (201) 259-2151
CHEMTREC # (800) 424-9300 -- NATIONAL RESPONSE CENTER # (800) 424-8302

100 K03
EFFECTIVE: 05/01/89

1,1,2-TRICHLORO-1,2,2-TRIFLUOROETHANE

PAGE: 6
ISSUED: 05/17/89

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SECTION IX - STORAGE AND HANDLING PRECAUTIONS

=====

SAF-T-DATA* STORAGE COLOR CODE: ORANGE (GENERAL STORAGE)

STORAGE REQUIREMENTS

KEEP CONTAINER TIGHTLY CLOSED. SUITABLE FOR ANY GENERAL CHEMICAL STORAGE AREA. STORE BELOW 45 C.

=====

SECTION X - TRANSPORTATION DATA AND ADDITIONAL INFORMATION

=====

DOMESTIC (D.O.T.)

PROPER SHIPPING NAME: CHEMICALS, N.O.S. (NON-REGULATED)

INTERNATIONAL (I.M.O.)

PROPER SHIPPING NAME: CHEMICALS, N.O.S. (NON-REGULATED)
MARINE POLLUTANTS: NO

AIR (I.C.A.O.)

PROPER SHIPPING NAME: CHEMICALS, N.O.S. (NON-REGULATED)

U.S. CUSTOMS HARMONIZATION NUMBER: 29034050201

EPA/TSCA EXPORT NOTIFICATION
YES

=====

N/A = NOT APPLICABLE OR NOT AVAILABLE
N/E = NOT ESTABLISHED

THE INFORMATION IN THIS MATERIAL SAFETY DATA SHEET MEETS THE REQUIREMENTS OF THE UNITED STATES OCCUPATIONAL SAFETY AND HEALTH ACT AND REGULATIONS PROMULGATED THEREUNDER (29 CFR 1910.1200 ET. SEQ.) AND THE CANADIAN WORKPLACE HAZARDOUS MATERIALS INFORMATION SYSTEM. THIS DOCUMENT IS INTENDED ONLY AS A GUIDE TO THE APPROPRIATE PRECAUTIONARY HANDLING OF THE MATERIAL BY A PERSON TRAINED IN, OR SUPERVISED BY A PERSON TRAINED IN, CHEMICAL HANDLING. THE USER IS RESPONSIBLE FOR DETERMINING THE PRECAUTIONS AND DANGERS OF THIS CHEMICAL FOR HIS OR HER PARTICULAR APPLICATION. DEPENDING ON USAGE, PROTECTIVE CLOTHING INCLUDING EYE AND FACE GUARDS AND RESPIRATORS MUST BE USED TO AVOID CONTACT WITH MATERIAL OR BREATHING CHEMICAL VAPORS/FUMES.

CONTINUED ON PAGE: 7

TRW-02633

0908-4015

J.T. BAKER INC. 222 RED SCHOOL LANE, PHILLIPSBURG, NJ 08865
MATERIAL SAFETY DATA SHEET
24-HOUR EMERGENCY TELEPHONE -- (201) 859-2151
CHEMTREC # (800) 424-9300 -- NATIONAL RESPONSE CENTER # (800) 424-8802

100 K03 1,1,2-TRICHLORO-1,2,2-TRIFLUOROETHANE
EFFECTIVE: 05/01/89

PAGE: 7
ISSUED: 05/17/89

=====

EXPOSURE TO THIS PRODUCT MAY HAVE SERIOUS ADVERSE HEALTH EFFECTS. THIS CHEMICAL MAY INTERACT WITH OTHER SUBSTANCES. SINCE THE POTENTIAL USES ARE SO VARIED, BAKER CANNOT WARN OF ALL OF THE POTENTIAL DANGERS OF USE OR INTERACTION WITH OTHER CHEMICALS OR MATERIALS. BAKER WARRANTS THAT THE CHEMICAL MEETS THE SPECIFICATIONS SET FORTH ON THE LABEL.

BAKER DISCLAIMS ANY OTHER WARRANTIES, EXPRESSED OR IMPLIED WITH REGARD TO THE PRODUCT SUPPLIED HEREUNDER, ITS MERCHANTABILITY OR ITS FITNESS FOR A PARTICULAR PURPOSE.

THE USER SHOULD RECOGNIZE THAT THIS PRODUCT CAN CAUSE SEVERE INJURY AND EVEN DEATH, ESPECIALLY IF IMPROPERLY HANDLED OR THE KNOWN DANGERS OF USE ARE NOT HEEDED. READ ALL PRECAUTIONARY INFORMATION. AS NEW DOCUMENTED GENERAL SAFETY INFORMATION BECOMES AVAILABLE, BAKER WILL PERIODICALLY REVISE THIS MATERIAL SAFETY DATA SHEET. IF YOU HAVE ANY QUESTIONS, PLEASE CALL CUSTOMER SERVICE (1-800-JTBAKER) FOR ASSISTANCE.

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* TRADEMARKS OF J.T. BAKER INC.

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APPROVED BY QUALITY ASSURANCE DEPARTMENT.

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TRW-02634

0908-4016

old Sheet

Form Approved
Budget Bureau No. 44-R1387
Approval Expires April 30, 1971

APPENDIX D

Form No. LSH-ODS-4
May 1969

U.S. DEPARTMENT OF LABOR

WORKPLACE STANDARDS ADMINISTRATION
Bureau of Labor Standards

MATERIAL SAFETY DATA SHEET

| | | |
|--|---------------------------|---|
| SECTION I | | 1-800-243-6774 |
| MANUFACTURER'S NAME | PPD Industries, Inc. | EMERGENCY TELEPHONE NO. (214) 662-1200 |
| ADDRESS (Number, Street, City, State, and ZIP Code) No. 1 Gateway Center, Pittsburgh, Pa. 15222 | | |
| CHEMICAL NAME AND SYNONYMS | TRADE NAME AND SYNONYMS | |
| 1,1,1 Trichloroethane, methyl chloroform | | |
| CHEMICAL FAMILY | Chlorinated, Hydrocarbons | FORMULA CH ₃ CCl ₃ |

| SECTION III PHYSICAL DATA | | | | | |
|---|-----|----------------|---|---|----------------|
| PAINTS, PRESERVATIVES, & SOLVENTS | % | TLV (Units) | ALLOYS AND METALLIC COATINGS | % | TLV (Units) |
| PIGMENTS | | | BASE METAL | | |
| CATALYST | | | ALLOYS | | |
| VEHICLE | | | METALLIC COATINGS | | |
| SOLVENTS | 100 | 350 | FILLER METAL PLUS COATING OR CORE FLUX | | |
| ADDITIVES | | | OTHERS | | |
| OTHERS | | | | | |
| HAZARDOUS MIXTURES OF OTHER LIQUIDS, SOLIDS, OR GASES | | | | % | TLV (Units) |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |

| SECTION II HAZARDOUS | | | |
|-------------------------|-------------------------------------|---------------------------------------|------|
| BOILING POINT (°F.) | 165.4 | SPECIFIC GRAVITY (H ₂ O=1) | 1.31 |
| VAPOR PRESSURE (mm Hg.) | 120 | PERCENT VOLATILE BY VOLUME (%) | 100 |
| VAPOR DENSITY (AIR=1) | 4.54 | EVAPORATION RATE (=1) | 0.35 |
| SOLUBILITY IN WATER | Negligible | | |
| APPEARANCE AND ODOR | Colorless appearance, ethereal odor | | |

| SECTION IV FIRE AND EXPLOSION HAZARD DATA | | | | | |
|--|----------------------------|------------------|--|-----|-----|
| FLASH POINT (Method used) | None (Tag, open or closed) | FLAMMABLE LIMITS | <table border="1"> <tr> <td>LeI</td> <td>UeI</td> </tr> </table> | LeI | UeI |
| LeI | UeI | | | | |
| EXTINGUISHING MEDIA | | | | | |
| SPECIAL FIRE FIGHTING PROCEDURES | | | | | |
| UNUSUAL FIRE AND EXPLOSION HAZARDS Vapors can be ignited only by high intensity source of ignition. Combustion forms HCl and possible traces of phosgene. | | | | | |

SECTION V HEALTH HAZARD DATA

THRESHOLD LIMIT VALUE 350 ppm

EFFECTS OF OVEREXPOSURE Loss of co-ordination and equilibrium to acutal unconsciousness, and even death, in unventilated areas (such as tanks).

EMERGENCY AND FIRST AID PROCEDURES
Move to fresh air, use artificial respiration if breathing has stopped.
Administer oxygen after breathing has been restored. (Never administer adrenalin.)
Call physician (he should not administer adrenalin.)

SECTION VI REACTIVITY DATA

| | | | |
|--|----------------|---|---------------------|
| STABILITY | UNSTABLE | | CONDITIONS TO AVOID |
| | STABLE | X | |
| INCOMPATIBILITY (Materials to avoid) <u>Avoid mixing with caustic soda and caustic potash.</u> | | | |
| HAZARDOUS DECOMPOSITION PRODUCTS <u>HCl and possible traces of phosgene.</u> | | | |
| HAZARDOUS POLYMERIZATION | MAY OCCUR | | CONDITIONS TO AVOID |
| | WILL NOT OCCUR | X | |

SECTION VII SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED Adequate ventilation must be provide.

Workmen should be provided with fresh air mask or sent to fresh air.

WASTE DISPOSAL METHOD Forced ventilation or evaporation.

SECTION VIII SPECIAL PROTECTION INFORMATION

RESPIRATORY PROTECTION (Specify type) Fresh air masks

| | | | |
|----------------------------|--------------------------|-----------------------------------|---------------------------|
| VENTILATION | LOCAL EXHAUST | <u>Sufficient to maintain TLV</u> | SPECIAL |
| | MECHANICAL (General) | | OTHER |
| PROTECTIVE GLOVES | <u>Neoprene or Viton</u> | | EYE PROTECTION |
| OTHER PROTECTIVE EQUIPMENT | <u>Neoprene apron</u> | | <u>Glasses or goggles</u> |

SECTION IX SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING

OTHER PRECAUTIONS

MAR 17 1992



PPG INDUSTRIES, INC.

ONE PPG PLACE

PITTSBURGH, PA 15272

* * * TRI-ETHANE(R) 377

MSDS NUMBER: 0278
DATE: 08/09/89
EDITION: 004
TRADE NAME: TRI-ETHANE(R) 377
CHEMICAL NAME/SYNONYMS: 1,1,1-TRICHLOROETHANE, METHYLCHLOROFORM
CHEMICAL FAMILY: HALOGENATED HYDROCARBONS
FORMULA: CH₃CCl₃ CAS NUMBER: 000071 55 6
U.S. DOT SHIPPING NAME: 1,1,1-TRICHLOROETHANE
U.S. DOT HAZARD CLASS: ORM-A
SUBSIDIARY RISK: N/A
I.D. NUMBER: UN2831
REPORTABLE QUANTITY: 1000 LBS/454 KG
ONLY REGULATED WHEN SHIPPED IN BULK OR BY AIR.
* STABILIZED FOR VAPOR DEGREASING AND GENERAL SOLVENT USE.

SECTION 1 * PHYSICAL DATA

BOILING POINT @ 760 MM HG: 72 - 88 C
VAPOR DENSITY (AIR=1): 4.54
SPECIFIC GRAVITY (H₂O=1): 1.300-1.320 @ 25/25 C
PH OF SOLUTIONS: 6.0 TO 7.5
FREEZING/MELTING POINT: -45 C
SOLUBILITY (WEIGHT % IN WATER): NEGLIGIBLE
BULK DENSITY: 10.8-10.97 #/GAL @ 25 C
VOLUME % VOLATILE: 100
VAPOR PRESSURE: 135 MM HG @ 25 C
EVAPORATION RATE: (ETHYL ETHER=1): 0.35
HEAT OF SOLUTION: N/A
APPEARANCE AND ODOR:
CLEAR, COLORLESS LIQUID WITH ETHER-LIKE ODOR.

SECTION 2 * INGREDIENTS

| MATERIAL | PERCENT |
|---|---------|
| 1,1,1-TRICHLOROETHANE (STABILIZED) | > 95 |
| GLYCOL METHYLENE ETHER (CAS #646-06-0), SEC | BALANCE |
| BUTANOL <2% (CAS #78-92-2), OTHER STABILIZERS | |

* * * 24-HOUR EMERGENCY ASSISTANCE: (304) 843-1300 * * *



PPG INDUSTRIES, INC.

ONE PPG PLACE

PITTSBURGH, PA 15272

* * TRI-ETHANE(R) 377

08/09/89 PAGE 2

SECTION 3 * FIRE/EXPLOSION HAZARD DATA**FLASH POINT (METHOD USED):**

NONE

FLAMMABLE LIMITS IN AIR (% BY VOLUME)

LEL: 7%

UEL: 15%

EXTINGUISHING MEDIA:

WATER, DRY CHEMICALS OR CARBON DIOXIDE

SPECIAL FIRE FIGHTING PROCEDURES:

FIRE FIGHTERS SHOULD WEAR NIOSH/MSHA APPROVED PRESSURE DEMAND, SELF-CONTAINED BREATHING APPARATUS FOR POSSIBLE EXPOSURE TO HYDROGEN CHLORIDE AND POSSIBLE TRACES OF PHOSGENE.

UNUSUAL FIRE AND EXPLOSION HAZARDS:VAPORS CONCENTRATED IN A CONFINED OR POORLY VENTILATED AREA CAN BE IGNITED UPON CONTACT WITH A HIGH ENERGY SPARK, FLAME OR HIGH INTENSITY SOURCE OF HEAT. THIS CAN OCCUR AT CONCEN. RANGING BETWEEN 7-15% BY VOLUME. DECOMPOSITION OR BURNING WILL PRODUCE HYDROGEN CHLORIDE & POSSIBLE TRACES OF PHOSGENE.
-----**SECTION 4 * HEALTH HAZARD DATA****TOXICITY DATA:**

LC50 INHALATION: (RAT) 14,250 PPM/7 HOURS

LD50 DERMAL: (RABBIT) > 15 G/KG

SKIN/EYE IRRITATION: SEE SECTION 5

LD50 INGESTION: (RAT) 10-12 G/KG

FISH, LC50 (LETHAL CONCENTRATION): UNKNOWN

CLASSIFICATION: (POISON, IRRITANT, ETC.)

INHALATION: SLIGHTLY TOXIC

SKIN: NOT SIGNIFICANTLY TOXIC

SKIN/EYE: IRRITATING

INGESTION: NOT SIGNIFICANTLY TOXIC

AQUATIC: UNKNOWN

* * * 24-HOUR EMERGENCY ASSISTANCE: (304) 843-1300 * * *



PPG INDUSTRIES, INC.

ONE PPG PLACE

PITTSBURGH, PA 15272

* * TRI-ETHANE(R) 377

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SECTION 5 * EFFECTS OF OVEREXPOSURE

THIS SECTION COVERS EFFECTS OF OVEREXPOSURE FOR INHALATION, EYE/SKIN CONTACT, INGESTION AND OTHER TYPES OF OVEREXPOSURE INFORMATION IN THE ORDER OF THE MOST HAZARDOUS AND THE MOST LIKELY ROUTE OF OVEREXPOSURE.

IS CHEMICAL LISTED AS A CARCINOGEN OR POTENTIAL CARCINOGEN?

NTP - NO IARC - NO OSHA - NO

MEDICAL CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE:

NONE KNOWN.

PERMISSIBLE EXPOSURE LIMITS:

OSHA: 350 PPM, 8-HOUR TWA (TIME-WEIGHTED AVERAGE);
450 PPM, 15-MINUTE STEL (SHORT-TERM EXPOSURE LIMIT);
29 CFR 1910.1000, (REV. 3/1/89).

ACUTE:

INHALATION: TRI-ETHANE(R) IS PRIMARILY A CENTRAL NERVOUS SYSTEM DEPRESSANT. INHALATION CAN CAUSE IRRITATION OF THE RESPIRATORY SYSTEM, DIZZINESS, NAUSEA, LIGHTEADEDNESS, HEADACHE, LOSS OF COORDINATION AND EQUILIBRIUM, UNCONSCIOUSNESS, POSSIBLE CENTRAL NERVOUS SYSTEM DAMAGE AND EVEN DEATH IN CONFINED OR POORLY VENTILATED AREAS. FATALITIES FOLLOWING SEVERE ACUTE EXPOSURE TO VARIOUS CHLORINATED SOLVENTS HAVE BEEN ATTRIBUTED TO VENTRICULAR FIBRILLATION.

AEROSOL - PRELIMINARY RESULTS FROM STUDIES IN RATS INDICATE THAT THE ACUTE INHALATION TOXICITY OF "AEROSOLIZED" 1,1,1-TRICHLOROETHANE IS HIGHER THAN EXPECTED BASED ON THE REPORTED ACUTE INHALATION TOXICITY OF 1,1,1-TRICHLOROETHANE VAPOR. THE SIGNIFICANCE OF THESE FINDINGS TO HUMAN HEALTH IN PRODUCT USE SITUATIONS IS NOT CLEARLY UNDERSTOOD.

EYE/SKIN: LIQUID SPLASHED IN THE EYE CAN RESULT IN DISCOMFORT, PAIN AND IRRITATION. PROLONGED OR REPEATED CONTACT WITH LIQUID ON THE SKIN CAN CAUSE IRRITATION AND DERMATITIS. THE PROBLEM MAY BE ACCENTUATED BY LIQUID BECOMING TRAPPED AGAINST THE SKIN BY CONTAMINATED CLOTHING AND SHOES, AND SKIN ABSORPTION CAN OCCUR.

INGESTION: SWALLOWING OF THIS MATERIAL MAY RESULT IN IRRITATION OF THE MOUTH AND GI TRACT WITH OTHER EFFECTS AS LISTED ABOVE FOR INHALATION.

*** 24-HOUR EMERGENCY ASSISTANCE: (304) 843-1300 ***

TRW-02639



PPG INDUSTRIES, INC.

ONE PPG PLACE

PITTSBURGH, PA 15272

* * TRI-ETHANE(R) 377

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VOMITING AND SUBSEQUENT ASPIRATION INTO LUNGS MAY LEAD TO CHEMICAL PNEUMONIA AND PULMONARY EDEMA WHICH IS A POTENTIALLY FATAL CONDITION. LD50 INGESTION: (RABBIT, GUINEA PIG) 5.6 - 9.5 G/KG.

CHRONIC:

TRI-ETHANE(R) HAS BEEN EXTENSIVELY STUDIED FOR CANCER POTENTIAL. THERE IS NO DOCUMENTED EVIDENCE TO SUGGEST THAT TRI-ETHANE(R) CAUSES AN INCREASED CANCER INCIDENCE IN HUMANS OR ANIMALS. THE EPA'S SCIENCE ADVISORY BOARD CONCLUDED THAT THERE IS NO EVIDENCE TO SUGGEST CARCINOGENIC ACTIVITY FOR TRI-ETHANE(R).

REPRODUCTIVE:

IN DEVELOPMENTAL TOXICITY STUDIES, THERE WAS NO EVIDENCE FOR BIRTH DEFECTS IN RATS OR RABBITS AFTER INHALATION EXPOSURE TO PREGNANT ANIMALS. NO ADVERSE FINDING RELATIVE TO REPRODUCTION OR DEVELOPMENTAL TOXICITY WERE OBSERVED FOLLOWING DAILY SIX-HOUR EXPOSURES AT OR BELOW 3000 PPM IN RATS OR RABBITS.

*** EMERGENCY AND FIRST AID PROCEDURES****INHALATION:**

REMOVE TO FRESH AIR. IF NOT BREATHING, GIVE ARTIFICIAL RESPIRATION, PREFERABLY MOUTH-TO-MOUTH. IF BREATHING IS DIFFICULT, GIVE OXYGEN. CALL A PHYSICIAN.

EYE OR SKIN CONTACT:

FLUSH EYES AND SKIN WITH PLENTY OF WATER (SOAP AND WATER FOR SKIN) FOR AT LEAST 15 MINUTES, WHILE REMOVING CONTAMINATED CLOTHING AND SHOES. IF IRRITATION OCCURS, CONSULT A PHYSICIAN. THOROUGHLY CLEAN CONTAMINATED CLOTHING AND SHOES BEFORE REUSE OR DISCARD.

INGESTION:

IF CONSCIOUS, DRINK LARGE QUANTITIES OF WATER. DO NOT INDUCE VOMITING. TAKE IMMEDIATELY TO A HOSPITAL OR PHYSICIAN. IF UNCONSCIOUS, OR IN CONVULSIONS, TAKE IMMEDIATELY TO A HOSPITAL. DO NOT ATTEMPT TO INDUCE VOMITING OR GIVE ANYTHING BY MOUTH TO AN UNCONSCIOUS PERSON.

NOTES TO PHYSICIAN (INCLUDING ANTIDOTES):

NEVER ADMINISTER ADRENALINE FOLLOWING TRI-ETHANE(R) OVEREXPOSURE. INCREASED SENSITIVITY OF THE HEART TO ADRENALINE MAY BE CAUSED BY OVEREXPOSURE TO TRI-ETHANE(R).

*** 24-HOUR EMERGENCY ASSISTANCE: (304) 843-1300 ***

0908-4022



PPG INDUSTRIES, INC.

ONE PPG PLACE

PITTSBURGH, PA 15272

* * TRI-ETHANE(R) 377

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SECTION 6 * REACTIVITY DATA**STABILITY: STABLE**

CONDITIONS TO AVOID: OPEN FLAMES, HOT GLOWING SURFACES OR ELECTRIC ARCS.
HAZARDOUS POLYMERIZATION: WILL NOT OCCUR.

CONDITIONS TO AVOID: NONE
INCOMPATIBILITY (MATERIALS TO AVOID):

AVOID MIXING WITH CAUSTIC SODA, CAUSTIC POTASH, OR OXIDIZING MATERIALS. SHOCK SENSITIVE COMPOUNDS MAY BE FORMED.

HAZARDOUS DECOMPOSITION PRODUCTS:

HYDROGEN CHLORIDE AND POSSIBLE TRACES OF PHOSGENE.

SECTION 7 * SPILL OR LEAK PROCEDURES**STEPS TO BE TAKEN IF MATERIAL IS SPILLED OR RELEASED:**

IMMEDIATELY EVACUATE THE AREA AND PROVIDE MAXIMUM VENTILATION. UNPROTECTED PERSONNEL SHOULD MOVE UPWIND OF SPILL. ONLY PERSONNEL EQUIPPED WITH PROPER RESPIRATORY AND SKIN/EYE PROTECTION (SEE SECTION 8) SHOULD BE PERMITTED IN AREA. DIKE AREA TO CONTAIN SPILL. TAKE PRECAUTIONS AS NECESSARY TO PREVENT CONTAMINATION OF GROUND AND SURFACE WATERS. RECOVER SPILLED MATERIAL ON ADSORBENTS, SUCH AS SAWDUST OR VERMICULITE, AND SWEEP INTO CLOSED CONTAINERS FOR DISPOSAL. AFTER ALL VISIBLE TRACES, INCLUDING IGNITABLE VAPORS, HAVE BEEN REMOVED, THOROUGHLY WET VACUUM THE AREA. DO NOT FLUSH TO SEWER. IF AREA OF SPILL IS POROUS, REMOVE AS MUCH CONTAMINATED EARTH AND GRAVEL, ETC. AS NECESSARY AND PLACE IN CLOSED CONTAINERS FOR DISPOSAL.

WASTE DISPOSAL METHOD:

CONTAMINATED SAWDUST, VERMICULITE, OR POROUS SURFACES MUST BE DISPOSED OF IN A PERMITTED HAZARDOUS WASTE MANAGEMENT FACILITY. RECOVERED LIQUIDS MAY BE REPROCESSED OR INCINERATED OR MUST BE TREATED IN A PERMITTED HAZARDOUS WASTE MANAGEMENT FACILITY. CARE MUST BE TAKEN WHEN USING OR DISPOSING OF CHEMICAL MATERIALS AND/OR THEIR CONTAINERS TO PREVENT ENVIRONMENTAL CONTAMINATION. IT IS YOUR DUTY TO DISPOSE OF THE CHEMICAL MATERIALS AND/OR THEIR CONTAINERS IN ACCORDANCE WITH THE CLEAN AIR ACT, THE CLEAN WATER ACT, THE RESOURCE CONSERVATION AND RECOVERY ACT, AS WELL AS ANY OTHER RELEVANT FEDERAL, STATE, OR LOCAL LAWS/REGULATIONS REGARDING DISPOSAL.

* * * 24-HOUR EMERGENCY ASSISTANCE: (304) 843-1300 * * *

FORM 6372 Rev. 3-88

Material Safety Data Sheet

TRW-02641

0908-4023



PPG INDUSTRIES, INC.

ONE PPG PLACE

PITTSBURGH, PA 15272

* * TRI-ETHANE(R) 377

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SECTION 8 * SPECIAL PROTECTION INFORMATION

RESPIRATORY PROTECTION:

USE A HALF OR FULL FACEPIECE ORGANIC VAPOR CHEMICAL CARTRIDGE OR CANISTER RESPIRATOR WHEN CONCENTRATIONS EXCEED PERMISSIBLE LIMITS. USE SELF-CONTAINED BREATHING APPARATUS (SCBA) OR FULL FACEPIECE AIRLINE RESPIRATOR WITH AUXILIARY SCBA OPERATED IN THE PRESSURE-DEMAND MODE FOR EMERGENCIES AND FOR ALL WORK PERFORMED IN STORAGE VESSELS, POORLY VENTILATED ROOMS, AND OTHER CONFINED AREAS. RESPIRATORS MUST BE APPROVED BY NIOSH OR MSHA. THE RESPIRATOR USE LIMITATIONS MADE BY NIOSH/MSHA AND BY THE MANUFACTURER MUST BE OBSERVED. RESPIRATORY PROTECTION PROGRAMS MUST BE IN ACCORDANCE WITH 29 CFR 1910.134.

VENTILATION(TYPE):

USE LOCAL EXHAUST OR DILUTION VENTILATION AS APPROPRIATE TO CONTROL EXPOSURES TO BELOW PERMISSIBLE LIMITS.

EYE PROTECTION:

SPLASHPROOF GOGGLES

GLOVES:

VITON(R), SILVER SHIELD(R). FOR LIMITED SERVICES ONLY: POLYVINYL ALCOHOL (DEGRADES IN WATER).

OTHER PROTECTIVE EQUIPMENT:

BOOTS, APRONS, OR CHEMICAL SUITS SHOULD BE USED WHEN NECESSARY TO PREVENT SKIN CONTACT. PERSONAL PROTECTIVE CLOTHING AND USE OF EQUIPMENT MUST BE IN ACCORDANCE WITH 29 CFR 1910.132 AND 29 CFR 1910.133.

SECTION 9 * SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN DURING HANDLING AND STORING:

- * DO NOT USE IN POORLY VENTILATED OR CONFINED SPACES WITHOUT PROPER RESPIRATORY PROTECTION (SEE SECTION 8).
- * TRI-ETHANE(R) VAPORS ARE HEAVIER THAN AIR AND WILL COLLECT IN LOW AREAS.
- * KEEP CONTAINER CLOSED WHEN NOT IN USE.
- * STORE ONLY IN CLOSED, PROPERLY LABELED CONTAINERS.
- * LIQUID OXYGEN OR OTHER STRONG OXIDANTS MAY FORM EXPLOSIVE MIXTURES WITH TRI-ETHANE(R).
- * THIS MATERIAL OR ITS VAPORS WHEN IN CONTACT WITH FLAMES, HOT GLOWING SURFACES, OR ELECTRIC ARCS CAN DECOMPOSE TO FORM HYDROGEN CHLORIDE AND POSSIBLE TRACES OF PHOSGENE.
- * AVOID CONTAMINATION OF WATER SUPPLIES. HANDLING, STORAGE, AND USE PROCEDURES MUST BE CAREFULLY MONITORED TO AVOID SPILLS OR LEAKS. ANY

* * * 24-HOUR EMERGENCY ASSISTANCE: (304) 843-1300 * * *

TRW-02642



PPG INDUSTRIES, INC.

ONE PPG PLACE

PITTSBURGH, PA 15272

* * TRI-ETHANE(R) 377

08/09/89 PAGE 7

SPILL OR LEAK HAS THE POTENTIAL TO CAUSE UNDERGROUND WATER CONTAMINATION WHICH MAY, IF SUFFICIENTLY SEVERE, RENDER A DRINKING WATER SOURCE UNFIT FOR HUMAN CONSUMPTION. CONTAMINATION THAT DOES OCCUR CANNOT BE EASILY CORRECTED.

- * DO NOT STORE OR STACK ALUMINUM IN CONTACT WITH TRI-ETHANE(R) TO PREVENT POSSIBLE SOLVENT DECOMPOSITION (STACKING CORROSION).
- * CAUTION SHOULD BE TAKEN NOT TO USE IN PRESSURIZED OR TOTALLY ENCLOSED SYSTEM OF ALUMINUM CONSTRUCTION. EXAMPLE: PAINT OR ADHESIVE SPRAY SYSTEM.
- * A CHLORINATED SOLVENT USED AS A FLASHPOINT SUPPRESSANT MUST BE ADDED IN SUFFICIENT QUANTITY OR THE RESULTANT MIXTURE MAY HAVE A FLASHPOINT LOWER THAN THE FLAMMABLE COMPONENT.
- * DO NOT USE CUTTING OR WELDING TORCHES ON EMPTY DRUMS THAT CONTAINED TRI-ETHANE(R) UNLESS PROPERLY PURGED AND CLEANED.

OTHER PRECAUTIONS:

- * DO NOT BREATHE VAPORS. HIGH VAPOR CONCENTRATIONS CAN CAUSE DIZZINESS, UNCONSCIOUSNESS OR DEATH. LONG-TERM OVEREXPOSURE MAY CAUSE POSSIBLE CENTRAL NERVOUS SYSTEM DAMAGE.
- * USE ONLY WITH ADEQUATE VENTILATION. VENTILATION MUST BE SUFFICIENT TO LIMIT EMPLOYEE EXPOSURE TO TRI-ETHANE(R) BELOW PERMISSIBLE EXPOSURE LIMITS. OBSERVANCE OF LOWER LIMITS (OUTLINED IN SECTION 5) IS ADVISABLE. EYE IRRITATION, DIZZINESS AND/OR DRUNKENNESS ARE SIGNS OF OVEREXPOSURE.
- * AVOID CONTACT WITH EYES. WILL CAUSE IRRITATION AND PAIN.
- * AVOID PROLONGED OR REPEATED CONTACT WITH SKIN. MAY CAUSE IRRITATION OR DERMATITIS.
- * DO NOT SWALLOW. SWALLOWING MAY CAUSE INJURY OR DEATH.
- * DO NOT EAT, DRINK, OR SMOKE IN WORK AREAS.

COMMENTS:

TSCA - 1,1,1-TRICHLOROETHANE IS ON THE TSCA INVENTORY UNDER CAS #71-55-6. TRI-ETHANE FORMULATIONS CONTAIN STABILIZERS THAT ARE LISTED ON THE TSCA INVENTORY.

SARA TITLE III - A) 311/312 CATEGORIES - ACUTE, B) LISTED IN SECTION 313 AS 1,1,1-TRICHLOROETHANE (METHYLCHLOROFORM), ALSO CONTAINS SEC BUTANOL WHICH IS LISTED IN SECTION 313, C) NOT LISTED AS AN "EXTREMELY HAZARDOUS SUBSTANCE" IN SECTION 302.

CERCLA - LISTED IN TABLE 302.4 OF 40 CFR PART 302 AS A HAZARDOUS SUBSTANCE WITH A REPORTABLE QUANTITY OF 1000 POUNDS, RELEASES TO AIR, LAND, OR WATER WHICH EXCEED THE RQ MUST BE REPORTED TO THE NATIONAL RESPONSE CENTER, 800-424-8802.

RCRA - WASTE 1,1,1-TRICHLOROETHANE AND CONTAMINATED SOILS/MATERIALS FROM SPILL CLEANUP ARE U226 HAZARDOUS WASTE AS PER 40 CFR 261.33 AND MUST BE DISPOSED OF ACCORDINGLY UNDER RCRA. SEE 40 CFR 261.33(C) AND 261.7(B)(3)

* * * 24-HOUR EMERGENCY ASSISTANCE: (304) 843-1300 * * *

TRW-02643



PPG INDUSTRIES, INC.

ONE PPG PLACE

PITTSBURGH, PA 15272

* * TRI-ETHANE(R) 377

08/09/89 PAGE 8

FOR CLEANING REQUIREMENTS FOR EMPTY CONTAINERS.

CALIFORNIA PROP. 65 - THIS PRODUCT CONTAINS ETHYLENE DICHLORIDE, A PROCESS IMPURITY AT LESS THAN 0.1%. PROP. 65 LISTS THIS COMPOUND AS KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER.

CANADA WHMIS - SENSITIZATION TO PRODUCT: NONE KNOWN; REPRODUCTIVE TOXICITY: NONE KNOWN; ODOR THRESHOLD: NOT KNOWN; PRODUCT USE: DEGREASING SOLVENT; REQUIRES POISON SYMBOL (CLASS D.1).

R. KENNETH LEE
MANAGER, PRODUCT SAFETY

TRW-02644

* * * 24-HOUR EMERGENCY ASSISTANCE: (304) 843-1300 * * *

FORM 6372 Rev. 3-88

Material Safety Data Sheet

0908-4026



1250 Terminal Tower, Cleveland, Ohio 44113, 216/821-8426

MATERIAL SAFETY DATA SHEET

| | | |
|----------------|---|---|
| Product Name: | TRU-PLATE COPPER COAT 00327 | Emergency Phone No.: 216/441-4900 |
| Plant Address: | 2910 HARVARD AVENUE CLEVELAND, OH 44105 | Chemtec Phone No. 800/424-9300 |
| Prepared By: | TSCA COORDINATOR | Issue Date: 10/90 Revised Date: 5/91 |

| Material | % | TLV | C.A.S. # | Suscept Carcinogen |
|------------------------------------|-------|-------------------|-----------|-----------------------|
| COPPER SULFATE [SARA 313 CHEMICAL] | 35-45 | 1* | 7758-99-8 | NO |
| | | mg/m ³ | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| *AS COPPER | | | | |

| | | | | | | | |
|--------------------------------------|----|--------------------------|----|------------------------|----|-------|------|
| Boiling Point: | NA | Freezing Point: | NA | Specific Gravity: | UK | pH: | NA |
| Vapor Pressure at 20° C: | NA | Vapor Density (Air = 1): | NA | % Volatiles by Volume: | NA | Odor: | NONE |
| Evaporation Rate (Butyl Acetate = 1) | | | | NA | | | |
| | | | | Solubility in Water: | | | |
| | | | | APPRECIABLE | | | |
| Appearance and Form: | | | | | | | |
| LIGHT BLUE-WHITE CRYSTALS | | | | | | | |

| | | | |
|-------------------------------------|--------------------|--------------------------|---------------------|
| Flash Point: | NA | Flammable Limits in Air: | |
| Test Method: | NA | % By Volume | Upper: NA Lower: |
| Extinguishing Media: | NA | | |
| Special Fire Fighting Procedures: | NA | | |
| Unusual Fire and Explosion Hazards: | NONE | | |
| DOT Classification: | CLASS 9 UN-3077 | Note: UK = Unknown | NA = Not Applicable |

TRW-02645

0908-4027

TRU-PLATE COPPER COAT 00327

HEALTH HAZARD DATA

Effects of Overexposure and Primary Entries to Body:

PRIMARY ENTRY THROUGH CONTACT.
MAY IRRITATE SKIN, EYES, UPPER RESPIRATORY TRACT.
CHRONIC: COULD CAUSE BLOOD DAMAGE

Emergency and First Aid Procedures:

FLUSH SKIN WITH WATER.
FLUSH EYES WITH WATER FOR 15 MINUTES.
IF ANY IRRITATION PERSISTS, SEE A PHYSICIAN.

REACTIVITY DATA

☒ Stable

☐ Unstable

Conditions to Avoid:

Incompatibility — Materials to Avoid:

NA

Hazardous Decomposition Products:

OXIDES OF SULFUR

Hazardous Polymerization:

☐ May Occur

☒ Will Not Occur

SPILL OR LEAK PROCEDURES

Spills:

SCOOP, VA UUM UP

Waste Disposal Methods:

LANDFILL

FOLLOW ALL LOCAL, STATE AND FEDERAL REGULATIONS.

SPECIAL PROTECTION INFORMATION

Respirator:

IF TLV IS EXCEEDED, MUST BE NIOSH OR MSHA APPROVED.

Ventilation:

SUFFICIENT TO KEEP BELOW TLV LIMIT

Gloves:

RUBBER

Eye and Face:

SAFETY GLASSES

Other:

SUFFICIENT TO PREVENT SKIN CONTACT

Handling and Storage:

STORE IN A COOL, DRY AREA

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PRODUCT NAME: TRU-PLATE GALVIT EXT. 2951-E

MSDS No.: 10695

REVISION: 2

PREPARED BY: TSCA COORDINATOR

ISSUE DATE: 05/01/91 REVISION DATE: 03/18/94

SECTION A. MATERIAL IDENTIFICATION.

MANUFACTURER: McGEAN-ROHCO, INC.

CHEMTREC:

TELEPHONE #: 800-424-9300

38521 SCHOOLCRAFT AVE.
LIVONIA MI 48150
TELEPHONE: 313-872-1800-----
SECTION B. INGREDIENTS AND HAZARDS.

INGREDIENT: SODIUM BISULFATE

CAS NUMBER: 7681-38-1 20.0 - 30.0%
EXPOSURE LIMIT: TWA: NONE ESTABLISHED
SUSPECT CARCINOGEN: NO

INGREDIENT: TIN, INORGANIC COMPOUND

CAS NUMBER: 7440-31-5 40.0 - 50.0%
EXPOSURE LIMIT: TWA: 2mg/CUBIC METER AS TIN
SUSPECT CARCINOGEN: NO-----
SECTION C. PHYSICAL DATA.APPEARANCE: WHITE TO OFF WHITE SOLID
ODOR: NONEBOILING POINT: NA
FREEZING POINT: NASPECIFIC GRAVITY: NA
PH: NAVAPOR PRESSURE: NA
VAPOR DENSITY: NA

EVAPORATION RATE: NA

% VOLATILE BY VOLUME: NA
SOLUBILITY IN WATER: APPRECIABLE-----
SECTION D. FIRE AND EXPLOSION HAZARD DATA.FLASH POINT: NONE
TEST METHOD: NA

HAZARD SYMBOL CODES

LIMITS: LEL: NA
UEL: NA

| | NFPA | HMIS |
|---------------|------|------|
| HEALTH: | 2 | 2 |
| FLAMMABILITY: | 0 | 0 |
| REACTIVITY: | 0 | 0 |
| SPECIAL: | | |

0908-4029

TRW-02647

PRODUCT NAME: TRU-PLATE GALVIT EXT. 2951-E

MSDS No.: 10695

REVISION: 2

PREPARED BY: TSCA COORDINATOR

ISSUE DATE: 05/01/91

REVISION DATE: 03/18/94

EXTINGUISHING MEDIA: NOT FLAMMABLE.

SPECIAL FIRE FIGHTING NONE.
PROCEDURES:

UNUSUAL FIRE OR NONE.
EXPLOSION HAZARDS:

SECTION E. REACTIVITY DATA.

MATERIAL IS STABLE.
HAZARDOUS POLYMERIZATION WILL NOT OCCUR.

CONDITIONS TO NA
AVOID:

CHEMICAL KNOWN NONE
INCOMPATIBILITIES:

HAZARDOUS DECOMPOSITION OXIDES OF SULFUR.
PRODUCTS:

SECTION F. HEALTH HAZARD DATA.

SUMMARY OF RISKS: SARA-ACUTE

MEDICAL CONDITIONS NONE KNOWN.
WHICH MAY BE
AGGRAVATED BY CONTACT:

TARGET ORGANS: SKIN, EYES, RESPIRATORY SYSTEM.

PRIMARY ENTRY ROUTES: THROUGH CONTACT AND INHALATION OF DUST.

ACUTE EFFECTS: IRRITATING TO SKIN. CORROSIVE TO EYES.

CHRONIC EFFECTS: NONE KNOWN.

SIGNS & SYMPTOMS OF OVEREXPOSURE:

EYE CONTACT: BURNING OR STINGING SENSATION.

SKIN CONTACT: NONE TO IRRITATION.

INHALATION: IRRITATION OF RESPIRATORY SYSTEM.

INGESTION: IRRITATION OF MOUTH AND THROAT.

PRODUCT NAME: TRU-PLATE GALVIT EXT. 2951-E

MSDS No.: 10695

REVISION: 2

PREPARED BY: TSCA COORDINATOR

ISSUE DATE: 05/01/91

REVISION DATE: 03/18/94

WORKPLACE CONSIDERATIONS:

VENTILATION: NORMAL.

SAFETY STATIONS: EYE WASH.

OTHER:

SECTION I. SPECIAL PRECAUTIONS.

SPECIAL HANDLING STORE IN A COOL DRY AREA TO PREVENT CAKING.

& STORAGE PROCEDURES:

D.O.T. CLASS:

NONE

UN REGISTER: NONE

IMCO CLASS:

NONE

UN REGISTER: NONE

EXPLANATION OF SYMBOLS

NA = NOT APPLICABLE

UK = UNKNOWN

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PRODUCT NAME: TRU-PLATE GALVIT EXT. 2951-E

MSDS No.: 10695

REVISION: 2

PREPARED BY: TSCA COORDINATOR ISSUE DATE: 05/01/91 REVISION DATE: 03/18/94

EMERGENCY & FIRST AID PROCEDURES:

EYE CONTACT: FLUSH EYES WITH WATER FOR 15 MINUTES. GET MEDICAL ATTENTION.

SKIN CONTACT: FLUSH WITH WATER THEN WASH WITH SOAP AND WATER.

INHALATION: REMOVE TO FRESH AIR.

INGESTION: IF CONSCIOUS, GIVE SEVERAL GLASSES OF WATER AND INDUCE VOMITING. GET MEDICAL ATTENTION.

SECTION G. SPILL, LEAK AND DISPOSAL PROCEDURES.

SPILL/LEAK SCOOP OR SWEEP UP. FLUSH RESIDUAL TRACES AWAY WITH WATER.
PROCEDURES: FOLLOW ALL LOCAL, STATE, AND FEDERAL REGULATIONS.

WASTE LANDFILL OR DISSOLVE IN WATER, NEUTRALIZE TO WITHIN POTW
MANAGEMENT PH DISCHARGE LIMITS AND SEWER.
& DISPOSAL
PROCEDURES:

RCRA # (IF DISPOSED AS RECEIVED): NONE

SECTION H. SPECIAL PROTECTION INFORMATION

PERSONAL PROTECTIVE EQUIPMENT:

GOGGLES: SAFETY GLASSES.
GLOVES: RUBBER OR NEOPRENE
RESPIRATOR: DUST MASK RECOMMENDED.

OTHER: SUFFICIENT TO PREVENT SKIN CONTACT.

0908-4032

TRW-02650

RUN: 11/23/92 11:29:10 AM McGEAN-ROHCO, INC.
MATERIAL SAFETY DATA SHEET

PAGE 1

PRODUCT NAME: TRU-PLATE SURF PREP CHEM 0170

MSDS No.: 10618

REVISION: 2

PREPARED BY: TSCA COORDINATOR ISSUE DATE: 04/01/88 REVISION DATE: 07/07/92

SECTION A. MATERIAL IDENTIFICATION.

MANUFACTURER: McGEAN-ROHCO, INC.

CHEMTREC:

TELEPHONE #: 800-424-9300

2910 HARVARD AVE.
CLEVELAND OH 44105
TELEPHONE: 216-441-4900

SECTION B. INGREDIENTS AND HAZARDS.

INGREDIENT: SULFURIC ACID---SARA 313 CHEMICAL

CAS NUMBER: 7664-93-9 40.0 - 50.0%
EXPOSURE LIMIT: TWA: 1mg/CU METER
SUSPECT CARCINOGEN: NO

SECTION C. PHYSICAL DATA.

APPEARANCE: LIGHT TAN LIQUID.
ODOR: BLAND

BOILING POINT: >100C
FREEZING POINT: UK

SPECIFIC GRAVITY: 1.4
PH: <1

VAPOR PRESSURE: UK
VAPOR DENSITY: UK
& VOLATILE BY VOLUME: NA

EVAPORATION RATE: <BUTYL ACETATE

SOLUBILITY IN WATER: COMPLETE

SECTION D. FIRE AND EXPLOSION HAZARD DATA.

FLASH POINT: NONE
TEST METHOD: NA

HAZARD SYMBOL CODES

LIMITS: LEL: NA
UEL: NA

| | NFPA | HMIS |
|---------------|------|------|
| HEALTH: | 3 | 3 |
| FLAMMABILITY: | 0 | 0 |
| REACTIVITY: | 1 | 1 |
| SPECIAL: | | |

EXTINGUISHING MEDIA: NOT FLAMMABLE

SPECIAL FIRE FIGHTING SELFCONTAINED BREATHING APPARATUS AND FULL
PROCEDURES: PROTECTIVE GEAR SHOULD BE WORN.

UNUSUAL FIRE OR CONTACT WITH METALS MAY GENERATE FLAMMABLE AND
EXPLOSION HAZARDS: EXPLOSIVE HYDROGEN GAS.

TRW-02651

RUN: 11/23/92 11:29:12 AM McGEAN-ROHCO, INC.
MATERIAL SAFETY DATA SHEET

PAGE 2

PRODUCT NAME: TRU-PLATE SURF PREP CHEM 0170

MSDS No.: 10618

REVISION: 2

PREPARED BY: TSCA COORDINATOR ISSUE DATE: 04/01/88 REVISION DATE: 07/07/92

SECTION E. REACTIVITY DATA.

MATERIAL IS STABLE.

HAZARDOUS POLYMERIZATION WILL NOT OCCUR.

CONDITIONS TO NA
AVOID:CHEMICAL ALKALIES.
INCOMPATIBILITIES:HAZARDOUS DECOMPOSITION IF INVOLVED IN FIRE, OXIDES OF SULFUR COULD BE
PRODUCTS: GIVEN OFF.

SECTION F. HEALTH HAZARD DATA.

SUMMARY OF RISKS: SARA--ACUTE AND CHRONIC

MEDICAL CONDITIONS DERMATITIS.
WHICH MAY BE
AGGRAVATED BY CONTACT:

TARGET ORGANS: SKIN, EYES, LUNGS.

PRIMARY ENTRY ROUTES: THROUGH CONTACT OR INHALATION OF MIST.

ACUTE EFFECTS: IRRITATION OR BURNING.

CHRONIC EFFECTS: AFFECT TARGET ORGANS. MAMMALIAN REPRODUCTIVE
TOXIN.

SIGNS & SYMPTOMS OF OVEREXPOSURE:

EYE CONTACT: CORROSION WITH POSSIBLE CORNEAL ULCERATION.

SKIN CONTACT: SKIN BURNS OR ULCERATION.

INHALATION: IRRITATION OF UPPER RESPIRATORY PASSAGES.

INGESTION: SEVERE BURNS TO MUCOUS MEMBRANES OF THE MOUTH AND ESOPHAGUS.

TRW-02652

0908-4034

PRODUCT NAME: TRU-PLATE SURF PREP CHEM 0170

MSDS No.: 10618

REVISION: 2

PREPARED BY: TSCA COORDINATOR ISSUE DATE: 04/01/88 REVISION DATE: 07/07/92

EMERGENCY & FIRST AID PROCEDURES:

EYE CONTACT: FLUSH WITH WATER FOR 15 MINUTES. GET MEDICAL ATTENTION.

SKIN CONTACT: FLUSH WITH WATER FOR 15 MINUTES. IF ANY IRRITATION PERSISTS, GET MEDICAL ATTENTION.

INHALATION: REMOVE TO FRESH AIR.

INGESTION: DO NOT INDUCE VOMITING. IF CONSCIOUS, GIVE 2 GLASSES OF WATER AND GET MEDICAL ATTENTION. NOTE TO PHYSICIAN: ACTIVATED CHARCOAL SLURRY MAY BE ADMINISTERED.

SECTION G. SPILL, LEAK AND DISPOSAL PROCEDURES.

SPILL/LEAK SOAK UP WITH SANDUST, SAND, OIL DRY, OR OTHER ABSORBANT
PROCEDURES: MATERIAL. NEUTRALIZE RESIDUE WITH SODA ASH OR LIME AND
FLUSH TO SEWER.

WASTE NEUTRALIZE WITH LIME OR SODA ASH TO WITHIN POTW pH
MANAGEMENT DISCHARGE LIMITS AND SEWER WITH WATER.
& DISPOSAL FOLLOW ALL LOCAL, STATE, AND FEDERAL REGULATIONS.
PROCEDURES:

RCRA # (IF DISPOSED AS RECEIVED): D002

SECTION H. SPECIAL PROTECTION INFORMATION

PERSONAL PROTECTIVE EQUIPMENT:

GOGGLES: CHEMICAL GOGGLES.

GLOVES: RUBBER.

RESPIRATOR: IF TWA IS EXCEEDED, MUST BE NIOSH OR MSHA APPROVED.

OTHER: SUFFICIENT TO PREVENT SKIN CONTACT.

0908-4035

TRW-02653

RUN: 11/23/92 11:29:13 AM McGEAN-ROHCO, INC.
MATERIAL SAFETY DATA SHEET

PAGE 4

PRODUCT NAME: TRU-PLATE SURF PREP CHEM 0170

MSDS No.: 10618

REVISION: 2

PREPARED BY: TSCA COORDINATOR ISSUE DATE: 04/01/88 REVISION DATE: 07/07/92

WORKPLACE CONSIDERATIONS:

VENTILATION: SUFFICIENT TO KEEP BELOW TWA LIMIT.

SAFETY STATIONS: EYE WASH.

OTHER: SAFETY SHOWER.

SECTION I. SPECIAL PRECAUTIONS.

SPECIAL HANDLING DO NOT STORE WITH STRONG BASES.
& STORAGE PROCEDURES:

D.O.T. CLASS: 8.0

UN REGISTER: UN-1760

IMCO CLASS: 8.0

UN REGISTER: UN-1760

EXPLANATION OF SYMBOLS

NA = NOT APPLICABLE

UK = UNKNOWN

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TRW-02654

0908-4036



McGraw-Hill, Inc.

1250 Terminal Tower, Cleveland, Ohio 44113, 216/621-6425

MATERIAL SAFETY DATA SHEET

| | | |
|---|-------------------------------|---|
| Product Name: Tru-Plate Universal Plating Accelerator 7090, 7091 | | Emergency Phone No.: (516) 334-0777 |
| Plant Address: 131 Jericho Turnpike, Suite 103, Jericho, N.Y. 11753 | | Chemtrec Phone No. 800/424-9300 |
| Prepared By: Walter Schwartz | Issue Date: 10/8/86 | Revised Date: |

INGREDIENTS AND HAZARDOUS COMPONENTS

| Material | % | TLV | C.A.S. # | Subst. Category |
|----------------|--------|--------------------|------------|-----------------|
| Stannous Oxide | > 20 | 2 | 21651-19-4 | |
| | | MG/M ³ | | |
| Formaldehyde | < 0.15 | 3MG/M ³ | 50-00-0 | Yes |
| | | | | |
| | | | | |
| | | | | |
| | | | | |

PHYSICAL DATA

| | | | |
|---|------------------------------------|------------------------------------|--|
| Boiling Point: NA | Freezing Point: NA | Specific Gravity: UK | pH: 1% slurry 5.0 - 6.0 |
| Vapor Pressure at 20°C: NA | Vapor Density (Air = 1): NA | % Volatiles by Volume: NA | Odor: slight aromatic |
| Evaporation Rate (Butyl Acetate = 1): NA | | Solubility in Water: Slight | |
| Appearance and Form: Grayish powdery mixture | | | |

FIRE AND EXPLOSION HAZARD DATA

| | |
|--|------------------------------|
| Flash Point: NA | Flammable Limits in Air: |
| Test Method: NA | Upper: NA |
| | % By Volume Lower: NA |
| Extinguishing Media: Water, dry chemical. | |

Special Fire Fighting Procedures: **Avoid contact with skin and eyes. Avoid inhalation of fumes. If necessary, use self-contained breathing apparatus and protective clothing.**

Unusual Fire and Explosion Hazards:

Irritating fumes may develop when product is heated.

DOT Classification: **Not regulated except for ORM-B air shipments**

Note: **UK = Unknown NA = Not Applicable**

0908-4037

TRW-02655

Exposure and Primary Effects to Body:

May cause skin and eye irritation. Inhalation of fumes or dust may be irritating to the respiratory tract. Formaldehyde is listed by NTP as a suspect carcinogen.

Emergency and First Aid Procedures: Flush affected area thoroughly with clean water. For eye contact, flush thoroughly with water and get medical attention.

REACTIVITY DATA

☒ Stable ☐ Unstable Conditions to Avoid:

Incompatibility — Materials to Avoid: Avoid contact with oxidizers. Keep dry; material is hygroscopic.

Hazardous Decomposition Products:

Oxides of tin.

Hazardous Polymerization:

☐ May Occur ☒ Will Not Occur

SPILL OR LEAK PROCEDURES

Spills:

Sweep up and transfer to waste treating operation.

Waste Disposal Methods:

Material may be hazardous to aquatic life. Follow all federal, state and local requirements for treatment and disposal of tin metal containing and acidic wastes.

SPECIAL PROTECTION INFORMATION

Respirator:

Use NIOSH approved dust respirator.

Ventilation:

Mechanical — Sufficient to maintain below TLV.

Plastic or rubber Eye and Face:
Goggles

Other: Protective clothing to prevent skin contact.

Handling and Storage:

Store to prevent physical damage to container. Store in a cool, dry area. Keep container closed when not in use.

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0908-4038

TRW-02656

U.S. DEPARTMENT OF LABOR
Occupational Safety and Health Administration

Form Approved
OMB No. 44-R1387

MATERIAL SAFETY DATA SHEET

Required under USDL Safety and Health Regulations for Ship Repairing,
Shipbuilding, and Shipbreaking (29 CFR 1915, 1916, 1917)

SECTION I

| | | |
|--|--|---|
| MANUFACTURER'S NAME Welding Equipment, Inc. | | EMERGENCY TELEPHONE NO. (212) 392-3100 |
| ADDRESS (Number, Street, City, State, and ZIP Code) 47-16 Austel Place, Long Island City, New York 11101 | | |
| CHEMICAL NAME AND SYNONYMS Sulfuric Acid containing mixture | | TRADE NAME AND SYNONYMS Welding Flux Plate 0170 |
| CHEMICAL FAMILY Mineral Acid Solution | FORMULA H₂SO₄ containing mixture | |

SECTION II - HAZARDOUS INGREDIENTS

| PAINTS, PRESERVATIVES, & SOLVENTS | % | TLV (Units) | ALLOYS AND METALLIC COATINGS | % | TLV (Units) |
|---|---|-------------|--|---|-------------|
| PIGMENTS | | | BASE METAL | | |
| CATALYST | | | ALLOYS | | |
| VEHICLE | | | METALLIC COATINGS | | |
| SOLVENTS | | | FILLER METAL PLUS COATING OR CORE FLUX | | |
| ADDITIVES | | | OTHERS | | |
| OTHERS | | | | | |
| HAZARDOUS MIXTURES OF OTHER LIQUIDS, SOLIDS, OR GASES | | | | % | TLV (Units) |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |

SECTION III - PHYSICAL DATA

| | | | |
|---|----------|---------------------------------------|------|
| BOILING POINT (°F.) | | SPECIFIC GRAVITY (H ₂ O=1) | 1.38 |
| VAPOR PRESSURE (mm Hg.) | | PERCENT, VOLATILE BY VOLUME (%) | |
| VAPOR DENSITY (AIR=1) | | EVAPORATION RATE (_____ =1) | |
| SOLUBILITY IN WATER | Complete | | |
| APPEARANCE AND ODOR Light tan liquid with soapy odor | | | |

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

| | | | |
|---|------------------------------|-----|-----|
| FLASH POINT (Method used) N.A. | FLAMMABLE LIMITS N.A. | Lel | Uel |
| EXTINGUISHING MEDIA Dry chemical | | | |
| SPECIAL FIRE FIGHTING PROCEDURES Liquid is acidic and corrosive: wear protective clothing. | | | |
| UNUSUAL FIRE AND EXPLOSION HAZARDS Contact of solution with metals may generate flammable and explosive hydrogen gas. | | | |

| SECTION V - HEALTH HAZARD DATA | |
|------------------------------------|--|
| THRESHOLD LIMIT VALUE | 1 MG/M ³ |
| EFFECTS OF OVEREXPOSURE | May cause burns to skin, eyes and body tissue on contact. Inhalation of vapors may cause respiratory irritation. |
| EMERGENCY AND FIRST AID PROCEDURES | Flush contacted area with plenty of water for 15 minutes. Remove contaminated clothing. For eye contact get medical attention. |

| SECTION VI - REACTIVITY DATA | | | |
|---|----------------|---|---------------------|
| STABILITY | UNSTABLE | | CONDITIONS TO AVOID |
| | STABLE | X | |
| INCOMPATIBILITY (Materials to avoid) | | | |
| Metals, reducing agents | | | |
| HAZARDOUS DECOMPOSITION PRODUCTS | | | |
| Hydrogen, sulfur dioxide, sulfur trioxide | | | |
| HAZARDOUS POLYMERIZATION | MAY OCCUR | | CONDITIONS TO AVOID |
| | WILL NOT OCCUR | X | |

| SECTION VII - SPILL OR LEAK PROCEDURES | |
|--|--|
| STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED | |
| Wear protective clothing in contaminated area. Remove reactable material from area. Flush area with large volume of water; neutralize with lime or soda ash. | |
| WASTE DISPOSAL METHOD | |
| Neutralize with lime, caustic or soda ash and flush with water. | |
| Neutralization may produce heat and/or effervescence. | |

| SECTION VIII - SPECIAL PROTECTION INFORMATION | | | |
|---|----------------------|--------------------------------|---------|
| RESPIRATORY PROTECTION (Specify type) | | | |
| None for normal use. | | | |
| VENTILATION | LOCAL EXHAUST | | SPECIAL |
| | MECHANICAL (General) | Use with adequate ventilation. | OTHER |
| PROTECTIVE GLOVES | | EYE PROTECTION | |
| Rubber or plastic | | Chemical safety goggles, face | |
| OTHER PROTECTIVE EQUIPMENT | | | |
| shield. Rubber boots, aprons. | | | |

| SECTION IX - SPECIAL PRECAUTIONS | |
|---|--|
| PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING | |
| Protect against physical damage. Wear protective acid resistant clothing when handling solution. Acidic corrosive | |
| OTHER PRECAUTIONS | |
| liquid, reacts with metals liberating hydrogen gas. Generates heat when mixed with water. | |

U.S. DEPARTMENT OF LABOR
Occupational Safety and Health Administration

Form Approved
OMB No. 44-R1387

MATERIAL SAFETY DATA SHEET

Required under USOL Safety and Health Regulations for Ship Repairing,
Shipbuilding, and Shipbreaking (29 CFR 1915, 1916, 1917)

SECTION I

| | | |
|--|--|--|
| MANUFACTURER'S NAME Walden Robinson, Inc. | | EMERGENCY TELEPHONE NO. (800) 391-3100 |
| ADDRESS (Number, Street, City, State, and ZIP Code) 47-16 Austel Place, Long Island City, NY 11101 | | |
| CHEMICAL NAME AND SYNONYMS DEFOAMER | TRADE NAME AND SYNONYMS Walden Tru-Flow 290600 | |
| CHEMICAL FAMILY Water Based - Silicone Emulsion | FORMULA | |

SECTION II - HAZARDOUS INGREDIENTS

| PAINTS, PRESERVATIVES, & SOLVENTS | % | TLV (Units) | ALLOYS AND METALLIC COATINGS | % | TLV (Units) |
|---|---|-------------|--|---|-------------|
| PIGMENTS | | | BASE METAL | | |
| CATALYST | | | ALLOYS | | |
| VEHICLE | | | METALLIC COATINGS | | |
| SOLVENTS | | | FILLER METAL PLUS COATING OR CORE FLUX | | |
| ADDITIVES | | | OTHERS | | |
| OTHERS | | | | | |
| HAZARDOUS MIXTURES OF OTHER LIQUIDS, SOLIDS, OR GASES | | | | % | TLV (Units) |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |

SECTION III - PHYSICAL DATA

| | | | |
|---|---------------|---------------------------------------|------------|
| BOILING POINT (°F.) | 212° F | SPECIFIC GRAVITY (H ₂ O=1) | 1.0 |
| VAPOR PRESSURE (mm Hg.) | 30 mm | PERCENT. VOLATILE BY VOLUME (%) | |
| VAPOR DENSITY (AIR=1) | | EVAPORATION RATE (_____ =1) | |
| SOLUBILITY IN WATER | | | |
| APPEARANCE AND ODOR Turbid water emulsion; very slight odor. | | | |

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

| | | | | |
|------------------------------------|-------------------------------|------------------|------------|------------|
| FLASH POINT (Method used) | None | FLAMMABLE LIMITS | Lei | Uei |
| EXTINGUISHING MEDIA | Carbon Dioxide or Foam | | | |
| SPECIAL FIRE FIGHTING PROCEDURES | | | | |
| None | | | | |
| UNUSUAL FIRE AND EXPLOSION HAZARDS | | | | |
| None | | | | |

TRW-02659

| SECTION V - HEALTH HAZARD DATA | |
|--|--|
| THRESHOLD LIMIT VALUE | |
| EFFECTS OF OVEREXPOSURE May cause eye irritation | |
| EMERGENCY AND FIRST AID PROCEDURES Flush thoroughly with water. | |
| | |
| | |

| SECTION VI - REACTIVITY DATA | | | |
|--|----------------|---|---------------------|
| STABILITY | UNSTABLE | | CONDITIONS TO AVOID |
| | STABLE | X | |
| INCOMPATIBILITY (Materials to avoid) Silicon Dioxide- Carbon Dioxide Incompletely burned carbon residues | | | |
| HAZARDOUS DECOMPOSITION PRODUCTS | | | |
| HAZARDOUS POLYMERIZATION | MAY OCCUR | | CONDITIONS TO AVOID |
| | WILL NOT OCCUR | X | |
| | | | |

| SECTION VII - SPILL OR LEAK PROCEDURES | |
|---|--|
| STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED | |
| Mop up or soak up with absorbent material | |
| WASTE DISPOSAL METHOD Land fill | |
| | |
| | |

| SECTION VIII - SPECIAL PROTECTION INFORMATION | | |
|---|----------------------|----------------|
| RESPIRATORY PROTECTION (Specify type) | | |
| VENTILATION | LOCAL EXHAUST | SPECIAL |
| | MECHANICAL (General) | OTHER |
| PROTECTIVE GLOVES | EYE PROTECTION | Safety Goggles |
| OTHER PROTECTIVE EQUIPMENT | | |

| SECTION IX - SPECIAL PRECAUTIONS | |
|--|--|
| PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING Keep from freezing. | |
| OTHER PRECAUTIONS | |
| | |

U.S. DEPARTMENT OF LABOR
Occupational Safety and Health Administration

Form Approved
OMB No. 44-R1387

MATERIAL SAFETY DATA SHEET

Required under USDL Safety and Health Regulations for Ship Repairing,
Shipbuilding, and Shipbreaking (29 CFR 1915, 1916, 1917)

SECTION I

| | | |
|--|---------|--|
| MANUFACTURER'S NAME <u>Walden-Kohnberg Inc.</u> | | EMERGENCY TELEPHONE NO. <u>(212) 397-3100</u> |
| ADDRESS (Number, Street, City, State, and ZIP Code) <u>47-16 Austel Place, Long Island City, New York 11101</u> | | |
| CHEMICAL NAME AND SYNONYMS <u>Stannous Tin containing mixture</u> | | TRADE NAME AND SYNONYMS <u>Walden Tin-Plate #30, #331</u> |
| CHEMICAL FAMILY | FORMULA | |

SECTION II - HAZARDOUS INGREDIENTS

| PAINTS, PRESERVATIVES, & SOLVENTS | % | TLV (Units) | ALLOYS AND METALLIC COATINGS | % | TLV (Units) |
|---|---|----------------|---|---|----------------|
| PIGMENTS | | | BASE METAL | | |
| CATALYST | | | ALLOYS | | |
| VEHICLE | | | METALLIC COATINGS | | |
| SOLVENTS | | | FILLER METAL PLUS COATING OR CORE FLUX | | |
| ADDITIVES | | | OTHERS | | |
| OTHERS | | | | | |
| HAZARDOUS MIXTURES OF OTHER LIQUIDS, SOLIDS, OR GASES | | | | % | TLV (Units) |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |

SECTION III - PHYSICAL DATA

| | | | |
|--|---------|---------------------------------------|--|
| BOILING POINT (°F.) | | SPECIFIC GRAVITY (H ₂ O=1) | |
| VAPOR PRESSURE (mm Hg.) | | PERCENT, VOLATILE BY VOLUME (%) | |
| VAPOR DENSITY (AIR=1) | | EVAPORATION RATE (_____ =1) | |
| SOLUBILITY IN WATER | Soluble | | |
| APPEARANCE AND ODOR <u>White to tannish powder, little or no odor.</u> | | | |

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

| | | | |
|---|------------------|-----|-----|
| FLASH POINT (Method used) <u>Auto ignition temperature 620°F</u> | FLAMMABLE LIMITS | LeI | UeI |
| EXTINGUISHING MEDIA <u>Dry chemical - water</u> | | | |
| SPECIAL FIRE FIGHTING PROCEDURES <u>None</u> | | | |
| UNUSUAL FIRE AND EXPLOSION HAZARDS <u>None</u> | | | |

TRW-02661

| SECTION V - HEALTH HAZARD DATA | |
|---|--|
| THRESHOLD LIMIT VALUE | Not established |
| EFFECTS OF OVEREXPOSURE | May cause irritation of skin, eyes and respiratory system. |
| EMERGENCY AND FIRST AID PROCEDURES | |
| In case of contact, flush affected area with plenty of water for 15 minutes, for eyes, get medical attention. | |

| SECTION VI - REACTIVITY DATA | | | |
|--------------------------------------|----------------|---|---------------------|
| STABILITY | UNSTABLE | | CONDITIONS TO AVOID |
| | STABLE | X | |
| INCOMPATIBILITY (Materials to avoid) | | | |
| HAZARDOUS DECOMPOSITION PRODUCTS | | | |
| HAZARDOUS POLYMERIZATION | MAY OCCUR | | CONDITIONS TO AVOID |
| | WILL NOT OCCUR | X | |

| SECTION VII - SPILL OR LEAK PROCEDURES | |
|---|--|
| STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED | |
| Sweep up spill, flush area with water. | |
| WASTE DISPOSAL METHOD | |
| Observe local regulations for disposal of chemical wastes containing tin salts. | |

| SECTION VIII - SPECIAL PROTECTION INFORMATION | | |
|---|---|-------------------------|
| RESPIRATORY PROTECTION (Specify type) | | |
| Use respirator in the event of heavy dusting. | | |
| VENTILATION | LOCAL EXHAUST Use with adequate ventilation. | SPECIAL |
| | MECHANICAL (General) | OTHER |
| PROTECTIVE GLOVES | | EYE PROTECTION |
| Gloves, rubber or plastic | | Chemical safety goggles |
| OTHER PROTECTIVE EQUIPMENT | | |

| SECTION IX - SPECIAL PRECAUTIONS | |
|--|--|
| PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING | |
| Protect container against physical damage. Wear protective clothing when handling. | |
| Laundry contaminated clothing before reuse. | |
| OTHER PRECAUTIONS | |
| Store in a cool dry area | |

Lab Experimental



McGraw-Hill, Inc.

1250 Terminal Tower, Cleveland, Ohio 44113, 216/621-6425

MATERIAL APPROVED DATA SHEET

MAY 05 1987

ENVIRONMENTAL

Emergency Phone No.
(516) 334-6777Chemtrec Phone No.
800/424-9300

Revised Date:

Product Name: **Tru-Plate Universal Plating Accelerator** 7090, 7091Plant Address:
131 Jericho Turnpike, Suite 103, Jericho, N.Y. 11753

Prepared By: Walter Schwartz

Issue Date:
10/8/86

INGREDIENTS AND HAZARDOUS COMPONENTS

| Material | % | TLV | C.A.S. # | Suspect Carcinogen |
|----------------|--------|--------------------|------------|--------------------|
| Stannous Oxide | > 20 | 2 | 21651-19-4 | |
| | | MG/M ³ | | |
| Formaldehyde | < 0.15 | 3MG/M ³ | 50-00-0 | Yes |
| | | | | |
| | | | | |
| | | | | |
| | | | | |

PHYSICAL DATA

| | | | |
|--|-----------------------------|-----------------------------|----------------------------|
| Boiling Point: NA | Freezing Point: NA | Specific Gravity: UK | pH: 1% slurry 5.0 - 6.0 |
| Vapor Pressure at 20° C: NA | Vapor Density (Air = 1): NA | % Volatiles by Volume: NA | Odor: slight aromatic |
| Evaporation Rate (Butyl Acetate = 1) NA | | Solubility in Water: Slight | |
| Appearance and Form: Grayish powdery mixture | | | |

FIRE AND EXPLOSION HAZARD DATA

| | |
|---|--------------------------|
| Flash Point: NA | Flammable Limits in Air: |
| Test Method: NA | Upper: NA |
| | % By Volume Lower: NA |
| Extinguishing Media: Water, dry chemical. | |

Special Fire Fighting Procedures: Avoid contact with skin and eyes. Avoid inhalation of fumes. If necessary, use self-contained breathing apparatus and protective clothing.

Unusual Fire and Explosion Hazards:

Irritating fumes may develop when product is heated.

TRW-02663

DOT Classification: Not regulated except for ORM-B air shipments

Note: UK = Unknown NA = Not Applicable

0908-4045

Effects of Overexposure and Primary Entries to Body:

May cause skin and eye irritation. Inhalation of fumes or dust may be irritating to the respiratory tract. Formaldehyde is listed by NTP as a suspect carcinogen.

Emergency and First Aid Procedures: Flush affected area thoroughly with clean water. For eye contact, flush thoroughly with water and get medical attention.

REACTIVITY DATA

☒ Stable

☐ Unstable

Conditions to Avoid:

Incompatibility — Materials to Avoid: Avoid contact with oxidizers. Keep dry; material is hygroscopic.

Hazardous Decomposition Products:

Oxides of tin.

Hazardous Polymerization:

☐ May Occur

☒ Will Not Occur

SPILL OR LEAK PROCEDURES

Spills:

Sweep up and transfer to waste treating operation.

Waste Disposal Methods:

Material may be hazardous to aquatic life. Follow all federal, state and local requirements for treatment and disposal of tin metal containing and acidic wastes.

SPECIAL PROTECTION INFORMATION

Respirator:

Use NIOSH approved dust respirator.

Ventilation:

Mechanical - Sufficient to maintain below TLV.

Gloves: Plastic or rubber

Eye and Face:

Goggles

Other: Protective clothing to prevent skin contact.

Handling and Storage:

Store to prevent physical damage to container. Store in a cool, dry area. Keep container closed when not in use.

THIS PRODUCT SAFETY DATA SHEET IS OFFERED SOLELY FOR YOUR INFORMATION, CONSIDERATION AND INVESTIGATION.

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TRW-02664

Surface Preparation Dept. Experimental



McGean-Rohco, Inc.

1250 Terminal Tower, Cleveland, Ohio 44113, 216/621-6425

MATERIAL SAFETY DATA SHEET

| | | |
|---|----------------------|---|
| Product Name: Tru-Plate Two | | Emergency Phone No.: 216/441-4900 |
| Plant Address: 2910 Harvard Avenue Cleveland, OH 44109 | | Chemtrec Phone No. 800/424-9300 |
| Prepared By: TSCA Coordinator | Issue Date: 10/85 | Revised Date: NA |

INGREDIENTS AND HAZARDOUS COMPONENTS

| Material | % | TLV | C.A.S. # | Suspect Carcinogen |
|------------------------------|------|-------------------|-----------|--------------------|
| Sulfuric Acid | < 50 | 1 | 7664-93-9 | NA |
| Copper Chloride | < 5 | 1 | 7447-39-4 | NA |
| | | MG/M ³ | | |
| APPROVED | | | | |
| JUN 29 1987 | | | | |
| ENVIRONMENTAL ENGINEERING | | | | |
| | | | | |

PHYSICAL DATA

| | | | |
|--|--------------------------------|--|-----------------------------|
| Boiling Point: >100°C | Freezing Point: UK | Specific Gravity: 1.37-1.39 | pH: less than 1.0 |
| Vapor Pressure at 20°C: UK | Vapor Density (Air = 1): UK | % Volatiles by Volume: >50% | Odor: Bland-soapy |
| Evaporation Rate (Butyl Acetate = 1) less than 1.0 | | Solubility in Water: complete | |
| Appearance and Form: Greenish blue clear liquid. | | | |

FIRE AND EXPLOSION HAZARD DATA

| | |
|--|--|
| Flash Point: NA | Flammable Limits in Air: Upper: Lower: NA |
| Test Method: NA | % By Volume |
| Extinguishing Media: Water - Dry chemical. | |
| Special Fire Fighting Procedures: Liquid is acidic and corrosive. Wear suitable protective clothing. Wear self-contained breathing apparatus if fumes or mists are present. | |
| Unusual Fire and Explosion Hazards: Contact of solution with metals may generate flammable and explosive hydrogen gas. Solution, when heated, may liberate chlorine gas. | |
| DOT Classification: Corrosive RQ-10# UN 1760 | Note: UK = Unknown NA = Not Applicable |

0908-4047

TRW-02665

Effects of Overexposure and Primary Entries to Body:

May cause severe burns to skin, eyes and body tissue on contact.
Inhalation of vapors may cause respiratory irritation.

Emergency and First Aid Procedures:

Flush contacted area thoroughly with clean water. Remove contaminated clothing. For eye contact, get medical attention.

REACTIVITY DATA

☒ Stable ☐ Unstable Conditions to Avoid:

Incompatibility — Materials to Avoid:

Avoid contact with metals, reducing or oxidizing agents.

Hazardous Decomposition Products: Extremely high temperatures may liberate sulfur dioxide and chlorine gas.

Hazardous Polymerization:

☐ May Occur ☒ Will Not Occur

SPILL OR LEAK PROCEDURES

Spills: Soak up small spills with sand, clay or other suitable absorbant. Neutralize with lime or soda ash. Flush area with water. Comply with all federal, state and local regulations and requirements.

Waste Disposal Methods:

Neutralize and comply with all federal, state and local regulations for waste disposal.

SPECIAL PROTECTION INFORMATION

Respirator:

As required for general work area.

Ventilation:

Mechanical - Sufficient to maintain concentration below TLV.

Gloves:

Rubber

Eye and Face:

Goggles and face shield

Other: Acid resistant clothing to

prevent skin & clothing contact.

Handling and Storage: Store container to prevent physical damage. Keep container closed when not in use. Make sure closure is fastened securely before opening container. Material generates heat when mixed with water. Do not add water to material in container.

THIS PRODUCT SAFETY DATA SHEET IS OFFERED SOLELY FOR YOUR INFORMATION, CONSIDERATION AND INVESTIGATION.

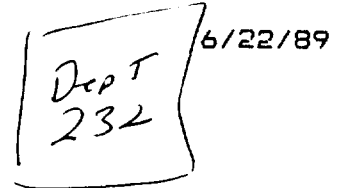
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Franklin Oil Corporation (Ohio)
Box 46030,
Cleveland, Ohio 44146-0030
Telephone: 216-232-3000

ATTN: SAFETY DIRECTOR
TRW INC.
FASTENER DIVISION
265 THIRD STREET
CAMBRIDGE
021420000

MA



RE: UPDATED MATERIAL SAFETY DATA SHEET(S)

Enclosed you will find updated material safety data sheet(s)
for the products(s) listed below corresponding to your order
reference no. 14631

These material safety data sheet(s) conform to CFR 29 Part
1910.1200 ('Federal Right to Know Law').

~~THIS INFORMATION IS UNCLASSIFIED~~

Thank you for your interest in Franklin Oil products. We
will continue to keep you advised of any new information
concerning the safe handling of our products.

Regards,

FRANKLIN OIL CORP. (OHIO)

Ted McClure
Vice President-Technical

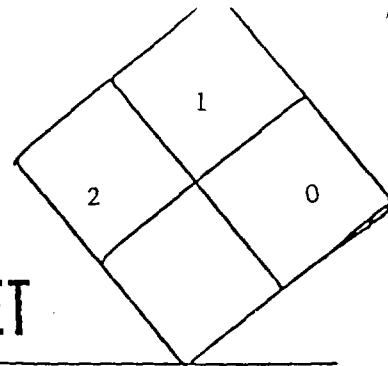
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U.S. DEPARTMENT OF LABOR
WORKPLACE STANDARDS ADMINISTRATION
Bureau of Labor Standards

MATERIAL SAFETY DATA SHEET

2021-2816



| | | | |
|---|--|--|--|
| FORMULA / TRADE SECRET | | SECTION I | |
| MANUFACTURER'S NAME FRANKLIN OIL CORP.(OHIO) | | EMERGENCY TELEPHONE NO. 216/ 232-3000 | |
| ADDRESS (Number, Street, City, State, and ZIP Code) BOX 46030 - FRANKLIN PARK, CLEVELAND, OHIO 44146 | | | |
| IDENTITY TUF-DRAW 2806-M-100 | | DATE PREPARED 4/18/89 | |
| CHEMICAL FAMILY PETROLEUM HYDROCARBON | | | |

| SECTION II HAZARDOUS INGREDIENTS | | | |
|---|-----------------------------|--|-------|
| HAZARDOUS COMPONENTS: | OSHA PEL | ACGIH TLV. | % |
| SEVERELY HYDROTREATED NAPHTHENIC DISTILLATES | TWA 3 5mg/M ³ | TWA 3 5mg/M ³ STEL 3 10mg/M ³ | 25-45 |
| CAS #64742-52-5 | | | |
| TRIETHANOLAMINE CAS #102-71-6 | NOT ESTABLISHED | | 1-10 |
| PROPRIETARY INGREDIENTS NOT FOUND ON THE MOST | | | |
| RECENT MSL | | | |
| | | | |
| | | | |
| | | | |
| | | | |

| SECTION III PHYSICAL DATA | | | |
|---------------------------|---------------------------------------|---------------------------------------|---------------|
| BOILING POINT (°F.) | >400° F. | SPECIFIC GRAVITY (H ₂ O=1) | 1.116 |
| VAPOR PRESSURE (mm Hg.) | <1 | PERCENT VOLATILE BY VOLUME (%) | <1 |
| VAPOR DENSITY (AIR=1) | >1 | EVAPORATION RATE (BUTYL = 1) | <1 |
| SOLUBILITY IN WATER | DISPERSABLE | ACETATE | |
| APPEARANCE AND ODOR | DARK AMBER LIQUID WITH PETROLEUM ODOR | | MELTING POINT |
| | | | <40° F. |

| SECTION IV FIRE AND EXPLOSION HAZARD DATA | | | |
|--|--|------------------|-----------------------|
| FLASH POINT (Method used) | 350° F. (ASTM D-92) | FLAMMABLE LIMITS | Let NOT DETERMINED |
| EXTINGUISHING MEDIA | WATER FOG, DRY CHEMICAL, CO ₂ , OR FOAM | | |
| SPECIAL FIRE FIGHTING PROCEDURES | WEAR SELF CONTAINED BREATHING APPARATUS | | |
| KEEP FIRE EXPOSED CONTAINERS COOL WITH WATER | | | |
| UNUSUAL FIRE AND EXPLOSION HAZARDS | HOT VAPORS FORM EXPLOSIVE MIXTURES WITH AIR. | | |

TRW-02668

SECTION V - REACTIVITY DATA

| | | | |
|---|----------------|--|------------------------|
| STABILITY | UNSTABLE | | CONDITIONS TO AVOID |
| | STABLE | X | SPARKS AND OPEN FLAMES |
| INCOMPATIBILITY: (Materials to avoid) | | STRONG ACIDS AND OXIDANTS | |
| HAZARDOUS DECOMPOSITION PRODUCTS UPON COMBUSTION: | | CO, CO ₂ , CL ₂ , HCl, PHOSGENE, OXIDES OF SULPHUR | |
| HAZARDOUS POLYMERIZATION | MAY OCCUR | | CONDITIONS TO AVOID |
| | WILL NOT OCCUR | X | NONE |

SECTION VI: HEALTH HAZARD DATA

| | | | |
|--|-------------------------|------------------------|--|
| <u>ROUTE(s) OF ENTRY:</u> | | | |
| <u>INHALATION?</u> | <u>SKIN?</u> | <u>INGESTION?</u> | |
| X | X | X | |
| <u>HEALTH HAZARDS (ACUTE & CHRONIC):</u> | | | |
| CAUSES IRRITATION: MAY BE SKIN DEFATTER | | | |
| UPON PROLONGED OR REPEATED CONTACT. CAUSES EYE IRRITATION. INHALATION OF OIL MIST | | | |
| MAY CAUSE MILD RESPIRATORY IRRITATION. INGESTION: SMALL AMOUNTS ASPIRATED INTO | | | |
| LUNGS DURING INGESTION OR VOMITING MAY CAUSE CHEMICAL PNEUMONITIS. | | | |
| <u>CARCINOGENICITY:</u> | | | |
| <u>NTP?</u> | <u>IARC MONOGRAPHS?</u> | <u>OSHA REGULATED?</u> | |
| NOT LISTED | NOT LISTED | NOT LISTED | |
| CHLORINATED PARAFFINS ARE A CLASS OF COMPOUNDS THAT ARE SIMILARLY MANUFACTURED | | | |
| BUT WHICH VARY IN MOLECULAR STRUCTURE BY CARBON CHAIN LENGTH AND DEGREE OF CHLORI- | | | |
| NATION. THE CHLORINATED PARAFFIN IN THIS PARTICULAR PRODUCT HAS NOT BEEN SHOWN TO | | | |
| HAVE ADVERSE HEALTH EFFECTS. WHILE TESTS HAVE BEEN CONDUCTED BY THE NATIONAL | | | |
| TOXICOLOGY PROGRAM ON OTHER SPECIFIC CHLORINATED PARAFFINS, THE RELEVANCE OF THESE | | | |
| STUDIES TO THIS PARTICULAR MATERIAL, IF ANY, HAS NOT BEEN DETERMINED. | | | |
| <u>SIGNS & SYMPTOMS OF EXPOSURE:</u> | | | |
| OIL MIST INHALATION MAY CAUSE DIZZINESS, NAUSEA, | | | |
| AND DIFFICULTY BREATHING. | | | |
| <u>MEDICAL CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE:-</u> | | | |
| SENSITIVE DRY SKIN | | | |
| <u>EMERGENCY AND FIRST AID PROCEDURES:</u> | | | |
| IN CASE OF CONTACT, IMMEDIATELY FLUSH EYES | | | |
| WITH PLENTY OF WATER FOR AT LEAST 15 MINUTES. CALL A PHYSICIAN. WASH SKIN | | | |
| WITH SOAP AND WATER. IF SWALLOWED, DO NOT INDUCE VOMITING. GET MEDICAL | | | |
| ATTENTION. REMOVE FLUID SOAKED CLOTHING AND SHOES. LAUNDRY BEFORE REUSE. | | | |
| IF INHALED, REMOVE TO FRESH AIR AND GIVE ARTIFICIAL RESPIRATION IF NECESSARY. | | | |
| CALL A PHYSICIAN. | | | |

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TRW-02669

SECTION VII PRECAUTIONS FOR SAFE HANDLING USE

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: IN CASE OF SPILL, DO NOT USE WATER, SOAK UP WITH SAND, EARTH, OR OTHER INERT MATERIAL. PUT IN A SUITABLE CONTAINER. DISPOSE OF IN ACCORDANCE WITH LOCAL, STATE, AND FEDERAL REGULATIONS.

WASTE DISPOSAL METHOD: DISPOSE OF IN ACCORDANCE WITH LOCAL, STATE, AND FEDERAL REGULATIONS. AVOID CONTAMINATION OF SEWERS AND WATERWAYS.

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING: AVOID CONTACT WITH EYES, SKIN AND CLOTHING. REMOVE CONTAMINATED CLOTHING. LAUNDRY BEFORE REUSE. WASH THOROUGHLY AFTER HANDLING.

OTHER PRECAUTIONS: SINCE EMPTIED CONTAINERS RETAIN PRODUCT RESIDUE, FOLLOW LABEL WARNINGS EVEN AFTER CONTAINER IS EMPTIED.

SECTION VIII CONTROL MEASURES

RESPIRATORY PROTECTION (Specify type)

NIOSH APPROVED RESPIRATOR IF EXPOSED TO HOT VAPOR OR MIST

| | | | |
|-------------|--|---------|-----|
| VENTILATION | LOCAL EXHAUST RECOMMENDED | SPECIAL | N/A |
| | MECHANICAL (General) NOT DETERMINED | OTHER | N/A |

| | |
|-------------------------|---------------------------|
| PROTECTIVE GLOVES | EYE PROTECTION |
| NEOPRENE OIL IMPERVIOUS | SAFETY GLASSES OR GOGGLES |

OTHER PROTECTIVE EQUIPMENT USE AS REQUIRED TO AVOID SKIN CONTACT

HYGENIC PRACTICES: WASH AFTER HANDLING

WE BELIEVE THE STATEMENTS, TECHNICAL INFORMATION AND RECOMMENDATIONS CONTAINED HEREIN ARE RELIABLE, BUT THEY ARE GIVEN WITHOUT WARRANTY OR GUARANTEE OF ANY KIND, EXPRESSED OR IMPLIED, AND WE ASSUME NO RESPONSIBILITY FOR ANY LOSS, DAMAGE, OR EXPENSE, DIRECT OR CONSEQUENTIAL, ARISING OUT OF THEIR USE.

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TRW-02670

Crystal

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U.S. DEPARTMENT OF LABOR
WORKPLACE STANDARDS ADMINISTRATION
Bureau of Labor Standards

MATERIAL SAFETY DATA SHEET

2021-6161

| | | | |
|---|--|--|--|
| FORMULA / TRADE SECRET | | SECTION I | |
| MANUFACTURER'S NAME FRANKLIN PARK CHEMICAL CO | | EMERGENCY TELEPHONE NO. 216/282-0000 | |
| ADDRESS (Number, Street, City, State, and ZIP Code) | | BOX 46030 - FRANKLIN PARK, CLEVELAND, OHIO 44146 | |
| IDENTITY TUF-DRAW 2806NF | | DATE PREPARED 4/26/89 | |
| CHEMICAL FAMILY PERFECT COPY - 2806NF-2806NF | | | |

SECTION II HAZARDOUS INGREDIENTS

| HAZARDOUS COMPONENTS: | OSHA PEL | ACGIH TLV. | % |
|---|---------------------------|-----------------------------|-------|
| SEVERELY HYDROTREATED NAPHTHENIC DISTILLATES | TWA ³ 5mg/M | TWA ³ 5mg/M | 20-40 |
| CAS #64742-52-5 AND CAS #64742-53-6 | | STEL ³ 10mg/M | |
| TRIETHANOLAMINE CAS #102-71-6 | NOT ESTABLISHED | | 1-5 |
| PROPRIETARY INGREDIENTS NOT FOUND ON THE MOST RECENT MSL. | | | |
| | | | |
| | | | |
| | | | |
| | | | |

SECTION III PHYSICAL DATA

| | | | |
|------------------------------------|-------------------------------|---------------------------------------|--------|
| BOILING POINT (°F.) | >415°F. | SPECIFIC GRAVITY (H ₂ O=1) | 1.068 |
| VAPOR PRESSURE (mm Hg.) (70°F.) | <1 | PERCENT VOLATILE BY VOLUME (%) | <2% |
| VAPOR DENSITY (AIR=1) | >1 | EVAPORATION RATE (BUTYL _____ =1) | <1 |
| SOLUBILITY IN WATER | EMULSIFIABLE | ACETATE pH | 8.6 |
| APPEARANCE AND ODOR | AMBER OIL WITH PETROLEUM ODOR | MELTING POINT | <30°F. |

SECTION IV FIRE AND EXPLOSION HAZARD DATA

| | | | | | |
|---|--|--|--|----------------|--------|
| FLASH POINT (Method used) 325°F. (ASTM D-92) | | FLAMMABLE LIMITS | | Let | Uel |
| EXTINGUISHING MEDIA WATER FOG, DRY CHEMICAL, CO ₂ , OR FOAM | | AUTOIGNITION TEMP. | | NOT DETERMINED | 450°F. |
| SPECIAL FIRE FIGHTING PROCEDURES | | WEAR SELF CONTAINED BREATHING APPARATUS. | | | |
| KEEP FIRE EXPOSED CONTAINERS COOL WITH WATER. | | | | | |
| UNUSUAL FIRE AND EXPLOSION HAZARDS | | HOT VAPORS FORM EXPLOSIVE MIXTURES WITH AIR. | | | |

SECTION V. REACTIVITY DATA

| | | | |
|--|----------------|---|------------------------|
| STABILITY | UNSTABLE | | CONDITIONS TO AVOID |
| | STABLE | X | SPARKS AND OPEN FLAMES |
| INCOMPATIBILITY (Materials to avoid) STRONG ACIDS AND OXIDANTS | | | |
| HAZARDOUS DECOMPOSITION PRODUCTS UPON COMBUSTION: CO, CO ₂ , HCl, OXIDES OF SULFUR AND NITROGEN | | | |
| HAZARDOUS POLYMERIZATION | MAY OCCUR | | CONDITIONS TO AVOID |
| | WILL NOT OCCUR | X | NONE |

SECTION VI HEALTH HAZARD DATA

| | | | |
|--|--------------------|-------------------------|------------------------|
| ROUTE(S) OF ENTRY: | <u>INHALATION?</u> | <u>SKIN?</u> | <u>INGESTION?</u> |
| | X | X | X |
| HEALTH HAZARDS (ACUTE & CHRONIC): CAUSES IRRITATION: MAY BE SKIN DEFATTER UPON PROLONGED OR REPEATED CONTACT. CAUSES EYE IRRITATION. INHALATION OF OIL MIST MAY CAUSE MILD RESPIRATORY IRRITATION. INGESTION: SMALL AMOUNTS ASPIRATED INTO LUNGS DURING INGESTION OR VOMITING MAY CAUSE CHEMICAL PNEUMONITIS. | | | |
| CARCINOGENICITY: | <u>NTP?</u> | <u>IARC MONOGRAPHS?</u> | <u>OSHA REGULATED?</u> |
| | NOT LISTED | NOT LISTED | NOT LISTED |
| SIGN & SYMPTOMS OF EXPOSURE: OIL MIST INHALATION MAY CAUSE DIZZINESS, NAUSEA AND DIFFICULTY BREATHING. | | | |
| MEDICAL CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE. SENSITIVE DRY SKIN. | | | |
| EMERGENCY AND FIRST AID PROCEDURES: IN CASE OF CONTACT, IMMEDIATELY FLUSH EYES WITH PLENTY OF WATER FOR AT LEAST 15 MINS. CALL A PHYSICIAN. WASH SKIN WITH SOAP AND WATER. IF SWALLOWED DO NOT INDUCE VOMITING. GET MEDICAL ATTENTION. REMOVE TO FRESH AIR AND GIVE ARTIFICIAL RESPIRATION IF NECESSARY. CALL A PHYSICIAN. | | | |

TRW-02672

SECTION VII PRECAUTIONS FOR SAFE HANDLING USE

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: IN CASE OF SPILL, CONTAIN AND RECOVER BULK FLUID. DO NOT USE WATER. SOAK UP RESIDUE WITH SAND, EARTH OR OTHER INERT MATERIAL. PUT IN A SUITABLE CONTAINER. DISPOSE OF IN ACCORDANCE WITH LOCAL, STATE AND FEDERAL REGULATIONS.

WASTE DISPOSAL METHOD: DISPOSE OF IN ACCORDANCE WITH LOCAL, STATE AND FEDERAL REGULATIONS. AVOID CONTAMINATION OF SEWERS AND WATERWAYS.

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING: AVOID CONTACT WITH EYES, SKIN AND CLOTHING. REMOVE CONTAMINATED CLOTHING. LAUNDRY BEFORE REUSE. WASH THOROUGHLY AFTER HANDLING.

OTHER PRECAUTIONS: SINCE EMPTIED CONTAINERS RETAIN PRODUCT RESIDUE, FOLLOW LABEL WARNINGS EVEN AFTER CONTAINER IS EMPTIED. DO NOT MIX THIS PRODUCT WITH NITRITES DUE TO THE POSSIBILITY OF A REACTION PRODUCING NITROSMINES. AVOID BREATHING MIST OR HOT VAPORS.

SECTION VIII CONTROL MEASURES

RESPIRATORY PROTECTION (Specify type)

NIOSH APPROVED RESPIRATOR IF EXPOSED TO HOT VAPOR OR MIST.

| | | | |
|----------------------------|--|----------------|---------------------------|
| VENTILATION | LOCAL EXHAUST | SPECIAL | N/A |
| | RECOMMENDED | | |
| | MECHANICAL (General) | OTHER | N/A |
| PROTECTIVE GLOVES | NEOPRENE-OIL IMPERVIOUS | EYE PROTECTION | SAFETY GLASSES OR GOGGLES |
| OTHER PROTECTIVE EQUIPMENT | USE AS REQUIRED TO AVOID SKIN CONTACT. | | |

HYGENIC PRACTICES: WASH AFTER HANDLIN.

WE BELIEVE THE STATEMENTS, TECHNICAL INFORMATION AND RECOMMENDATIONS CONTAINED HEREIN ARE RELIABLE, BUT THEY ARE GIVEN WITHOUT WARRANTY OR GUARANTEE OF ANY KIND, EXPRESSED OR IMPLIED, AND WE ASSUME NO RESPONSIBILITY FOR ANY LOSS, DAMAGE, OR EXPENSE, DIRECT OR CONSEQUENTIAL, ARISING OUT OF THEIR USE.

0908-4055

TRW-02673



*Copy
D.P. 9/6/84*

FRANKLIN OIL CORP. (Ohio)

40 SOUTH PARK STREET — P.O. BOX 46030

216 232-3000

CLEVELAND, OHIO 44146

TELEX 810 427-2270

**TECHNICAL
INFORMATION**

For further application data or specifications, contact Technical Sales Division / Collect Phone Calls Accepted.

LUBRICANTS

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PRODUCT LINE _____ PAGE _____ OF _____
TUF-DRAW D&S COMPOUND 21167Z

TRADE NAME _____

Tuf-Draw D&S Compound 21167Z is a complex chemical combination of highly refined petroleum hydrocarbons, chlorinated additives, fatty esters, non-ionic emulsifiers, rust inhibitors and algacide.

21167Z will make a very stable emulsion with water in all proportions.

Case histories speak louder than words regarding the performance of this product.

Company "A" reports they are drawing a brake piston from a flat blank of 1070 commercial steel, 4 1/4" in diameter and 1/4" thick. The pigmented paste used prior to the introduction of 21167Z was causing excessive scoring of the dies and pigment build-up. They are now using 21167Z cut with two parts water and are meeting production schedules for the first time.

Company "B" was blanking and piercing 1080 spring steel 0.180" x 4 1/2" x 21". Previous oil products were used neat. 40,000 parts were made before sharpening the dies. 21167Z gives 250,000 hits before sharpening and is being cut one part compound to three parts water.

Company "C" was using a "honey oil" neat to form an automotive motor mount from 1010 hot rolled, pickled and oiled stock. Scrap rates ran as high as 85%. They switched to 21167Z cut at one part compound to one part water. Scrap rate plunged to less than 5% even when steel was varying from good to very poor quality.

The unique blend of additives in 21167Z afford the best rust protection available today and will practically eliminate staining.

SPECIFICATIONS:

| | |
|------------------------------|-------------|
| Saybolt Viscosity @ 210°F | 100/120 SUS |
| Flash Point (C.O.C.) | 350° F. |
| Wt./Gallon | 9.00 lbs. |
| E.P. Additives & Emulsifiers | 65.5% |
| Mineral Oil (Heavy) | 24.5% |

All information, recommendations and suggestions appearing in this literature concerning the use of our products are based upon tests and data believed to be reliable, however, it is the user's responsibility to determine the suitability for his own use of the products described herein. Since the actual use by others is beyond our control, no guarantee, expressed or implied, is made by Franklin Oil Corp. (Ohio) as to the effects of such use or the results to be obtained nor does Franklin Oil Corp. (Ohio) assume any liability arising out of use, by others, of the products referred to herein. Nor is the information herein to be construed as absolutely complete since additional information may be necessary or desirable when particular or exceptional conditions or circumstances exist or because of applicable laws or government regulations. Nothing herein contained is to be construed as permission or as a recommendation to infringe any patent.

FRANKLIN OIL CORP. (OHIO)

0908-4056

TRW-02674

U.S. DEPARTMENT OF LABOR
WORKPLACE STANDARDS ADMINISTRATION
Bureau of Labor Standards

2021-2880

MATERIAL SAFETY DATA SHEET

| SECTION I | |
|--|--|
| MANUFACTURER'S NAME FRANKLIN OIL CORP.(OHIO) | EMERGENCY TELEPHONE NO. 216/ 232-3000 |
| ADDRESS (Number, Street, City, State, and ZIP Code) BOX 46030 - FRANKLIN PARK, CLEVELAND, OHIO 44146 | |
| CHEMICAL NAME AND SYNONYMS | TRADE NAME AND SYNONYMS TUF-DRAW D&S COMPOUND 21167Z |
| CHEMICAL FAMILY PETROLEUM HYDROCARBON | FORMULA |

| SECTION II HAZARDOUS INGREDIENTS | | | | |
|---|-----|-------------|--|---------------|
| PAINTS, PRESERVATIVES, & SOLVENTS | % | TLV (Units) | ALLOYS AND METALLIC COATINGS | % TLV (Units) |
| PIGMENTS | N/A | | BASE METAL | N/A |
| CATALYST | N/A | | ALLOYS | N/A |
| VEHICLE | N/A | | METALLIC COATINGS | N/A |
| SOLVENTS | N/A | | FILLER METAL PLUS COATING OR CORE FLUX | N/A |
| ADDITIVES | N/A | | OTHERS | N/A |
| OTHERS | N/A | | | |
| HAZARDOUS MIXTURES OF OTHER LIQUIDS, SOLIDS, OR GASES | | | | % TLV (Units) |
| | | | | |
| NONE | | | | N/A |
| | | | | |
| | | | | |

| SECTION III PHYSICAL DATA | | | |
|--|------|---------------------------------------|------|
| BOILING POINT (°F.) | N/A | SPECIFIC GRAVITY (H ₂ O=1) | 1.14 |
| VAPOR PRESSURE (mm Hg.) | N/A | PERCENT VOLATILE BY VOLUME (%) | NONE |
| VAPOR DENSITY (AIR=1) | N/A | EVAPORATION RATE (_____ =1) | N/A |
| SOLUBILITY IN WATER | NONE | | |
| APPEARANCE AND ODOR CLEAR BROWN OIL, MILD ODOR | | | |

| SECTION IV FIRE AND EXPLOSION HAZARD DATA | | | |
|---|--------------------------------|------------|------------|
| FLASH POINT (Method used) ASTM D-92 350°F | FLAMMABLE LIMITS N/A | N/A | N/A |
| EXTINGUISHING MEDIA WATER FOG, FOAM, CARBON DIOXIDE, DRY CHEMICAL. | | | |
| SPECIAL FIRE FIGHTING PROCEDURES WATER MAY CAUSE FOAMING IF USED ON MATERIAL IN BULK. VAPORS FROM HOT MATERIALS FORM EXPLOSIVE MIXTURES WITH AIR. | | | |
| UNUSUAL FIRE AND EXPLOSION HAZARDS SLIGHTLY HAZARDOUS TO HEALTH. SELF-CONTAINED BREATHING APPARATUS RECOMMENDED IN FIRE-FIGHTING. USE WATER TO KEEP FIRE-EXPOSED CONTAINERS COOL. | | | |

TRW-02675

2021-2880

| SECTION V HEALTH HAZARD DATA | |
|------------------------------------|---|
| THRESHOLD LIMIT VALUE | UNKNOWN |
| EFFECTS OF OVEREXPOSURE | NO NOXIOUS VAPORS UNLESS HEATED OR BURNING. SKIN CONTACT MAY BE IRRITANT TO PERSON WITH SENSITIVE SKIN. |
| EMERGENCY AND FIRST AID PROCEDURES | SKIN CONTACT - ORDINARY MEASURES OF PERSONAL HYGIENE SHOULD BE ADEQUATE. EXCESSIVE INHALATION OF HOT VAPORS - TREAT FOR SUFFOCATION! SECURE MEDICAL ATTENTION. EYE CONTACT - FLUSH WITH WATER. SECURE MEDICAL ATTENTION. IF SWALLOWED - DO NOT INDUCE VOMITING. CALL A PHYSICIAN. |

| SECTION VI REACTIVITY DATA | | | |
|--------------------------------------|-----------------------------|---|---------------------|
| STABILITY | UNSTABLE | | CONDITIONS TO AVOID |
| | STABLE | X | |
| INCOMPATIBILITY (Materials to avoid) | STRONG OXIDIZING AGENTS | | |
| HAZARDOUS DECOMPOSITION PRODUCTS | CHLORINE, HYDROGEN CHLORIDE | | |
| HAZARDOUS POLYMERIZATION | MAY OCCUR | | CONDITIONS TO AVOID |
| | WILL NOT OCCUR | X | |

| SECTION VII SPILL OR LEAK PROCEDURES | |
|---|--|
| STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED | |
| RECOVER BULK MATERIAL IF POSSIBLE. SOAK UP WITH SAND AND REMOVE TO DISPOSAL AREA. | |
| WASTE DISPOSAL METHOD | |
| BURY IN AUTHORIZED LAND FILL AREA. | |

| SECTION VIII SPECIAL PROTECTION INFORMATION | | |
|---|--|-------------------------------|
| RESPIRATORY PROTECTION (Specify type) SELF CONTAINED BREATHING APPARATUS IF MATERIAL IS HOT. | | |
| VENTILATION | LOCAL EXHAUST | SPECIAL |
| | MECHANICAL (General) USE IN VENTILATED AREA | OTHER |
| PROTECTIVE GLOVES | RECOMMENDED | EYE PROTECTION SAFETY GOGGLES |
| OTHER PROTECTIVE EQUIPMENT WEAR PROTECTIVE CLOTHING WHERE HOT MATERIAL MAY CONTACT SKIN. | | |

| SECTION IX SPECIAL PRECAUTIONS | | TRW-02676 |
|---|--|-----------|
| PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING GENERAL PERSONAL HYGIENE ADVISABLE. STORE AWAY FROM EXCESSIVE HEAT OR FLAME. | | |
| PRECAUTIONS IN HANDLING ORDINARY COMBUSTIBLE LIQUIDS. | | |
| OTHER PRECAUTIONS SECURE SOURCES OF IGNITION WHILE HANDLING. FUMES FROM HOT MATERIAL ARE HEAVIER THAN AIR AND MAY TRAVEL A CONSIDERABLE DISTANCE TO A SOURCE OF IGNITION AND FLASH BACK. | | 0908-4058 |

P.O. BOX 2003-DANVERS, MA 01923
(617) 744-5952

TUFFY STONE CARPETTING

CHEMICAL RESISTANT (CR)

PRODUCT DESCRIPTION: Tuffy CR is a two component 100% Solid Epoxy flooring system for use in environments where the ultimate chemical resistance is required.

SPECIFICATION: All surface preparation and application shall conform to Arnel Co. Inc. specification titled Tuffy Stone Carpetting Type I with the single exception of substituting 19-9844 CR Curing agent in place of the Standard Tuffy Cure 19-0224.

CHEMICAL RESISTANCE:

The following list of substances were found to have no effect on the Tuffy CR flooring system under normal conditions. This list is not all inclusive. The concentrations found on this list represent those which are commonly found and does not necessarily mean that the system will fail if subjected to a higher concentration.

Sulfuric Acid, 10%
Hydrochloric Acid, 10%
Phosphoric Acid, 10%
Citric Acid, 10%
Linseed Oil fatty Acid
Sodium Hydroxide, 20%
Sodium Hydroxide, 50%
Ammonium Hydroxide, 29%
Sea Water
Tap Water
Distilled Water
Sodium Sulfite, 1%
Butyl Acetate
Ethyl Acetate
Isopropyl Acetate
Isopropyl Alcohol
Ethyl Alcohol

Zinc Hydrosulfite, 1%
Calcium Hypochlorite, 5%
Sodium Hypochlorite, 5%
Butyl Alcohol
Ethylene Glycol
Lard
Cottonseed Oil
Mineral Oil
Sour Crude Oil
Hydrogen Peroxide, 20%
Formaldehyde, 37%
Methyl Ethyl Ketone
Acetone
Methyl IsoButyl Ketone
Toluene
Xylene
Lacquer Thinner

L-122

The information presented in this Technical Data bulletin is intended to convey the best available data on this compound to facilitate its safe handling and to stimulate interest in its use. The uses referred to are listed for purposes of illustration only, and it is recommended that sufficient investigation be carried on to establish the suitability of their application in any particular use. No guaranty or warranty is implied or intended as to the suitability of any chemical compound for any particular use. Nothing herein is to be construed as advising or authorizing practice of any invention covered by existing patents without license from the owners thereof.